# inLoop<sup>TM</sup> ACE Crude Oil Sampler



The Welker inLoop™ ACE Crude Oil Sampler takes representative samples from a bypass loop in accordance with industry standards API 8.2 and ISO 3171.

#### **Features**

- 0.5-5 cc sample collection head capacity
- Externally adjustable sample volume
- Check valves designed to capture complete makeup of product
- 316/316L stainless steel material for wetted parts
- Coated protection on shafts and sealing surfaces
- Optional VCO process connection
- Optional purge
- Optional mounting bracket

#### **Benefits**

- High-speed sampling for short batches
- External adjustment allows sample volume to be set without removing the sampler from the bypass loop
- Built with durable construction material for equipment longevity
- Optional VCO connection allows for easy retrofitting of existing systems
- Optional purge design prevents sample batch cross-contamination



# **SPECIFICATIONS**

INLOOP™ ACE CRUDE OIL SAMPLER

|   | inLoop™ ACE   |
|---|---|
| Matarials of Construction                         |   |
| Materials of Construction                         | 316/316L Stainless Steel Wetted Parts, (Anodized) Aluminum Non-Wetted Parts   |
| Seal Material Options                             | Viton®  |
|   | Kalrez® Wetted, Viton® Non-Wetted   |
| Viscosity Range                                   | Up to 4000 cP   |
| Process Connection and Operating Pressure Options | 1" FNPT or VCO: 1480 psig MAOP @ -20 °F to 100 °F   |
|   | 1" — 150 ANSI Stainless Steel: 275 psig MAOP @ -20 °F to 100 °F   |
|   | 1" — 300 ANSI Stainless Steel: 720 psig MAOP @ -20 °F to 100 °F   |
|   | 1" $-$ 600 ANSI Stainless Steel: 1440 psig MAOP @ -20 °F to 100 °F  |
| Ambient Temperature                               | -20 °F to 120 °F  |
| Operating Temperature*                            | 20 °F to 200 °F   |
| Utility Requirements                              | Hydraulic or Pneumatic Supply: 30–200 psig, Actuation Consumption (per Sample Grab @ 80 psig): 0.06 ft <sup>3</sup> |
| Sample Volume                                     | 0.5–5 cc (Adjustable)   |
| Sample Grab Rate                                  | Up to 30 Grabs per Minute**   |
| Industry Standards                                | Complies With API 8.2 and ISO 3171  |

### **STANDARD OPTIONS**

INLOOP™ ACE CRUDE OIL SAMPLER



#### **BYPASS CONNECTION**

**F**: 1" FNPT

**V**: 1" VCO Fittings **G**: 1" – 150 ANSI RF

**H**: 1" – 300 ANSI RF **6**: 1" – 600 ANSI RF

# **SEALS**

0: Viton®

4: Kalrez® Wetted, Viton® Non-Wetted

Steel Wetted

# **EXTERNAL SAND RELIEF**

0: None

**1**: 50–350 psig

2: 350-750 psig

**3**: 750–1500 psig

#### **PURGE**

**0**: None**A**: With Purge

### **MOUNTING BRACKET**

0: None

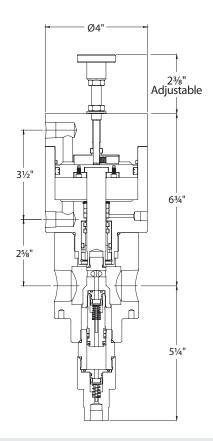
1: With Mounting Bracket

For custom options, choose Plus Welker™.



Customer Inspired. Welker Manufactured.
Collaborate with us to create a custom product unique to your application.

### **DIMENSIONS**



Weight and/or dimensions are approximate. Specifications subject to change without notice.

