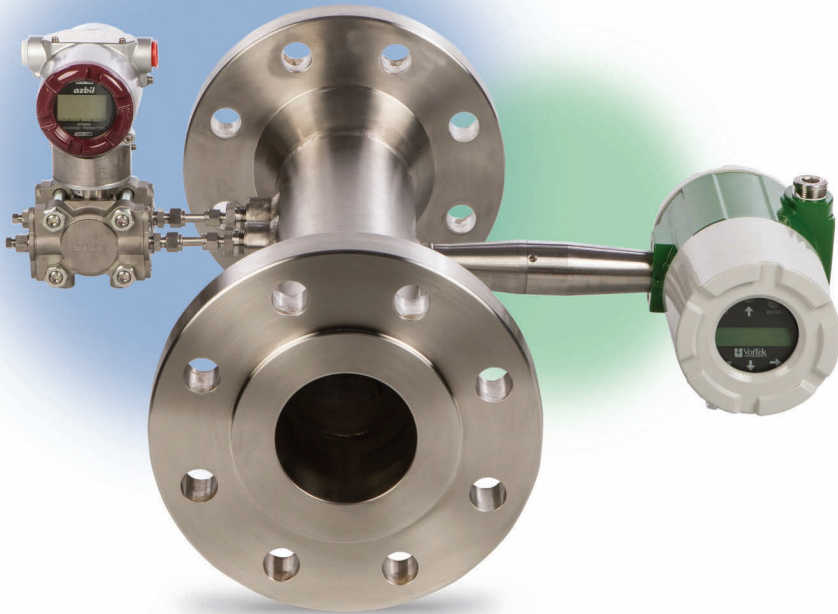


VorCone Flowmeter

Model MVC Mass VorCone Meter



VorTek Instruments' VorCone flowmeters utilize two different flow meter technologies in combination; vortex and differential pressure. The design has blended the two separate flow metering principles into one meter body such that the two meters do not have adverse effects on each other's performance. This combination allows for the prediction of the fluid density, volumetric flow rate and mass flow rate without any fluid density information being required from an external source.

This ability to predict fluid density allows the meter to provide several valuable measurements. With wet gas and steam applications the VorCone meter will provide an accurate total mass flow measurement. In steam service, the meter is able to provide a reliable steam quality (steam dryness) measurement. The VorCone meter is also able to calculate the density of gas mixtures. For example, natural gas is typically a composition of many different gases, each with their own density. These are a few examples of the unique measurement capabilities of the VorCone meter.

With the addition of two differential pressure transmitters, advanced diagnostic software is able to continually monitor and verify the meter's primary element health and confirm output uncertainty.

The VorCone product line is available with a wide range of options and meter configurations to meet your specific application requirements.

VorCone™ Advantage:

- Can provide a measurement of fluid density, volumetric flow rate and mass flow rate without any fluid information being required from an external source
- In steam service, the meter is able to provide a reliable steam quality (steam dryness) measurement as well as mass flow measurement
- Able to calculate the density of changing gas mixtures. For example, natural gas is typically a composition of many different gases which can vary over time and vary by application
- More cost effective than current steam quality and wet gas meters on the market.
- Advanced diagnostic software is able to continually monitor and verify the meter's primary flow element health and confirm output uncertainty
- Able to use with liquids, gases, and steam
- Multivariable options available for temperature and pressure measurement. Multiple readings from a single installed device reduces initial cost, installation cost and cost-of ownership over the lifetime of the instrument
- Mass flow equations for additional diagnostic information and verification - real gas, ideal gas, AGA 8, API 2540
- Energy Monitoring—ability to compute and output energy consumption with select fluids. Steam, water, and heat transfer fluids
- Easy to install and commission
- Reliable—no moving parts, no fluid to sensor contact
- Temperature up to 750°F
- Pressure up to 1500 psig
- Inline configuration for pipes from 2" - 12" (DN50 to DN 300)
- Field configurable ranges, outputs and displays
- Remote electronics option available for use in harsh environments or locations with limited access
- HART protocol communications - Standard
- Modbus, BACnet, Power over Ethernet (PoE) communications available
- Approvals pending



VorTek
INSTRUMENTS

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VorCone Principle of Operation

With a single phase flow, a vortex meter measures the actual volumetric flow rate (Q). The vortex meter reads the vortex shedding frequency off the bluff body (f) and relates it via the meter factor (K) to the volume flowrate (Q), see equation 1. This volumetric flow rate measurement is density (ρ) insensitive.

$$(1) \quad Q = \frac{f}{K}$$

With a single phase flow, a differential pressure (DP) flow meter measures the volumetric flowrate once the density is supplied from an external source. The DP meter volume flowrate calculation is density (ρ) sensitive. Equation 2 shows the cone DP meter volumetric flow equation, where E and A_t are fixed geometry terms, C_d is the discharge coefficient, and ΔP_t is the cone meter DP primary signal.

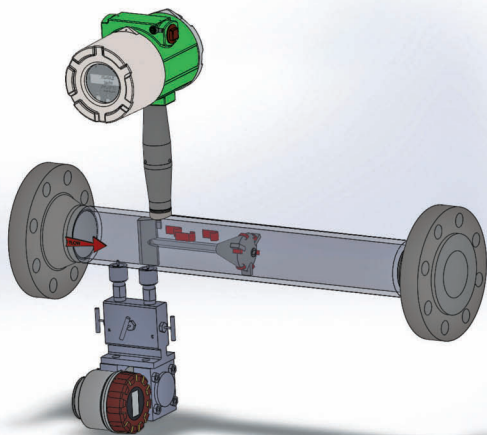
$$(2) \quad Q = EA_t C_d \sqrt{\frac{2\Delta P_t}{\rho}}$$

As described by Boden's work in the 1950's, if a density sensitive meter (cone DP meter) is cross referenced with a density insensitive meter (vortex meter) the density can be derived internally by the system, i.e. see equation 3.

$$(3) \quad \rho = 2\Delta P_t \left\{ \frac{K}{f} EA_t C_d \right\}^2$$

The VorCone mass flowrate calculation is now calculated via equation 4, where the vortex meter volumetric flow prediction (Q) and this internal density prediction (ρ) are used. No external density measurement is required.

$$(4) \quad m = \rho Q$$



Vortex Meter Options

Pro-V™ Model M22-VTP

The Model M22-VTP offers you flow computer functionality in a compact field device. This multivariable instrument incorporates temperature and pressure sensors to provide an instantaneous reading of the compensated mass flow rate of gases, liquids and steam. In addition to outputs for totalized mass and alarm settings, the field-configurable electronics deliver up to three analog 4-20 mA outputs of five process measurements, including volumetric flow rate, mass flow rate, pressure, temperature and density.

Pro-V™ Model M22-VT

The Model M22-VT integrates a precision 1000 Ohm platinum RTD temperature sensor that can be used to calculate and output a compensated mass reading. This device is typically used to measure flow rates of saturated steam.

Pro-V™ Model M22-V

The Model M22-V delivers a direct reading of volumetric flow rate—generally the most cost-effective solution for liquid flow monitoring—in applications ranging from general water flows to hydrocarbon fuel flow measurement.

Pro-V™ Model M22-EM

The Model M22 Energy Monitoring option permits real-time calculation of energy consumption for a facility or process. The meter can be programmed to measure steam, hot water or chilled water. The Model M22-VTP flowmeter monitors one side of the process, either sent or returned, and uses the input from a second separate temperature sensor on the opposite leg of the process to calculate the change in energy. Selectable energy units include Btu, joules, calories, Watt-hours, Megawatt-hours and Horsepower-hours. The local or remote electronics indicate two temperatures, delta T, mass total and energy total.

Pro-V™ Model M22-VTEP, VETEP

Similar to M22-VTP but with the option for an external input (T or P) via RTD or 4-20mA or one of each.

Performance Specifications

Accuracy

Mass flow rate accuracy for dry gas/steam based on 50-100% of pressure range.

Multiparameter VorCone Meter			
Process Variables	Liquids	Dry Gas/Steam	Wet Gas/Steam
Volumetric Flow Rate	± .7% of Rate	± 1.5% of Rate	± 3% of Rate
Mass Flow Rate	± 1% of Rate	± 1% of Rate	5% to 10% of Reading*
Temperature	± 2°F (± 1°C)	± 2°F (± 1°C)	± 2°F (± 1°C)
Pressure	± .3% of Full Scale	± .3% of Full Scale	± .3% of Full Scale
Calculated Density**	± .3% of Reading	± .5% of Reading	N/A
Predicted Density***	± .75% of Reading	± 1% of Reading	± 4% of Reading
Steam Quality	N/A	± 5% of Reading	± 5% of Reading

* Depending on percentage of liquid content & velocity

** Calculated density is performed with a known fluid temperature & pressure

*** Predicted density is a function inherent to the combined technologies of vortex and differential pressure flow metering

Repeatability

Mass Flow Rate ± .2% of rate
 Volumetric Flow Rate ± .1% of rate
 Temperature ± 2°F (± 1°C)
 Pressure ± .05% of full scale
 Density ± .1% of reading

Stability Over 12 Months

Mass Flow Rate ± .2% of rate
 Volumetric Flow Rate ± negligible
 Temperature ± 9°F (± .5°C)
 Pressure ± .1% of full scale
 Density ± .1% of reading

Response Time

Adjustable from 1 to 100 seconds

Operating Specifications

Any gas, liquid or steam compatible with 316L stainless steel, C276 hastelloy or A105 carbon steel.

Process and Ambient Temperature

Process Standard Temperature (code ST): -330 to 500°F (-200 to 260°C)

Process High Temperature (code HT): to 750°F (400°C)

Ambient Operating: -40 to 140°F (-40 to 60°C)

Ambient Storage: -40 to 185°F (-40 to 85°C)

Pressure Transducer Ratings

Full Scale Operating Pressure		Max. Over-Range Pressure	
psia	bara	psia	bara
30	2	60	4
100	7	200	14
300	20	300	40
500	35	1000	70
1500	100	2750	175

Power Requirements

DCL option: 12-36 VDC, 25mA, 1W max, loop powered (single output)

DCH option: 12-36 VDC, 300mA, 9W max, (multiple outputs)

AC option: 100-240 VAC, 50/60Hz line power, 5W (multiple outputs)

DCHPOE option: 12-28 VDC or Power over Ethernet, 5W maximum (multiple outputs)

Display

Alphanumeric 2 line x 16 character LCD digital display

Six pushbuttons for full field configuration

Pushbuttons can be operated with magnetic wand without removal of enclosure covers

Display can be mounted in 90° intervals for better viewing

Output Signals

Analog: 4-20 mA

Alarm: Solid state relay, 40 VDC

Totalizer Pulse: 50 millisecond pulse, 40 VDC

Volumetric or Loop Powered Mass: One analog, one totalizer pulse, HART

Multivariable option: Up to three analog signals, three alarms, one totalizer pulse, HART

Multivariable option: Modbus, Ethernet, or BACnet process monitoring

Physical Specifications

Wetted Materials

Standard 316L Stainless Steel, plus

- Optional Carbon Steel or Hastelloy C
- DuPont Teflon® based thread sealant on models with pressure transducer

Approvals—Pending

FM, FMC CLASS I, DIV. 1, GROUPS B,C,D
CLASS II/III, DIV. 1, GROUPS E,F,G
Type 4X and IP66, T6, Ta = -40 to 60°C

ATEX II 2 G Ex d IIB + H2 T6
II 2 D EX tD A21 IP66 T85°C, Ta = -40 to 60°C

IECEX Ex d IIB + H2 T6
Ex tD A21 IP66 T85°C, Ta = -40 to 60°C



Sizing Considerations

Piping Conditions		
Condition	Pipe Diameters, D	
	Upstream	Downstream
One 90° elbow before meter	10D	5D
Two 90° elbows before meter	15D	5D
Two 90° elbows before meter, out of plane	30D	10D
Reduction before meter	10D	5D
Expansion before meter	20D	5D
Partially open valve	30D	10D

Velocity Range

Maximum velocity, liquid: 30 feet/sec (9 meters/second)
 Minimum velocity, liquid: 1 foot/sec (.3 meters/second)
 Maximum velocity, gas or steam: See Table Below
 Minimum velocity, gas or steam feet/sec (meters/second):

$$\frac{5}{\sqrt{\text{density (Lb/ft}^3)}} \quad \frac{6.1}{\sqrt{\text{density (kg/m}^3)}}$$

Pressure Drop Equations*

$\Delta P = 0.00024pv^2$ English Units (ΔP in psi, p in lb/ft^3 , V in ft/sec)
 $\Delta P = 0.000011pv^2$ Metric Units (ΔP in bar, p in kg/m^3 , V in m/sec)

* Vortex only, does not include pressure drop created by primary element.

Consult the VorTek Instruments Sizing Program @vortekinst.com for easy calculation of flow range.

Water Minimum and Maximum Flow Rates											
Rate	Nominal Pipe Size (in)										
	0.5	0.75	1	1.5	2	3	4	6	8	10	12
GPM min	0.9	1.4	2.2	5.5	9.2	21	36	81	142	224	317
GPM max	22	40	67	166	276	618	1076	2437	4270	6715	9501
Rate	Nominal Pipe Size (mm)										
	15	20	25	40	50	80	100	150	200	250	300
M ³ /hr min	0.2	0.3	0.5	1.3	2.1	4.7	8.1	18	32	51	72
M ³ /hr Max	5	9	15	38	63	140	244	554	970	1525	2158

Gas or Steam Max Velocity											
Rate	Nominal Pipe Size (in)										
	0.5	0.75	1	1.5	2	3	4	6	8	10	12
FT/SEC Max	175	250	250	300	300	300	300	300	300	300	300
Rate	Nominal Pipe Size (mm)										
	15	20	25	40	50	80	100	150	200	250	300
M/SEC Max	53	76	76	90	90	90	90	90	90	90	90

Verification System

VorCone Meter DP Cone Meter Verification System—DP Health Check™

DP Health Check is a comprehensive verification system for Differential Pressure (DP) meters. The VorCone meter's cone DP meter sub-system can operate with DP Health Check. Utilizing a third pressure port downstream of the cone and reading three DPs, DP Health Check analyses not just the traditional single DP reading, but the entire pressure field. The additional information expands the capability of the cone meter, offering a full diagnostic suite. DP Health Check creates a smart cone meter allowing for condition based maintenance operations.

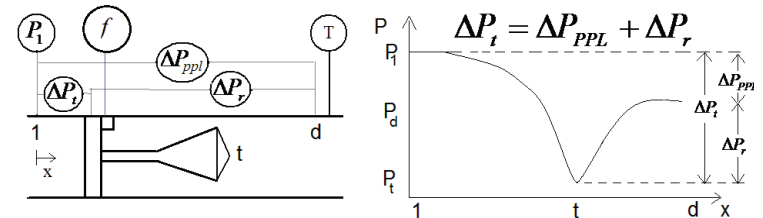


Fig 1. DP Health Check™ Ready Cone DP Meter and Associated Pressure Field

DP Health Check creates seven diagnostic checks, i.e. one DP integrity check, three separate inter-comparable flowrate predictions, and three DP ratios comparable with the baselines. The HMI (human-machine interface) is designed for simplicity: the seven diagnostics are plotted as four points on a graph with a 1x1 box. All points inside the box shows the meter is functioning normally (see Fig 2). Any points outside the box shows a potential metering issue. Figs. 3 and 4 show response to varying saturated steam quality and single phase DPt reading error respectively. Pattern recognition technology allows the source of the problem to be directly identified

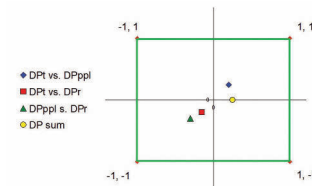


Fig 2. Display for Correctly Operating Meter

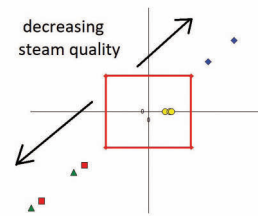


Fig 3. Display for Varying Quality Saturated Steam Flow

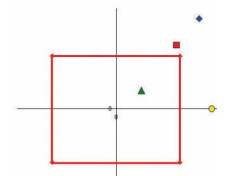


Fig 4. Display for Drifting DP Transmitter



Typical Saturated Steam Minimum and Maximum Flow Rates (lb/hr)											
Nominal Pipe Size (in)											
Pressure	0.5	0.75	1	1.5	2	3	4	6	8	10	12
5 psig	6.5	12	20	49	82	183	318	722	1264	1988	2813
	52	122	265	650	1087	2431	4231	9594	16806	26429	37395
100 psig	15	27	46	112	187	419	728	1652	2893	4550	6438
	271	639	1386	3405	5690	12729	22156	50233	87998	138386	195803
200 psig	20	37	62	151	253	565	983	2229	3905	6141	8689
	493	1163	2525	6203	10365	23184	40354	91494	160279	252055	356635
300 psig	24	45	74	182	304	680	1184	2685	4704	7397	10466
	716	1688	3664	9000	15040	33642	58556	132763	232575	365747	517499
400 psig	28	51	85	209	349	780	1358	3079	5393	8481	12000
	941	2220	4816	11831	19770	44222	76971	174516	305717	480771	680247
500 psig	31	57	95	233	389	870	1514	3433	6014	9457	13381
	1170	2760	5988	14711	24582	54987	95710	217001	380148	597812	845850

Typical Saturated Steam Minimum and Maximum Flow Rates (kg/hr)											
Nominal Pipe Size (mm)											
Pressure	15	20	25	40	50	80	100	150	200	250	300
0 barg	3	5	8	19	32	72	126	286	500	786	1113
	18	42	91	224	375	838	1459	3309	5797	9116	12898
5 barg	6	11	18	45	75	167	290	658	1153	1813	2565
	95	224	485	1192	1992	4455	7754	17581	30799	48434	68530
10 barg	8	15	24	59	99	222	387	877	1537	2417	3419
	168	397	862	2118	3539	7915	13777	31237	54720	86053	121758
15 barg	9	17	29	71	119	266	463	1050	1840	2893	4094
	241	569	1236	3036	5073	11347	19750	44779	78444	123360	174543
20 barg	11	20	33	81	136	304	529	1199	2100	3303	4673
	314	742	1610	3956	6611	14787	25738	58355	102226	160761	227463
30 barg	13	24	40	99	165	369	642	1455	2548	4007	5669
	463	1092	2370	5822	9729	21763	37880	85884	150451	236599	334766

Typical Air Minimum and Maximum Flow Rates (SCFM) Air at Standard Process Conditions 70°F, 14.6959 PSIA											
Nominal Pipe Size (in)											
Pressure	0.5	0.75	1	1.5	2	3	4	6	8	10	12
0 psig	1.8	3	5	13	22	50	87	198	347	546	773
	18	41	90	221	369	826	1437	3258	5708	8976	12701
100 psig	5	9	15	38	63	141	245	555	972	1529	2163
	138	325	704	1730	2890	6466	11254	25515	44698	70292	99456
200 psig	7	13	21	52	86	193	335	761	1332	2095	2965
	258	609	1322	3248	5427	12140	21131	47911	83931	131895	186752
300 psig	8	15	25	63	104	234	407	922	1615	2540	3594
	380	896	1944	4775	7978	17847	31064	70431	123375	194025	274529
400 psig	10	18	29	72	120	269	467	1060	1857	2920	4132
	502	1183	2568	6309	10542	23580	41043	93057	163000	256358	362724
500 psig	11	20	33	80	134	300	521	1182	2071	3257	4608
	624	1472	3195	7849	13115	28034	51063	115775	203000	318941	451272

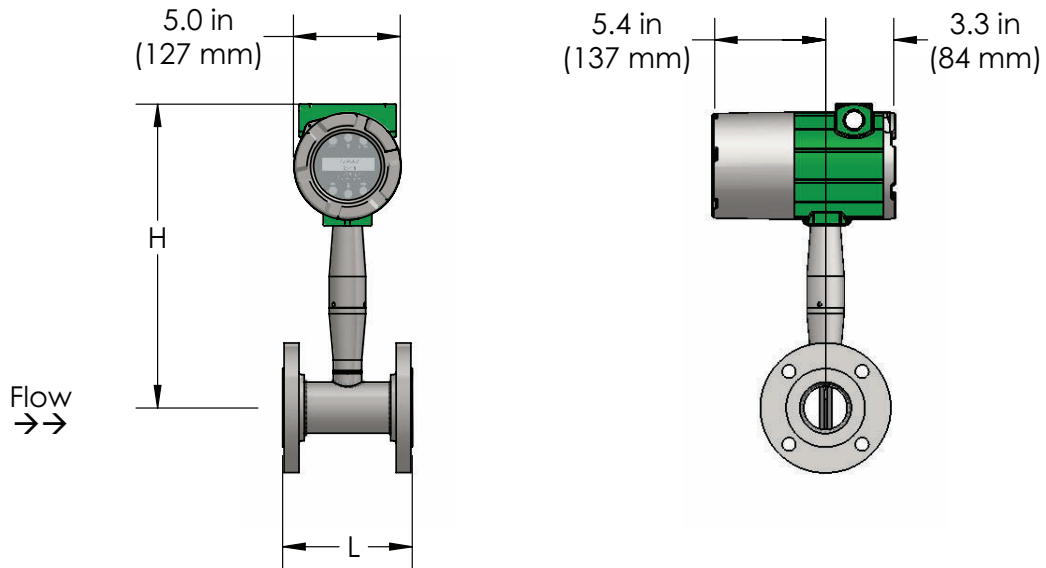
Typical Air Minimum and Maximum Flow Rates (nm³/hr) Air at Standard conditions of 20°C, 1.0133 BARA											
Nominal Pipe Size (mm)											
Pressure	15	20	25	40	50	80	100	150	200	250	300
0 barg	3	5	9	21	36	79	138	313	549	863	1221
	28	66	142	350	584	1307	2275	5157	9034	14207	20102
5 barg	7	13	21	52	87	194	337	764	1339	2105	2979
	165	390	847	2080	3476	7775	13533	30682	53749	84525	119596
10 barg	9	17	29	70	117	262	457	1035	1814	2853	4036
	304	716	1554	3819	6381	14273	24844	56329	98676	155178	219563
15 barg	11	21	34	85	142	317	551	1250	2190	3444	4873
	442	1044	2265	5565	9299	20801	36205	82087	143801	297386	319968
20 barg	13	24	40	97	162	363	632	1434	2511	3949	5588
	582	1373	2979	7318	12229	27354	47612	107949	189105	297386	420775
30 barg	16	29	48	118	198	442	770	1745	3057	4807	6801
	862	2034	4414	10843	18119	40529	70544	159942	280187	440621	623439

Turndown

Turndown is application dependent. Consult the VorTek Instruments Sizing Program @vortekinst.com for exact values.
Turndown can exceed 100:1

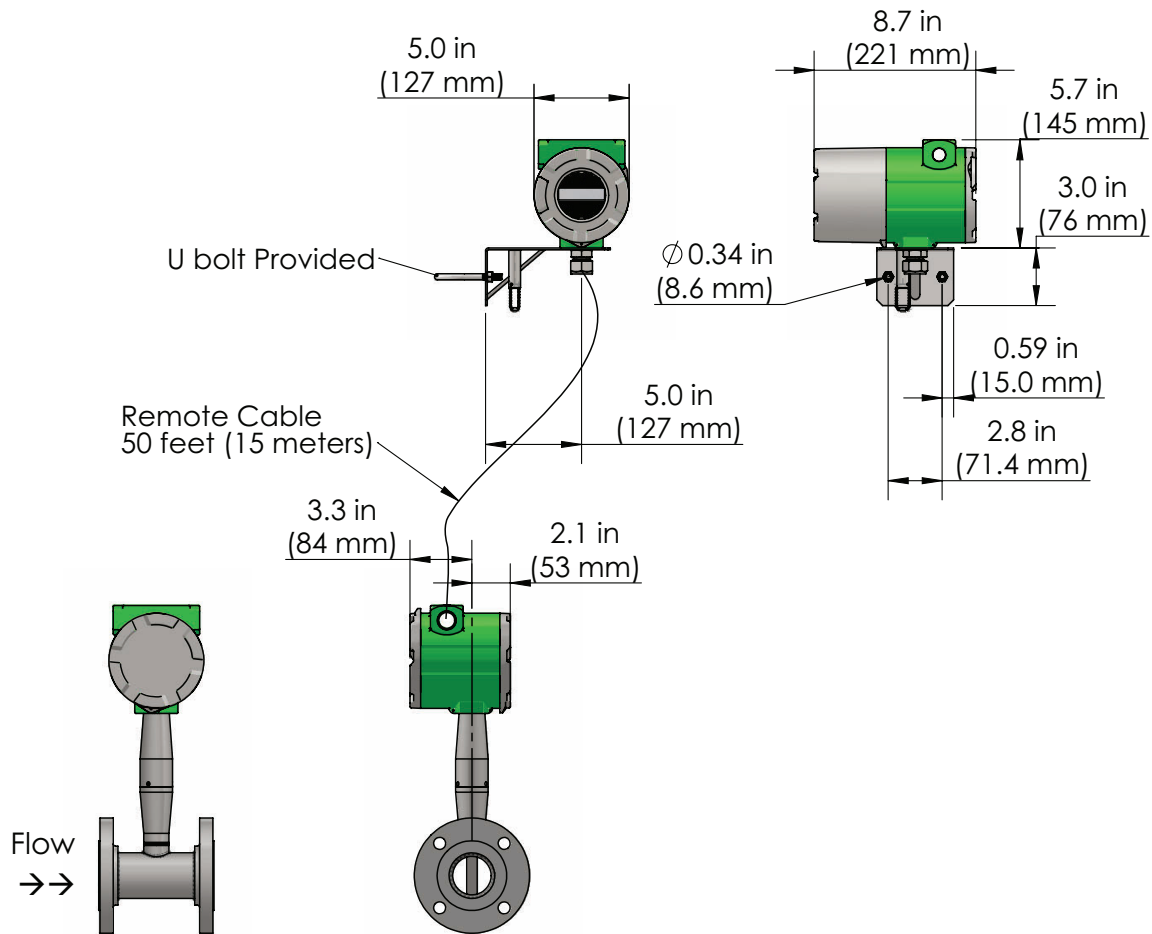


Dimensional Outline: MVC Mass VorCone Meter



Flow Meter Nominal Size		
	L	H
2 inch (50 mm)	10.0 in (254 mm)	14.0 in (356 mm)
3 inch (80 mm)	10.0 in (254 mm)	14.6 in (371 mm)
4 inch (100 mm)	12.9 in (327 mm)	15.1 in (384 mm)
6 inch (150 mm)	19.9 in (505 mm)	16.2 in (411 mm)
8 inch (200 mm)	19.9 in (505 mm)	17.2 in (437 mm)
10 inch (250 mm)	29.5 in (749 mm)	18.2 in (462 mm)
12 inch (300 mm)	34.9 in (886 mm)	19.2 in (488 mm)

Dimensional Outline: Remote Electronics Option



Model Number Information - Model MVC Mass VorCone Meter

Parent Number Code

MVC Model MVC Mass VorCone Meter

Feature 1: Multivariable Options

-For steam quality prediction must have at least a VT model vortex meter
 -For wet gas liquid loading prediction must have a VTP model vortex meter

V Volumetric Flow Meter for liquid, gas and steam
VT Velocity and Temperature Sensors
VTP Velocity, Temperature and Pressure Sensors
VTEP Velocity, Temperature and External 4-20mA Input (T or P)

VETEP Velocity, External RTD Temperature Input, External 4-20mA Input (T or P)
VT-EM Energy output options
VTP-EM Energy options with Pressure Sensor
VTEP-EM Velocity, Temperature and External 4-20mA Input (T or P)
VETEP-EM Velocity, External RTD Temperature Input, External 4-20mA Input (T or P)

Feature 2: Flow Body

16 2-inch Nominal Bore (50mm)
24, 24R 3-inch Nominal Bore (80mm), 3-inch by 2-inch Nominal Bore Reducing Meter (50mm)
32, 32R 4-inch Nominal Bore (100mm), 4-inch by 3-inch Nominal Bore Reducing Meter (80mm)
48, 48R 6-inch Nominal Bore (150mm), 6-inch by 4-inch Nominal Bore Reducing Meter (100mm)
64, 64R 8-inch Nominal Bore (200mm), 8-inch by 6-inch Nominal Bore Reducing Meter (150mm)
80, 80R 10-inch Nominal Bore (250mm), 10-inch by 8-inch Nominal Bore Reducing Meter (200mm)
96, 96R 12-inch Nominal Bore (300mm), 12-inch by 10-inch Nominal Bore Reducing Meter (250mm)

Feature 3: Meter Body Material

C Carbon Steel **S** 316 Stainless Steel **H** Hastelloy

Model Number Information - Model MVC Mass VorCone Meter (continued)

Feature 4: Process Connection

150	ANSI 150# Flange	16	PN 16
300	ANSI 300# Flange	40	PN 40
600	ANSI 600# Flange	64	PN 64
		100	PN 100
*	JIS Flanges available upon request		

Feature 5: Electronics Enclosure

L	NEMA 4X IP66 Enclosure
R ()	Remote Electronics NEMA 4X, IP66, Specify cable length in parentheses

Feature 6: Display Options

DD	Digital Display and Programming Buttons
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Feature 7: Input Power

DCL	12-36 VDC, 25mA, 1W max. required on loop powered meters (Unable to power differential pressure transmitter with this option), 1AHL only
DCH	12-36 VDC, 300mA, 9W max. (Able to power differential pressure transmitter if wired in series with an adequate power supply) - use with 1AH, 1AM, 3AH, 3AM
DCHPOE	12-28 VDC or Power over Ethernet, 5 Watts maximum, required on 1AMIP, 1ABIP, 3AMIP, 3ABIP
AC	100-240 VAC, 50/60 Hz line power, 5W max. (Able to power differential pressure transmitter with DC power output) - use with 1AH, 1AM, 3AH, 3AM

Feature 8: Output

1AHL	Loop powered option - one analog output (4-20 mA), one scaled frequency, one pulse, HART, DCL input power only
1AH	One analog output (4-20 mA), one alarm, one pulse, HART Communication Protocol, DCH or AC option only *
1AM	One analog output (4-20 mA), one alarm, one pulse, MODBUS RTU Communication Protocol, DCH or AC option only *
1AMIP	One analog output (4-20 mA), one alarm, one pulse, MODBUS TCP/IP Communication Protocol, DCHPOE ONLY*
1AB	One analog output (4-20 mA), one alarm, one pulse, BACnet MS/TP Communication Protocol, DCH or AC option only *
1ABIP	One analog output (4-20 mA), one alarm, one pulse, BACnet/IP Communication Protocol, DCHPOE ONLY*
3AH	Three analog outputs (4-20 mA), three alarms, one pulse, HART (VT,VTP only), DCH or AC option only *
3AM	Three analog outputs (4-20 mA), three alarms, one pulse, MODBUS RTU (VT,VTP only), DCH or AC option only *
3AMIP	Three analog outputs (4-20 mA), three alarms, one pulse, MODBUS TCP/IP (VT,VTP only), DCHPOE ONLY*
3AB	Three analog outputs (4-20 mA), three alarms, one pulse, BACnet MS/TP (VT,VTP only), DCH or AC option only *
3ABIP	Three analog outputs (4-20 mA), three alarms, one pulse, BACnet/IP (VT,VTP only), DCHPOE ONLY*

*Includes scaled frequency output

Feature 9: Temperature Options

ST	Standard temperature. Process temperature -330° to 500°F (-200° to 260°C)
HT	High temperature. Process temperature 750°F (400°C)

Feature 10: Pressure Options

P0	No Pressure Sensor
P1	Maximum 30 psia (2 bara), Proof 60 psia (4 bara)
P2	Maximum 100 psia (7 bara), Proof 200 psia (14 bara)
P3	Maximum 300 psia (20 bara), Proof 600 psia (41 bara)
P4	Maximum 500 psia (34 bara), Proof 1000 psia (64 bara)
P5	Maximum 1500 psia (100 bara), Proof 2500 psia (175 bara)

Feature 11: Differential Pressure Transmitter

AZ	Factory supplied Azbil differential pressure transmitter
CX	Customer supplied differential pressure transmitter*

*Customer supplied differential pressure transmitter output must be scaled to factory specifications

Feature 12: Differential Pressure Transmitter Manifold

3M	3-way SST manifold. Ability to equalize high/low side pressures to set the differential pressure transmitter zero
5M	5-way SST manifold. Ability to equalize high/low side pressures to set the differential pressure transmitter zero and the ability to check for equalizing valve leaks
NM	No manifold

Feature 13: Advanced Diagnostics (DP Health Check) - Additional Differential Pressure Transmitters

-Advanced Diagnostics (DP Health Check) requires two additional differential pressure transmitters and an additional pressure tap

2AZ	Two additional factory supplied Azbil differential pressure transmitters
2CX	Customer supplied two additional differential pressure transmitters
ND	No Advanced Diagnostics (DP Health Check)

Feature 14: Advanced Diagnostics (DP Health Check) - Additional Pressure Tap

-Advanced Diagnostics (DP Health Check) requires two additional differential pressure transmitters and an additional pressure tap

FT	Factory supplied additional pressure tap (Sizes 2" - 4" only. Spool piece with pressure tap required above 4")*
CT	Customer supplied additional pressure tap
ND	No Advanced Diagnostics (DP Health Check)

*Spool piece with pressure tap can be factory supplied or customer supplied to factory specifications. Contact factory if required.

