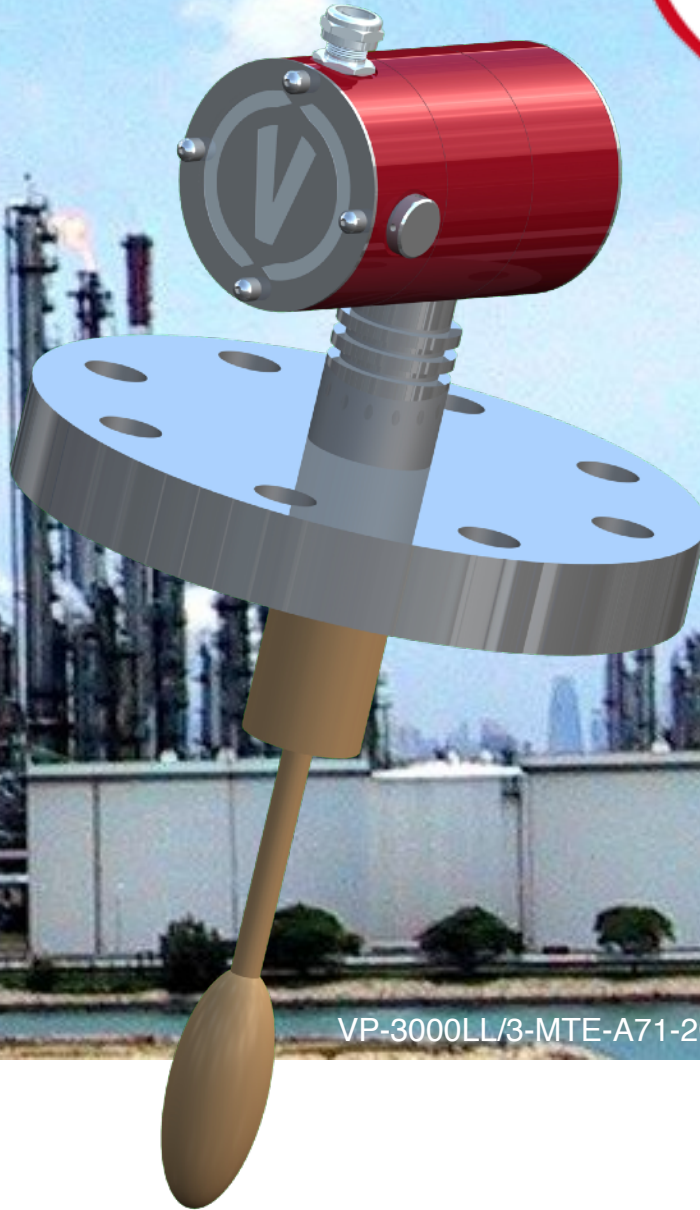


# ViscoTron VP-3000

Viscosity transducers for  
demanding process installations

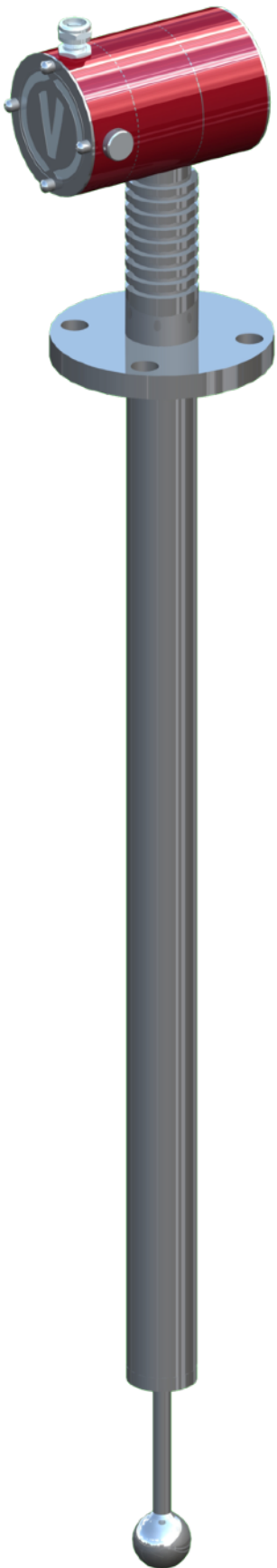


VP-3000LL/3-MTE-A71-2C-221

## Your process viscosity measurement solution

- ✓ Proven in many applications and installations
- ✓ Torsionally vibrating sensor, no wearing parts
- ✓ Rugged, virtually no maintenance
- ✓ In-line viscosity measurement
- ✓ No cooling required

# Viscotronics Co., Ltd.



The ViscoTron sensor series VP-3000 has been developed employing experience gained over more than 30 years of applying, developing and manufacturing torsional motion viscometers. The development has been significantly influenced by customer experience and input.

Innovative assembly allows the series VP-3000 sensor to be manufactured to match customer application requirements by using any length or shape of extension. Modern manufacturing methods like LASER welding ensure homogeneity of the material at critical junctions.

The series VP-3000 is available in versions to measure very low, low, medium, high or extra high viscosities. Sensors can be constructed for pressures up to 27 MPa (4,000 psi) and temperatures up to 450°C (840°F). Factory calibration with Newtonian ASTM traceable fluids over multiple decades is optional. The sensor can also be customer calibrated using the VT-IRFT transmitters.

This new generation of sensors incorporates features to make them more flexible and easier to work with during installation, start-up and operation. They are designed to be adaptable to changing customer needs, without having to reconstruct the entire sensor. The sensors are gravity independent and can be mounted in any direction.

The viscometer creates a shear wave by torsionally resonating the sensor. The drag on the twisting motion is a measure of the viscosity. The system is factory checked for functionality or factory calibrated using NIST traceable fluids. Speed or direction of flow have no influence on the measurement.

The resonant frequency is dependent on the mechanical construction of the sensor and typically between 120 and 400 Hz. The resonant frequency and

therefore shear rate can be manipulated at the factory to be similar for multiple sensors. The microscopic motion is fast enough to be resistant to outside mechanical vibrations, yet low enough to provide excellent sensitivity and resolution for newtonian and non-newtonian fluids.



The sensor shown in the picture on the left has been designed for high viscosities and low pressures. The length of the neck is designed to eliminate air cooling requirements of the sensor housing. Eliminating air cooling lowers operating cost and eliminates temperature variations by cooling the housing.

Using ViscoTron VT-IRFT induced resonance transmitters, the cable length between the transmitter and sensor can be changed in the field without influencing the calibration.



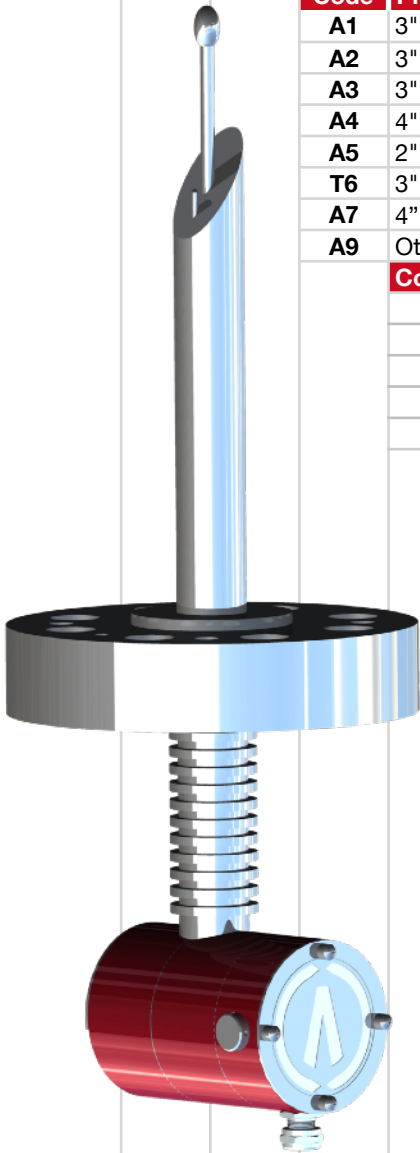
# VP-3000 Specifications

Description	VP-3000LL	VP-3000L	VP-3000M	VP-3000H	VP-3000X
<b>Measurement range</b> (mPa·s x g/cm <sup>3</sup> )	0.00 to 500	0.00 to 2,500	0.0 to 25,000	0 to 250,000	0 to 5,000,000
The measurement ranges indicated above are a guide only, the final range capability is dependent on pressure requirements, sensor dimensions and other design factors.					
<b>Calibration</b>	Functionality checks are performed at low and high end of the measurement range. Cable length independent factory calibration with Newtonian fluids is available for up to 4 decades within the measurement range. Thus the calibrated range can be matched to the customer requirements. See the configuration pages for more details.				
<b>Repeatability</b>	0.5%				
<b>Accuracy</b>	1% or ±1 digit, whichever is greater (factory calibrated with NIST standards)				
<b>Resonant frequency</b>	Typically 120 to 400 Hz (dependent on design)				
<b>Shear rate</b>	Typically between 750 and 2,500 sec <sup>-1</sup> (dependent on design)				
<b>Sensor length</b>	120 to 190 mm, dependent on range and installation requirements				
<b>Maximum process temperatures with external transmitter</b>	MTE		< 175°C / 350°F		65 mm riser
	STE		< 350°C / 660°F		125 mm riser
	HTE		< 450°C / 840°F		225 mm riser
<b>Maximum process temperatures with internal transmitter</b>	LTI		< 100°C / 210°F		65 mm riser
	MTI		< 175°C / 350°F		125 mm riser
	STI		< 350°C / 660°F		225 mm riser
<b>Housing</b>	IP65				
<b>Wetted parts</b>	SUS316L (1.4571) standard optionally Hastelloy, Duplex, Monel PTFE low friction or other corrosion resistant coatings up to 300°C				
<b>Process connection</b>	Process connections according to installation requirements (maximum pressure capability of sensor: 27 MPa / 4,000 psig)				
<b>NAE</b> (Non-active extension)	Extends the sensing bulb into the fluid flow of a pipe connection or a reactor Standard Ø 48 mm / 1.875", Length = up to 500 mm, 20.0" NAE available in other diameters, lengths and special shapes (max length 1,000 mm)				
<b>Cable length</b>	500 meters maximum between sensor and transmitter (10 Ohm max.)				
<b>Hazardous area approval</b> (optional)	Intrinsically Safe IECEx, CSA, CSA / UL				
<b>Process temperature measurement</b> (optional)	PT1000 extending from NAE, serviceable in place, PT1000 internal to sensor Two PT1000, one inside sensor bulb plus one extending from NAE				



# VP-3000 ASME Configuration

VP-3000	ViscoTron sensor type	mPa.s x g/cm <sup>3</sup>	
VP-3000LL	Extra Low viscosity	0 to 500	Required maximum viscosity:
VP-3000L	Low viscosity	0 to 2,500	Required maximum viscosity:
VP-3000M	Medium viscosity	0 to 25,000	Required maximum viscosity:
VP-3000H	High viscosity	0 to 250,000	Required maximum viscosity:
VP-3000X	Extra high viscosity	0 to 5,000,000	Required maximum viscosity:
	<b>Code</b>	<b>Calibration</b>	
	0	Functionality check only, no factory calibration	
	1	1 decade calibration within range capability (example VP-3000L : 100 to 1,000 mPa.s x gr/cm <sup>3</sup> )	
	2	2 decade calibration within range capability (example VP-3000L: 10.0 to 1,000 mPa.s x gr/cm <sup>3</sup> )	
	3	3 decade calibration within range capability (example VP-3000H: 100 to 100,000 mPa.s x gr/cm <sup>3</sup> )	
	4	4 decade calibration within range capability (example VP-3000X: 100 to 1,000,000 mPa.s x gr/cm <sup>3</sup> )	
	<b>Code</b>	<b>Process temperature</b>	
	MTE	< 175°C / 350°F (includes 65 mm riser) use with external transmitter	
	STE	< 350°C / 660°F (includes 125 mm riser) use with external transmitter	
	HTE	< 450°C / 840°F (includes 225 mm riser) use with external transmitter	
	LTI	< 75°C / 165°F (includes 65 mm riser) c/w internal transmitter	
	STI	< 130°C / 265°F (includes 125 mm riser) c/w internal transmitter	
	HTI	< 300°C / 570°F (includes 225 mm riser) c/w internal transmitter	
	<b>Code</b>	<b>Process connection</b>	
	A1	3" 300# ASME Flange	
	A2	3" 150# ASME Flange	
	A3	3" 600# ASME Flange	
	A4	4" 300# ASME Flange	
	A5	2" 150# ASME Flange	
	T6	3" Tri-Clamp	
	A7	4" 600# ASME Flange	
	A9	Others on request	
	<b>Code</b>	<b>Non-Active-Extension (NAE)</b>	<b>Required Length</b>
	0	None	
	1	Ø 48 mm x 150 mm max	Length in mm:
	2	Ø 48 mm x 300 mm max	Length in mm:
	3	Ø 48 mm x 500 mm max	Length in mm:
	9	Special shapes, lengths and sizes on request (max length 1,000 mm)	
	<b>Code</b>	<b>Installation type</b>	
	0	General purpose (no safety barriers)	
	1	Intrinsically safe sensor for viscosity	
	2	Intrinsically safe sensor for viscosity and one temperature sensor	
	3	Intrinsically safe sensor for viscosity and two temperature sensors	
	<b>Code</b>	<b>Agency approvals</b>	
	N	None, for general purpose area	
	I	IECEx Ex ia IIB T3-T6 Ga	
	C	CSA / UL Class I, Div 1	
	<b>Code</b>	<b>Coating and materials for wetted parts</b>	
	1	SUS316L	
	2	PTFE low friction coating	
	3	Hastelloy C22	
	4	Duplex SAF 2205	
	9	Special sensor coating or material on request	
	<b>Code</b>	<b>Process temperature measurement</b>	
	0	No temperature measurement or PT1000 by user	
	1	PT1000 extending from NAE, serviceable in place	
	2	PT1000 internal to sensor	
	3	Dual PT1000's placed as in option 1 and 2	
	9	Others on request	
	<b>Code</b>	<b>Housing</b>	
	1	Powder coated	
	2	Polished Stainless Steel	
	3	Others on request	

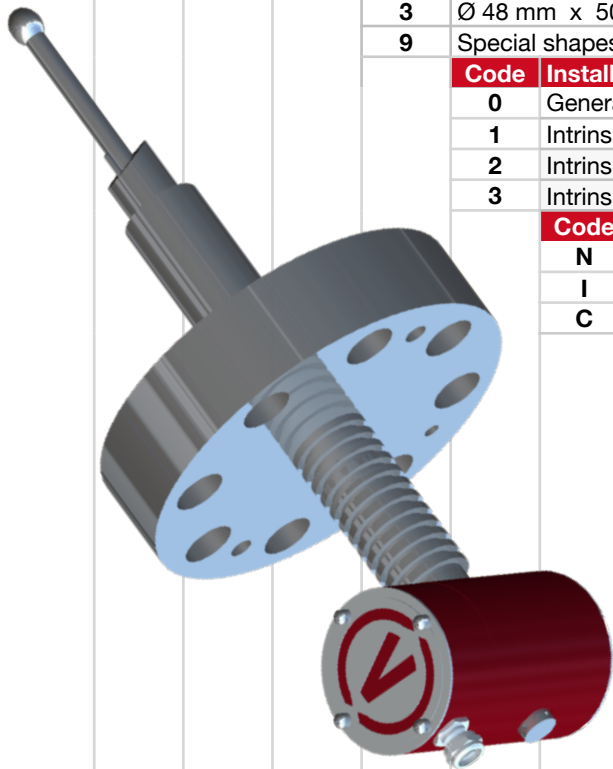


VP-3000X/2-STE-A99-3I-131

VP-3000M	2	STI	A1	1	0	N	1	1	1	1	EXAMPLE ORDERING INFORMATION
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# **VP-3000 DIN Configuration**

VP-3000	ViscoTron sensor	mPa.s x g/cm <sup>3</sup>	
<b>VP-3000LL</b>	Extra Low viscosity	0 to 500	Required maximum viscosity:
<b>VP-3000L</b>	Low viscosity	0 to 2,500	Required maximum viscosity:
<b>VP-3000M</b>	Medium viscosity	0 to 25,000	Required maximum viscosity:
<b>VP-3000H</b>	High viscosity	0 to 250,000	Required maximum viscosity:
<b>VP-3000X</b>	Extra high viscosity	0 to 5,000,000	Required maximum viscosity:
Code		Calibration	
0	Functionality check only, no factory calibration		
1	1 decade calibration within range capability (example VP-3000L : 100 to 1,000 mPa.s x gr/cm <sup>3</sup> )		
2	2 decade calibration within range capability (example VP-3000L: 10.0 to 1,000 mPa.s x gr/cm <sup>3</sup> )		
3	3 decade calibration within range capability (example VP-3000H: 100 to 100,000 mPa.s x gr/cm <sup>3</sup> )		
4	4 decade calibration within range capability (example VP-3000X: 100 to 1,000,000 mPa.s x gr/cm <sup>3</sup> )		
Code		Process temperature	
<b>MTE</b>	< 175°C / 350°F (includes 65 mm riser)	use with external transmitter	
<b>STE</b>	< 350°C / 660°F (includes 125 mm riser)	use with external transmitter	
<b>HTE</b>	< 450°C / 840°F (includes 225 mm riser)	use with external transmitter	
<b>LTI</b>	< 75°C / 165°F (includes 65 mm riser)	c/w internal transmitter	
<b>STI</b>	< 130°C / 265°F (includes 125 mm riser)	c/w internal transmitter	
<b>HTI</b>	< 300°C / 570°F (includes 225 mm riser)	c/w internal transmitter	
Code		Process connection	
<b>D1</b>	DN80 PN25/40	DIN Flange	
<b>D2</b>	DN80 PN16	DIN Flange	
<b>D3</b>	DN80 PN64	DIN Flange	
<b>D4</b>	DN100 PN25/40	DIN Flange	
<b>D5</b>	DN50 PN16	DIN Flange	
<b>D6</b>	DN80	Varivent Flange	
<b>D7</b>	DN100 PN64	DIN Flange	
<b>D9</b>	Others on request		
Code		Non-Active-Extension (NAE)	Required Length
0	None		
1	Ø 48 mm x 150 mm max	Length in mm:	
2	Ø 48 mm x 300 mm max	Length in mm:	
3	Ø 48 mm x 500 mm max	Length in mm:	
9	Special shapes, lengths and sizes on request (max length 1,000 mm)		
Code		Installation type	
0	General purpose (no safety barriers)		
1	Intrinsically safe sensor for viscosity		
2	Intrinsically safe sensor for viscosity and one temperature sensor		
3	Intrinsically safe sensor for viscosity and two temperature sensors		
Code		Agency approvals	
<b>N</b>	None, for general purpose area		
<b>I</b>	IECEX Ex ia IIB T3-T6 Ga		
<b>C</b>	CSA / UL Class I, Div 1		
Code		Coating and materials for wetted parts	
1	SUS316L		
2	PTFE low friction coating		
3	Hastelloy C22		
4	Duplex SAF 2205		
9	Special sensor coating or material on request		
Code		Process temperature measurement	
0	No temperature measurement or PT1000 by user		
1	PT1000 extending from NAE, serviceable in place		
2	PT1000 internal to sensor		
3	Dual PT1000's placed as in option 1 and 2		
9	Others on request		
Code		Housing	
1	Powder coated		
2	Polished SS		
9	Others on request		



VP-3000X/2-STE-A91-2I-111

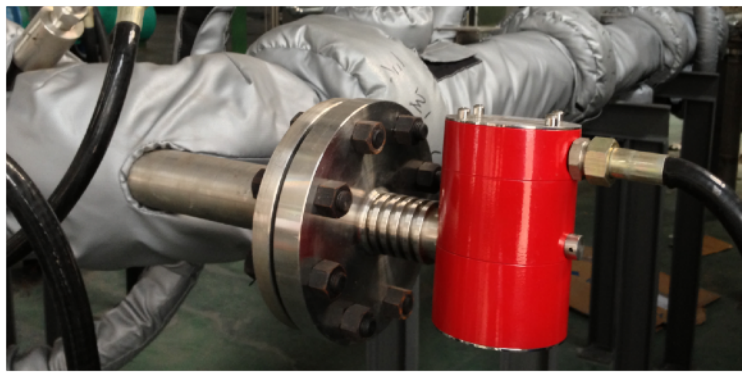
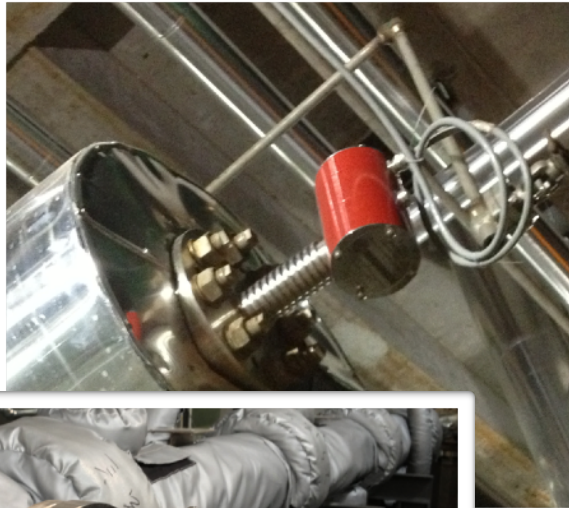
VP-3000X	3	STE	D7	9	3	C	1	3	1	<b>EXAMPLE ORDERING INFORMATION</b>
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# Approval and Application Examples

IECEX Certificate of Conformity	
INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres	
<b>IECEX TEST REPORT COVER</b>	
ExTR Reference Number	CANSAEExTR13-002802
ExTR Fee Reference Number	CANSAEExTR13TR2617216
Compiled by + signature (ExTR)	Nicholas Cameron
Reviewed by + signature (ExTR)	Andrew Redeker
Approved by + signature (ExTR)	Darin Stockton
Date of issue	August 8, 2013
Ex Testing Laboratory (ExTL)	CSA Group
Address	1707 84 Street, Edmonton, Alberta, Canada T6N 1E6
Ex Certification Body (ExCB)	CSA Group
Address	1707 84 Street, Edmonton, Alberta, Canada T6N 1E6
Applicant's name	Viscotronics Co., Ltd.
Address	32 Shadlock Way, Calgary, T2H 1D9
Standards associated with this ExTR package	IEC 60079-0:2011, 6 <sup>th</sup> Edition, IEC 60079-11:2011, 6 <sup>th</sup> Edition,
Closer compliance	All Clauses
Test procedure	IECEX System
Test Report Form Number	ExTR Cover_A (revised 2010-12)
Test item description	ViscoTron Viscosity Measurement Sensor Series
Model/type reference	VP-1000 and VP-3000
Code (e.g. Ex, I, T, U)	Ex ia III T3-T6 Ga
Rating	TWOC and 28mK Max
All testing fully performed by ExTL	No
Instructions for intended use of ExTR Cover:	All ExTR covers in this table are listed documents to associate together all other parts of an IECEx Test Report (ExTR) package. An ExTR package is comprised of an ExTR Cover and one or more associated ExTR documents (which may include Ex Test Reports, ExTR Addendums and ExTR of Notional Differences). All ExTR package documents are compiled and reviewed by the ExTL. The listing does not indicate that approval of the overall ExTR package on this ExTR Cover.
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IECEX Approval for < VP-1000 and VP-3000 series transducers



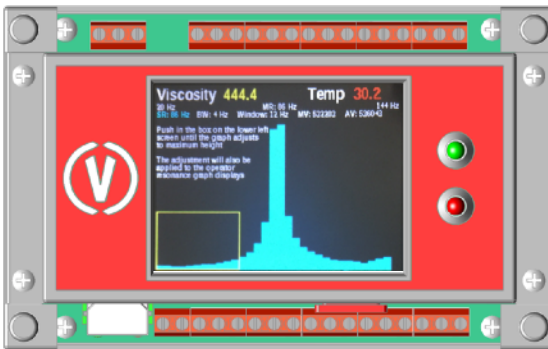
- Polymers
- Batch Resins
- Silicone Emulsions
- Crude Oil Blending
- Black Liquor
- Ceramics
- Additives
- Slurries
- Coatings
- Spray Driers
- Food Industry
- Creams
- Cheese
- Milk Powder

^ Continuous polymer production @ 280 C, no air cooling required

< Continuous polymer production

## Compatible Transmitters

For more info see the transmitter brochure



ViscoTron VT-IRFTx-TFTTP  
Induced Resonance FFT transmitter  
(DIN Rail / Wall mount enclosure)



ViscoTron VT-IRFTi-TFTTP  
Induced Resonance FFT transmitter  
(Panel mount enclosure)

Represented in North America exclusively by:



### Viscotronics Co., Ltd.

171/109 Moo 7, T. Chaichatan  
A. Saraphi, Chiang Mai, 50140  
Thailand  
+66-52-005 248 / +66-61-272 1222  
[viscotron@viscotronics.com](mailto:viscotron@viscotronics.com)



CUSTOMER DRIVEN, PERFORMANCE PROVEN

### Procon Systems (2013) Inc.

6025 – 99th Street NW  
Edmonton, AB T6E 3P1  
Canada  
Toll Free: 1-877-844-6665 (ph): 780-437-0244  
(fax): 780-438-2893