DigitalFlow™ XGS868i

Startup Guide

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GE
Oil & Gas

DigitalFlow™ XGS868i

Panametrics Steam Ultrasonic Flow Transmitter

Startup Guide

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Product Registration

Thank you for purchasing a model *DigitalFlow™ XGS868i* from GE. Please register your product at www.gemeasurement.com/productregistration for product support such as the latest software/firmware upgrades, product information and special promotions.

Services

GE provides customers with an experienced staff of customer support personnel ready to respond to technical inquiries, as well as other remote and on-site support needs. To complement our broad portfolio of industry-leading solutions, we offer several types of flexible and scalable support services including: Training, Product Repairs, Service Agreements and more. Please visit www.gemeasurement.com/services for more details.

Terms and Conditions

GE's sales *Terms and Conditions* for your recent purchase of a GE product, including the applicable product Warranty, can be found on our website at the following link: www.gemeasurement.com/sales-terms-and-conditions

Typographical Conventions

Note: *These paragraphs provide information that provides a deeper understanding of the situation, but is not essential to the proper completion of the instructions.*

IMPORTANT: *These paragraphs provide information that emphasizes instructions that are essential to proper setup of the equipment. Failure to follow these instructions carefully may cause unreliable performance.*

CAUTION!   This symbol indicates a risk of potential minor personal injury and/or severe damage to the equipment, unless these instructions are followed carefully.

WARNING!   This symbol indicates a risk of potential serious personal injury, unless these instructions are followed carefully.

Safety Issues

WARNING!   It is the responsibility of the user to make sure all local, county, state and national codes, regulations, rules and laws related to safety and safe operating conditions are met for each installation.

Attention European Customers!   To meet CE Marking requirements for all units intended for use in the EU, all electrical cables must be installed as described in this manual.

Auxiliary Equipment

Local Safety Standards

The user must make sure that he operates all auxiliary equipment in accordance with local codes, standards, regulations, or laws applicable to safety.

Working Area

> **WARNING!** Auxiliary equipment may have both manual and automatic modes of operation. As equipment can move suddenly and without warning, do not enter the work cell of this equipment during automatic operation, and do not enter the work envelope of this equipment during manual operation. If you do, serious injury can result.

> **WARNING!** Make sure that power to the auxiliary equipment is turned OFF and locked out before you perform maintenance procedures on this equipment.

Qualification of Personnel

Make sure that all personnel have manufacturer-approved training applicable to the auxiliary equipment.

Personal Safety Equipment

Make sure that operators and maintenance personnel have all safety equipment applicable to the auxiliary equipment. Examples include safety glasses, protective headgear, safety shoes, etc.

Unauthorized Operation

Make sure that unauthorized personnel cannot gain access to the operation of the equipment.

Environmental Compliance

RoHS

The DigitalFlow™ XGS868i fully complies with RoHS regulations (Directive 2011/65/EU).

Waste Electrical and Electronic Equipment (WEEE) Directive

GE is an active participant in Europe's *Waste Electrical and Electronic Equipment* (WEEE) take-back initiative (Directive 2012/19/EU).
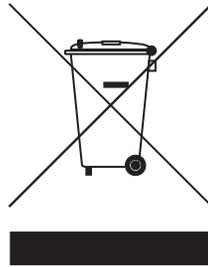
The equipment that you bought has required the extraction and use of natural resources for its production. It may contain hazardous substances that could impact health and the environment.

In order to avoid the dissemination of those substances in our environment and to diminish the pressure on the natural resources, we encourage you to use the appropriate take-back systems. Those systems will reuse or recycle most of the materials of your end life equipment in a sound way.

The crossed-out wheeled bin symbol invites you to use those systems.

If you need more information on the collection, reuse and recycling systems, please contact your local or regional waste administration.

Please visit http://www.gemeasurement.com/environmental-health-safety-ehs for take-back instructions and more information about this initiative.

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Chapter 1. Installation

Chapter 2. Initial Setup

Appendix B. Data Records

Appendix C. Measuring P and L Dimensions

[no content intended for this page]

Chapter 1.   Installation

1.1   Introduction

To ensure safe and reliable operation of the Model XGS868i Ultrasonic Flow Transmitter, the system must be installed in accordance with the guidelines established by GE engineers. Those guidelines, which are explained in detail in this chapter, include the following topics:

- "Unpacking" on page 1

- "Site Considerations" on page 2

- "Installing a Flowcell" on page 4

- "Installing Temperature and Pressure Transmitters" on page 4

- "Mounting the XGS868i Electronics Enclosure" on page 5

- "Making the Electrical Connections" on page 5

> **WARNING!** The Model XGS868i flow transmitter can measure the flow rate of many gases, some of which are potentially hazardous. In such cases, the importance of proper safety practices cannot be overemphasized.

> **WARNING!** Be sure to follow all applicable local safety codes and regulations for installing electrical equipment and working with hazardous gases or flow conditions. Consult company safety personnel or local safety authorities to verify the safety of any procedure or practice.

> **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance*.

1.2   Unpacking

Carefully remove the electronics enclosure, the transducers, and the cables from the shipping containers. Before discarding any of the packing materials, account for all components and documentation listed on the packing slip. The discarding of an important item along with the packing materials is all too common. If anything is missing or damaged, contact the factory immediately for assistance.

1.3   Site Considerations

Because the relative location of the flowcell and the electronics enclosure is important, use the guidelines in this section to plan the XGS868i installation. *Figure 1* below shows a typical XGS868i flowcell ready for insertion into a process line.

Figure 1: A Typical Model XGS868i System

1.3.1   Electronics Enclosure Location

The standard Model XGS868i electronics enclosure is a powder-coated, cast-aluminum, Type-7/4X explosion-proof enclosure. An optional stainless-steel enclosure is available. Typically, the enclosure is mounted as close as possible to the transducers. When choosing a site, make sure the location permits easy access to the electronics enclosure for programming, maintenance and service.

> ⚠ **Attention European Customers!**   For compliance with the European Union's Low Voltage Directive, this unit requires an external power disconnect device such as a switch or circuit breaker. The disconnect device must be marked as such, clearly visible, directly accessible, and located within 1.8 m (6 ft) of the unit.

1.3.2 Flowcell Location

The pipeline flowcell consists of the flow rate transducers and any pressure and/or temperature transducers employed as part of the flow measurement system. Ideally, choose a section of pipe with unlimited access to the flowcell. For example, a long stretch of pipe that is above ground. However, if the flowcell is to be mounted on an underground pipe, dig a pit around the pipe to facilitate installation of the transducers.

1.3.3 Transducer Location

For a given fluid and pipe, the Model XGS868i's accuracy depends primarily on the location and alignment of the transducers. In addition to accessibility, when planning for transducer location, adhere to the following guidelines:

1. Locate the transducers so that there are at least 20 pipe diameters of straight, undisturbed flow upstream and 10 pipe diameters of straight, undisturbed flow downstream from the measurement point. To ensure undisturbed flow, avoid sources of turbulence in the fluid such as: valves, flanges, expansions and elbows, and dips or low spots in which condensed liquid may collect.

2. Because condensate or sediment at the bottom of the pipe may cause attenuation of the ultrasonic signal, locate the transducers on the side of a horizontal pipe, when possible. If limited pipe access necessitates top-mounted transducers and the sound beam path includes a reflection, shift the transducers to at least 10° off top dead center. This will minimize the influence of any sediment on the reflected ultrasonic signals.

1.3.4 Cable Lengths

Locate the electronics enclosure as close as possible to the flowcell/transducers, preferably directly on the flowcell. However, the factory can supply transducer cables up to 1,000 ft (300 m) in length for remote location of the electronics enclosure. If longer cables are required, consult the factory for assistance.

1.3.5 Temperature and Pressure Transmitters

When installing temperature and/or pressure transmitters in the flowcell, locate them downstream of the transducers. These transmitters should be positioned no closer to the Model XGS868i transducers than 2 pipe diameters and no further away from the transducers than 20 pipe diameters.

1.3.6 Transducer Cables

When installing the transducer cables, always observe established standard practices for the installation of electrical cables. Specifically, do not route transducer cables alongside high-amperage AC power lines or any other cables that could cause electrical interference. Also, protect the transducer cables and connections from the weather and corrosive atmospheres.

Note: *When using non-GE cables to connect the flow transducers to the Model XGS868i electronics enclosure, the cables must have electrical characteristics identical to the GE cables. Type RG-62 a/u coaxial cable should be used, and each cable must be the same length to within ±4 in. (10 cm).*

1.4 Installing a Flowcell

A flowcell is the section of pipe where the transducers are mounted. It can be created either by mounting the transducers on the existing pipeline or by mounting them on a spoolpiece. A spoolpiece is a separately manufactured pipe section, matched to the existing pipe, which contains ports for mounting the transducers. This approach allows the transducers to be aligned and calibrated before inserting the spoolpiece into the pipeline.

Figure 1 on page 2 shows a typical Model XGS868i spoolpiece, with a mounting bracket to hold the electronics enclosure. For detailed instructions on installing the transducers and/or spoolpiece, refer to the supplied drawings and the appropriate GE *Transducer Installation Guide*.

1.5 Installing Temperature and Pressure Transmitters

Optional temperature and pressure transmitters may be installed near the ultrasonic transducer ports as part of the flowcell. Be sure to observe the siting requirements given earlier in this chapter. These transmitters should send a 0/4-20 mA signal to the Model XGS868i. In turn, the Model XGS868i must be fitted with a suitable option card to process the signals and to provide the required 24 VDC power to the transmitters. Any desired transmitters or sensors may be used, but they must have an accuracy equal to 0.5% of the flow rate reading or better.

Note: *Resistive Thermal Devices (RTDs) are a good choice for measuring the temperature.*

Typically, a 1/2" or 3/4" NPT female threaded port is used to mount the transmitters on the flowcell. If the pipeline is insulated, the coupling may need to be extended to provide convenient access. Of course, other types of mounting ports, including flanged ports, may be used for the transmitters.

Figure 2 below shows a typical mounting arrangement for the pressure and temperature transmitters. The temperature sensor should protrude 1/4 to 1/2 way into the pipe.
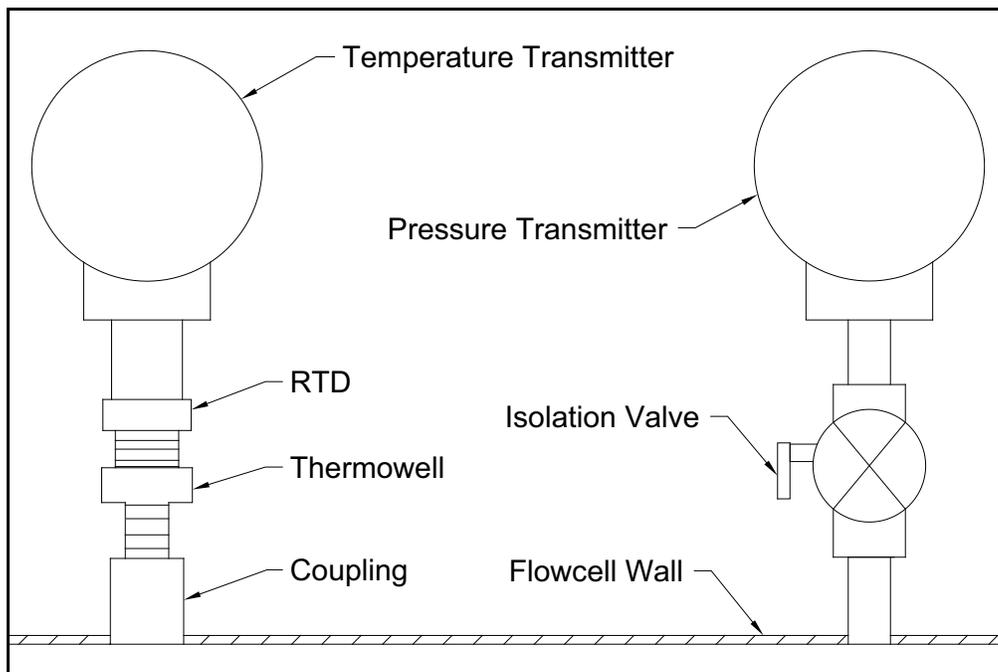
Figure 2: Typical Temperature/Pressure Transmitter Mounting

1.6   Mounting the XGS868i Electronics Enclosure

The standard Model XGS868i electronics package is housed in a Type-4X weather-resistant enclosure suitable for indoor or outdoor use. Refer to *Figure 8 on page 21* for the mounting dimensions and the weight of this enclosure.

The Model XGS868i electronics enclosure is fitted with a mounting boss that has a single 3/4" NPTF threaded hole at its center and four 1/4-20 tapped holes at its corners. By using this mounting boss, the electronics enclosure may be mounted by any of the typical methods shown in *Figure 9 on page 22*.

> ⚠ **WARNING!** Proper grounding of the XGS868i chassis is required to prevent the possibility of electric shock. See *Figure 9 on page 22* for the location of the chassis grounding screw.

> ⚠ **WARNING!** Always disconnect the line power from the Model XGS868i before removing either the front cover or the rear cover. This is especially important in a hazardous environment.

1.7   Making the Electrical Connections

This section contains instructions for making all the necessary electrical connections to the Model XGS868i flow transmitter. Refer to *Figure 10 on page 23* for a complete wiring diagram.

Except for the power connector, all electrical connectors are stored on their terminal blocks during shipment and may be removed from the enclosure for more convenient wiring. Simply, feed the cables through the conduit holes on the side of the enclosure, attach the wires to the appropriate connectors and plug the connectors back onto their terminal blocks.

> ⚠ **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance*.

1.7   Making the Electrical Connections (cont.)

Refer to *Figure 3 on page 6* and prepare the Model XGS868i for wiring by completing the following steps:

1. Disconnect any existing power line from its source.

2. Loosen the set screw on the rear cover.

3. Place a rod or long screwdriver across the cover in the slots provided, and rotate the cover counterclockwise until it comes free from the enclosure.

4. Install any required cable clamps in the appropriate conduit holes around the side of the enclosure.

5. Note the labels inside the rear cover to assist in wiring the power and option card connections. Also, *Figure 11 on page 24* shows the rear cover option card labels for every available option card configuration.

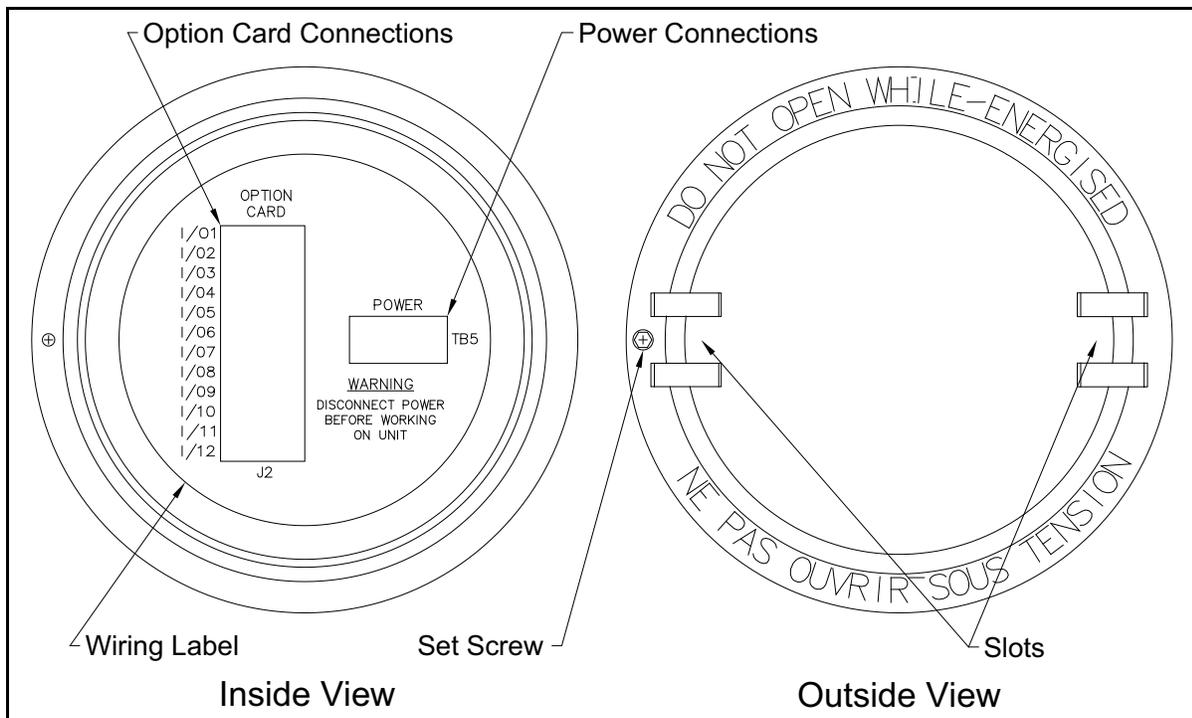Proceed to the appropriate section of this chapter to make the desired wiring connections.

Figure 3: Rear Cover with Connection Labels

1.7.1 Wiring the Line Power

The Model XGS868i may be ordered for operation with power inputs of 100-120 VAC, 220-240 VAC, or 12-28 VDC. The label on the side of the electronics enclosure lists the meter's required line voltage and power rating. The fuse size is listed in Chapter 4, *Specifications*. Be sure to connect the meter only to the specified line voltage.

> **Attention European Customers!**   For compliance with the European Union's Low Voltage Directive, this unit requires an external power disconnect device such as a switch or circuit breaker. The disconnect device must be marked as such, clearly visible, directly accessible, and located within 1.8 m (6 ft) of the unit.

> **WARNING!** Only use Class 2 Rated Power supply for line power connection to a DC instrument.

Refer to *Figure 10 on page 23* to locate terminal block **TB5** and connect the line power as follows:

> **WARNING!** Improper connection of the line power leads or connecting the meter to the incorrect line voltage may damage the unit. It may also result in hazardous voltages at the flowcell and associated piping as well as within the electronics enclosure.

> **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance*.

1. Prepare the line power leads by trimming the line and neutral AC power leads (or the positive and negative DC power leads) to a length 0.5 in. (1 cm) shorter than the ground lead. This ensures that the ground lead is the last to detach if the power cable is forcibly disconnected from the meter.

2. Install a suitable cable clamp in the conduit hole indicated in *Figure 10 on page 23*. If possible, avoid using the other conduit holes for this purpose to minimize any interference in the circuitry from the AC power line.

3. Strip 1/4 in. of insulation from the end of each of the three power line leads.

4. Route the cable through the conduit hole and connect the line power leads to terminal block **TB5**, using the pin number assignments shown in *Figure 10 on page 23*.

5. Leaving a bit of slack, secure the power line with the cable clamp.

> **WARNING!** Make sure both covers, with their o-ring seals, are installed and the set screws tightened before applying power in a hazardous environment.

> **CAUTION!** The transducers must be properly wired, as described in the next section, before applying power to the meter.

Proceed to the next section to continue the initial wiring of the Model XGS868i flow transmitter.

1.7.2   Wiring the Transducers

Before wiring the XGS868i transducers, complete the following steps:

- Disconnect the main power from the electronics enclosure.

- Remove the rear cover and install all required cable clamps.

Based on the location of the electronics enclosure, proceed to the appropriate sub-section for detailed instructions.

> ⚠️ **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance.*

1.7.2a   Flowcell-Mounted Enclosure

For an electronics enclosure mounted directly on the flowcell, wire the transducers as follows:

> ⚠️ **WARNING!** Before connecting the transducers, take them to a safe area and discharge any static buildup by shorting the center conductor of the transducer cables to the metal shield on the cable connector.

IMPORTANT: *For transducer frequencies below 2 MHz, the cable lengths for a pair of transducers must be within 4 in. (10 cm) of each other. If the transducer frequency exceeds 2 MHz, the cable lengths must be within 0.5 in. (1.25 cm) of each other.*

1. Locate the **CH1** transducer cables and connect them to the two **CH1** transducers in the flowcell. Feed the free ends of the cables through the selected conduit hole in the electronics enclosure.

2. Refer to the wiring diagram in *Figure 10 on page 23* and connect the transducer cables to terminal block **J3**. Then, secure the cable clamp.

IMPORTANT: *The **RED** cable leads are the **SIG(+)** leads and the **BLACK** cable leads are the **RTN(-)** leads.*

3. For a 2-Channel XGS868i, repeat steps 1 and 2 to connect the **CH2** transducers to terminal block **J4**.

Note: *It is not required that both channels of a 2-Channel unit be connected.*

4. If wiring of the unit has been completed, reinstall the rear cover on the enclosure and tighten the set screw.

Note: *A channel must be activated before it can begin taking measurements. See Chapter 2,* Initial Setup, *for instructions.*

1.7.2b   Remote-Mounted Enclosure

For a remote mounted enclosure, refer to the wiring diagram in *Figure 10 on page 23* and the remote transducer wiring in *Figure 12 on page 25*, and complete the following steps:

WARNING! Before connecting the transducers, take them to a safe area and discharge any static buildup by shorting the center conductor of the transducer cables to the metal shield on the cable connector.

1. Using the pair of coaxial cables with BNC to BNC connectors supplied by the factory (or equivalent cables), connect both CH1 transducers to the preamplifier.

CAUTION! As part of maintaining the FM/CSA environmental rating (TYPE 4) on the remote preamplifier, thread sealant is required on all conduit entries.

2. If an optional lightning protector is being installed, connect it to the preamplifier as shown.

3. Using the supplied coaxial cables with BNC to flying lead connectors (or equivalent cables), route the cables through one of the conduit holes in the electronics enclosure and connect the preamplifier to terminal block **J3**. Secure the cable clamp.

IMPORTANT: *The **RED** cable leads are the **SIG(+)** leads and the **BLACK** cable leads are the **RTN(-)** leads.*

4. For a 2-Channel XGS868i, repeat steps 3-5 to connect the **CH2** transducers to terminal block **J4** in the electronics enclosure. It is <u>not</u> required that both channels of a 2-Channel unit be connected.

5. If wiring of the unit has been completed, reinstall the rear cover on the enclosure and tighten the set screw.

Note: *A channel must be activated before it can begin taking measurements. See Chapter 2,* Initial Setup*, for instructions.*

Proceed to the next section to continue the initial wiring of the unit.

1.7.3 Wiring Std 0/4-20 mA Analog Outputs

The standard configuration of the Model XGS868i flow transmitter includes two isolated 0/4-20 mA analog outputs (designated as *Outputs 1 and 2*). Connections to these outputs may be made with standard twisted-pair wiring, but the current loop impedance for these circuits must not exceed 600 ohms.

> ⚠ **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance.*

To wire the analog outputs, complete the following steps:

1. Disconnect the main power and remove the rear cover.

2. Install the required cable clamp in the chosen conduit hole on the side of the electronics enclosure.

3. Refer to *Figure 10 on page 23* for the location of terminal block **J1** and wire the analog outputs as shown. Secure the cable clamp.

IMPORTANT: *Analog outputs 1 and 2 in the wiring diagram correspond to analog outputs A and B in Slot 0 in the XGS868i software.*

4. If wiring of the unit has been completed, reinstall the rear cover on the enclosure and tighten the set screw.

> ⚠ **WARNING!** Make sure both covers, with their o-ring seals, are installed and the set screws tightened before applying power in a hazardous environment.

Note: *Prior to use, the analog outputs must be set up and calibrated. See Chapter 1,* Calibration*, of the* Service Manual *for detailed instructions.*

Proceed to the next section to continue the initial wiring of the unit.

1.7.4 Wiring the Serial Port

The Model XGS868i flow transmitter is equipped with an RS232 or an RS485 serial interface. An RS485 option is also available with MODBUS capability. When the MODBUS option is present, the XGS868i may also have the standard RS232 serial interface.

The serial port is used to transmit stored data and displayed readings to a personal computer by connecting the meter's serial interface to the serial port of the PC. In addition, the Model XGS868i can receive and execute remote commands, using GE's *PanaView* software via this link.

Note: *For more information on serial communications refer to the GE EIA-RS Serial Communications manual (916-054).*

> ⚠ **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance.*

Proceed to the appropriate sub-section for wiring instructions.

1.7.4a Wiring the RS232 Interface

Use the serial port to connect the Model XGS868i flow transmitter to a printer, an ANSI terminal or a personal computer. The RS232 interface is wired as Data Terminal Equipment (DTE). *Table 1* below lists the standard cables available from GE for this purpose.

Table 1: GE Serial Cables

Part Number	PC Connector	XGS868i Connector
704-659	DB-25 Male	Flying Leads (5)
704-660	DB-9 Male	Flying Leads (5)
704-661	DB-25 Female	Flying Leads (5)
704-662	DB-9 Female	Flying Leads (5)

Each of the cables listed in *Table 1* above is available in several standard lengths. A user-supplied cable may be used, if preferred. In either case, wire the XGS868i end of the serial cable using the pin designations listed in *Table 2* below.

> **WARNING!** Dangerous voltages exist within the electronics enclosure. Do not attempt to wire the unit until the main power has been disconnected.

> **WARNING!** The XGS868i must be moved to a safe environment before removing either cover.

Refer to *Figure 10 on page 23* to complete the following steps:

1. Disconnect the main power and remove the rear cover.

2. Install the required cable clamp in the chosen conduit hole on the side of the electronics enclosure.

3. Use the information in *Table 2* below to construct a suitable cable for connecting the Model XGS868i to the external device. If desired, an appropriate cable may be purchased from GE.

Table 2: RS232 Connection to DCE or DTE Device

J1 Pin #	Signal Description	DCE DB25 Pin #	DCE DB9 Pin #	DTE DB25 Pin #	DTE DB9 Pin #
5	DTR (Data Terminal Ready)	20	4	20	4
6	CTS (Clear to Send)	4	7	5	8
7	COM (Ground)	7	5	7	5
8	RX (Receive)	2	3	3	2
9	TX (Transmit)	3	2	2	3

4. Feed the cable's flying leads through the conduit hole and wire it to terminal block **J1**. Connect the other end of the cable to the external serial device and secure the cable clamp.

After the wiring is complete, consult the external device's *User's Manual* to configure it for use with the XGS868i.

1.7.4b   Wiring the RS485 Interface

Use the optional RS485 serial port to network multiple XGS868i flow transmitters to a single control system. As an option, the standard RS232 port on the XGS868i may be configured as a two-wire, half-duplex RS485 interface.

IMPORTANT: *The Model XGS868i must be configured at the factory for RS485 operation.*

WARNING! Dangerous voltages exist within the electronics enclosure. Do not attempt to wire the unit until the main power has been disconnected.

WARNING! The XGS868i must be moved to a safe environment before removing either cover.

To wire the RS485 serial port, refer to *Figure 10 on page 23* and complete the following steps:

1. Disconnect the main power and remove the rear cover.

2. Install the required cable clamp in the chosen conduit hole on the side of the electronics enclosure.

3. Feed one end of the cable through the conduit hole, wire it to terminal block **J1** and secure the cable clamp. Use the information in *Table 3* below to wire a suitable cable for connecting the XGS868i to the external device.

Table 3: RS485 Connections

J1 Pin #	Signal Description
9	Data +
8	Data –
7	Shield
6	Not Used
5	Not Used
4	Not Used

4. If wiring of the unit has been completed, reinstall the rear cover on the enclosure and tighten the set screw.

Proceed to the next section to continue the initial wiring of the unit.

1.7.5   Wiring the Option Cards

The Model XGS868i can accommodate one option card in **Slot 1** and one option card in **Slot 2**. The following option card functions are available only in the combinations listed in *Table 14 on page 61*:

- Alarm Relays (Slot 1)

- Analog Inputs (Slot 1)

- Totalizer/Frequency Outputs (Slot 1)

- RTD Inputs (Slot 1)

- Analog Outputs (Slot 1)

- MODBUS Communications (Slot 2)

- MODBUS/TCP Communications (Slot 2)

- Ethernet (Slot 2)

- Foundation Fieldbus (Slot 2)

- Data Logging (Slot 2) - *no wiring required*

Wiring any option card installed in **Slot 1** proceed to the following sub-sections.

⚠ **Attention European Customers!**   To meet CE Mark requirements, all cables must be installed as described in Appendix A, *CE Mark Compliance.*

1.7.5a   Preparing for Wiring

1. Disconnect the main power and remove the rear cover.

2. Install a cable clamp in the chosen conduit hole on the side of the electronics enclosure and feed a standard twisted-pair cable through this conduit hole.

3. Locate the 12-pin terminal block (**J2**) in *Figure 10 on page 23* and wire the option card as indicated on the label inside the rear cover (see *Figure 3 on page 6* and *Figure 11 on page 24*). Secure the cable clamp.

IMPORTANT: *Because of the attached wiring label, all rear covers <u>must</u> remain with their original meters.*

4. If wiring of the unit has been completed, reinstall the rear cover on the enclosure and tighten the set screw.

Note: *Prior to use, the option card must be set up and calibrated. See Chapter 1,* Programming Site Data*, in the* Programming Manual *and Chapter 1,* Calibration*, in the* Service Manual *for detailed instructions.*

For more specific instructions on particular option cards, proceed to the appropriate sections that follow.

1.7.5b   Wiring an Alarms Option Card

Each alarms option card includes two or four general-purpose *Form C relays* (designated as A, B, C and D).

The maximum electrical ratings for the relays are listed in Chapter 4, *Specifications*. Each of the alarm relays can be wired as either *Normally Open* (NO) or *Normally Closed* (NC).

In setting up an alarm relay, it may be wired for either *conventional* or *fail-safe* operation. In fail-safe mode, the alarm relay is constantly energized, except when it is triggered or a power failure or other interruption occurs. See *Figure 4* below for the operation of a NO alarm relay in both conventional and fail-safe mode.

Before making any connections, complete the steps in *"Preparing for Wiring" on page 13*. Connect each alarm relay in accordance with the wiring instructions shown on the label inside the rear cover (see *Figure 3 on page 6* and *Figure 11 on page 24*).
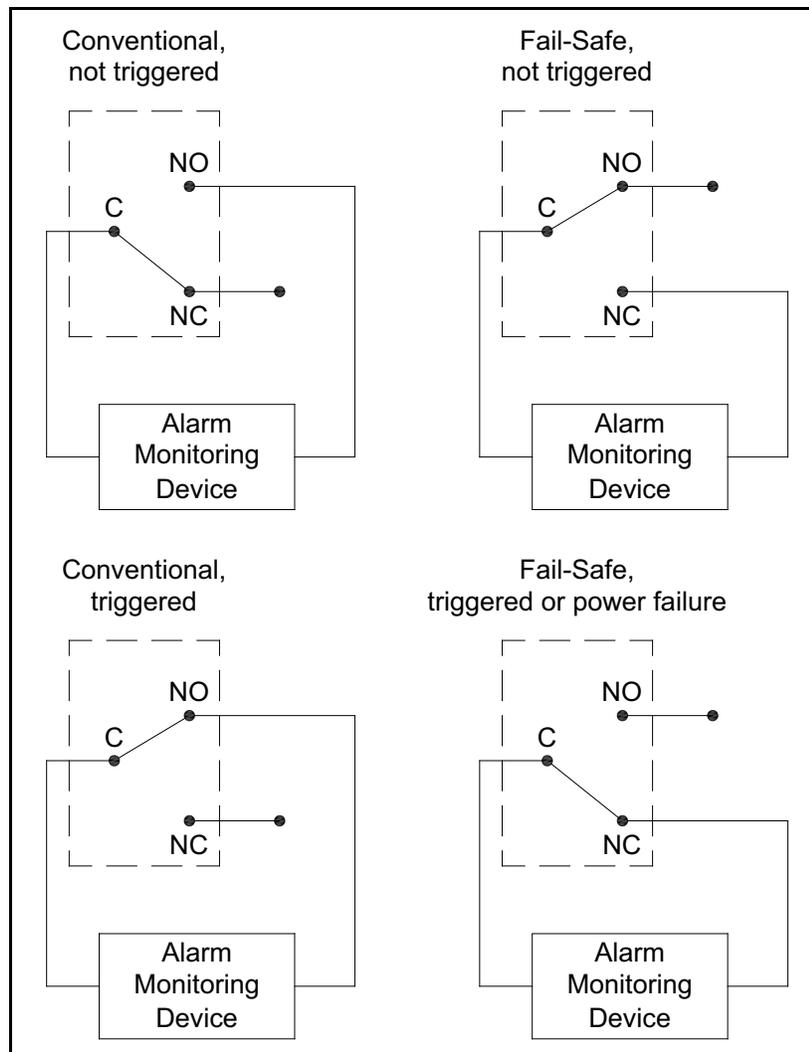
Figure 4: Conventional and Fail-Safe Operation

1.7.5c   Wiring a 0/4-20 mA Analog Inputs Option Card

To calculate the standard flow rates, the Model XGS868i requires accurate *temperature* and *pressure data* from the measurement site. Transmitters installed in the flowcell can provide this information via an optional 0/4-20 mA analog inputs option card. This option card includes two or four isolated 0/4-20 mA analog inputs (designated as A, B, C and D), each of which includes a 24 VDC power supply for loop-powered transmitters. Either input may be used to process the temperature signal, while the other input is used to process the pressure signal.

Note: *To properly enter programming data into the meter, it is necessary to know which input is assigned to which process parameter. This information should be entered in Appendix B,* Data Records.

The analog inputs, which have an impedance of 118 ohms, should be connected with standard twisted-pair wiring. Power to the transmitters may be supplied either by the integral 24 VDC power supply on the analog input option card or by an external power supply. *Figure 5* below shows typical wiring diagrams, with and without an external power supply, for one of the analog inputs.
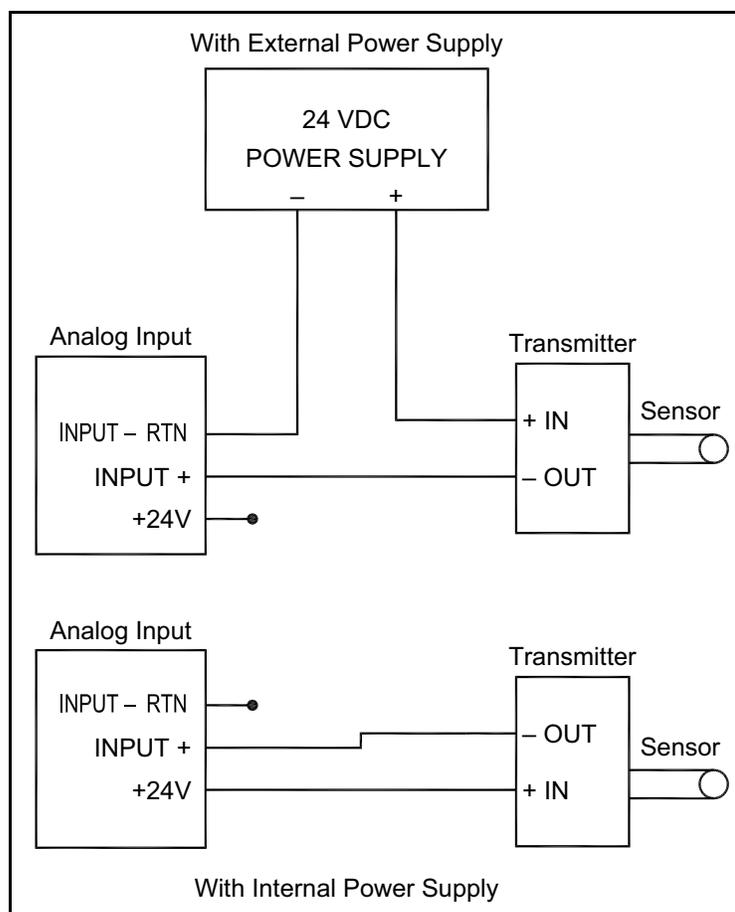
Figure 5: Analog Input Wiring Diagram

1.7.5c Wiring a 0/4-20 mA Analog Inputs Option Card (cont.)

Before making any connections, complete the steps in *"Preparing for Wiring" on page 13*. Wire the analog inputs as shown on the label in the rear cover (see *Figure 11 on page 24*).

Note: *The analog inputs option card can be calibrated with the Model XGS868i's built-in analog outputs. However, be certain that the analog outputs have been calibrated first. See Chapter 1,* Calibration*, in the* Service Manual *for the appropriate procedures.*

1.7.5d   Wiring a Totalizer/Frequency Outputs Option Card

Each totalizer/frequency outputs option card provides two or four outputs (designated as A, B, C, and D) that can be used as either totalizer or frequency outputs.

Before making any connections, complete the steps in *"Preparing for Wiring" on page 13*. Then, wire this option card in accordance with the connections shown on the label in the rear cover (see *Figure 3 on page 6* and *Figure 11 on page 24*). *Figure 6* below shows sample wiring diagrams of a totalizer output circuit and a frequency output circuit. Refer to *"Electrical Specifications" on page 54* for load and voltage requirements.
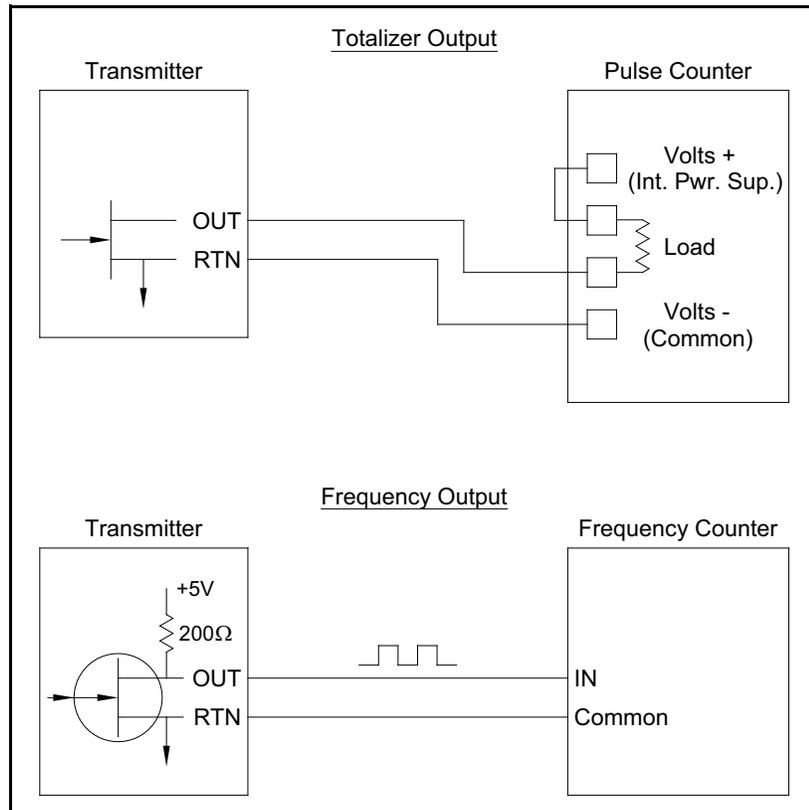
Figure 6: Totalizer/Frequency Outputs Wiring

1.7.5e   Wiring an RTD Inputs Option Card

The Model XGS868i RTD (Resistance Temperature Device) inputs option card provides two or four direct RTD inputs (designated as A, B, C and D). Each RTD input requires three wires, and should be connected as shown on the label in the rear cover (see *Figure 3 on page 6* and *Figure 11 on page 24*). However, before making any connections, complete the steps in *"Preparing for Wiring" on page 13*.

1.7.5f   Wiring a 0/4-20 mA Analog Outputs Option Card

The analog outputs option card includes two isolated 0/4-20 mA outputs (designated as A and B). Connections to these outputs may be made with standard twisted-pair wiring, but the total current loop impedance for these circuits must not exceed 1,000 ohms.

Before making any connections, complete the steps in *"Preparing for Wiring" on page 13*. Then, wire this option card with the connections shown on the label in the rear cover (see *Figure 3 on page 6* and *Figure 11 on page 24*).

1.7.5g   A Specific Example

To illustrate the procedures described in the previous sections for wiring the option cards, a specific example may prove helpful. Assume that a Model XGS868i is equipped with an option card numbered **703-1223-08**. *Table 14 on page 61* indicates that this option card includes two analog current inputs and two standard alarm relays.

By referring to *Figure 11 on page 24*, it is determined that the appropriate connection diagram for this option card is the first one from the left in the middle row. This label should also be found inside the rear cover of the XGS868i. Based on this information, wiring of the Input/Output connections to terminal block **J2** should be completed as shown in *Table 4* below.

Table 4: Wiring a 703-1223-08 Option Card

J2 Pin #	Description	Connection
1	Alarm A	Normally Open
2	Alarm A	Common
3	Alarm A	Normally Closed
4	Alarm B	Normally Open
5	Alarm B	Common
6	Alarm B	Normally Closed
7	Out C	+24 V to Input C
8	Input C	Signal (+)
9	Input C	Return (-)
10	Out D	+24 V to Input D
11	Input D	Signal (+)
12	Input D	Return (-)

1.7.5h   Wiring the MODBUS Option Card

The MODBUS option card uses the RS485 standard for MODBUS communication. The MODBUS card must be installed in Slot 2. The RS485 standard allows up to 32 nodes (drivers and receivers) on one multi-drop network, at distances up to 4000 ft (1200 m). GE recommends using 24-gauge (24 AWG) twisted-pair wire with a characteristic impedance of 120 ohms and 120-ohm termination at each end of the communications line.

Note: *The MODBUS option card provides its own RS485 connections. Thus, the meter can have its serial port configured as RS232 and still provide RS485 MODBUS signals.*

IMPORTANT: *Because the MODBUS option card uses pins 1 and 2 on terminal block* **J2***, only those option cards that do not use these pins may be installed in* **Slot 1** *when a MODBUS card is installed in* **Slot 2***. Specifically, only the option cards designated as* **OI** *and* **OR** *in* Figure 11 on page 24 *are compatible with the MODBUS option card.*

To link the XGS868i to the control system, refer to *Figure 7* below and proceed as follows:

1. Connect the **MODBUS –** wire to **Pin 2**, the inverting or negative connection.

2. Connect the **MODBUS+** wire to **Pin 1**, the non-inverting or positive connection.

3. **Pin 3** has no connection.
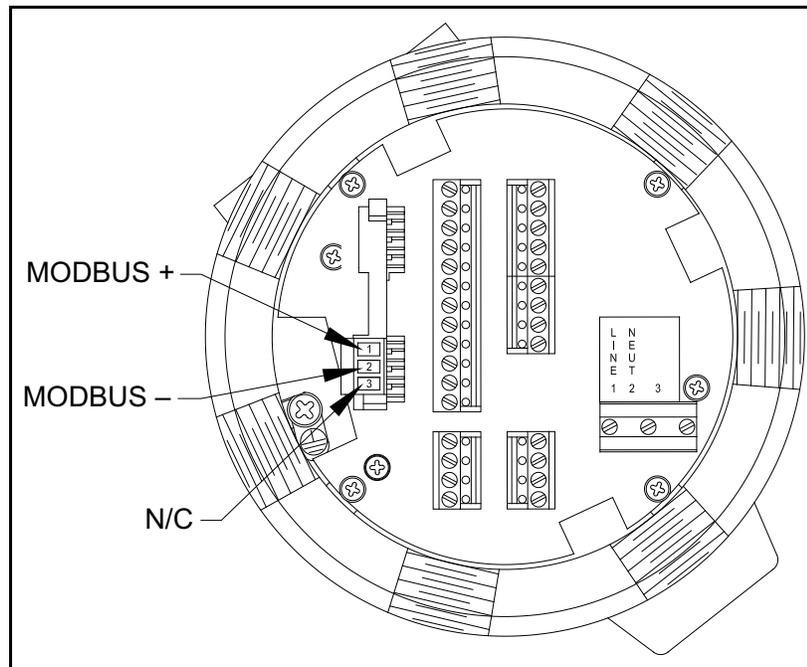
Figure 7: The RS485 MODBUS Terminal Block Connector

1.7.5i   Wiring the MODBUS/TCP Interface

Customers can also use a modified XGS868i that provides a MODBUS/TCP interface to communicate to an internal network. An optional MODBUS/TCP card with a unique MAC (IP) address (installed only in slot 2) includes an RJ45 connector. To connect the MODBUS/TCP-enabled XGS868i to the network, insert the jack of an RJ45 cable into the RJ45 connector, route the cable through one of the conduit holes using an appropriate cable clamp, and wire the other end of the cable to the Ethernet network according to the manufacturer's instructions. See *Figure 13 on page 26*.

Note: *The MAC address for a specific XGS868i is included with the customer documentation. For more information on setting up the MAC address, refer to* Appendix C of the Programming Manual.

1.7.5j   Wiring the Ethernet Interface

A modified XGS868i can use the Ethernet interface to communicate with a local area network. An optional Ethernet card with a unique MAC (IP) address (installed only in slot 2) includes an RJ45 connector. To connect the Ethernet-enabled XGS868i to the network, insert the jack of an RJ45 cable into the RJ45 connector, route the cable through one of the conduit holes using an appropriate cable clamp, and wire the other end of the cable to the Ethernet network according to the manufacturer's instructions. An external connection is required between the Ethernet option card and the XGS868i's RS232 connector, as shown in *Table 5* below and *Figure 13 on page 26*.

Note: *The MAC address for a specific XGS868i is included with the customer documentation. For more information on setting up the MAC address, refer to* Appendix C of the Programming Manual.

Table 5: RS232 to Ethernet Interconnections

Terminal Block	
RS232 on Rear Board	**TB1 on Ethernet Card**
TX	Pin 1
RX	Pin 2
COM	Pin 3

1.7.5k   Wiring the Foundation Fieldbus Interface

To connect the Foundation Fieldbus interface to the XGS868i, make the network connections at **J8**, pins 1 and 2, as shown in drawing **Y** of *Figure 13 on page 26*. As an option, you can connect a shield to **J8** pin 3, depending on the network wiring.

No connections are made to **J9** in normal operation. However, if you need to reset the network board to the factory defaults, proceed as follows:

1. Connect a jumper between **J9** pin 2 and **J9** pin 3.

2. Power cycle (i.e., turn the power Off and then back On) the XGS868i.

3. Ten seconds after the power has been restored to the XGS868i, remove the jumper to return the network board to normal operation.

1.7.5l   Data Logging Option Card

The Model XGS868i can be fitted with a data logging option card, which must be installed in **Slot 2**. The data logging option card increases the XGS868i memory by up to 2 MB.

Note: *The data logging menu option is not available unless this option card is installed.*

1.7.5m   Procedure Options

After the Model XGS868i has been completely installed and wired, proceed to Chapter 2, *Initial Setup*, to program the meter for taking flow rate measurements.

WARNING! Make sure both covers, with their o-ring seals, are installed and the set screws tightened before applying power in a hazardous environment.
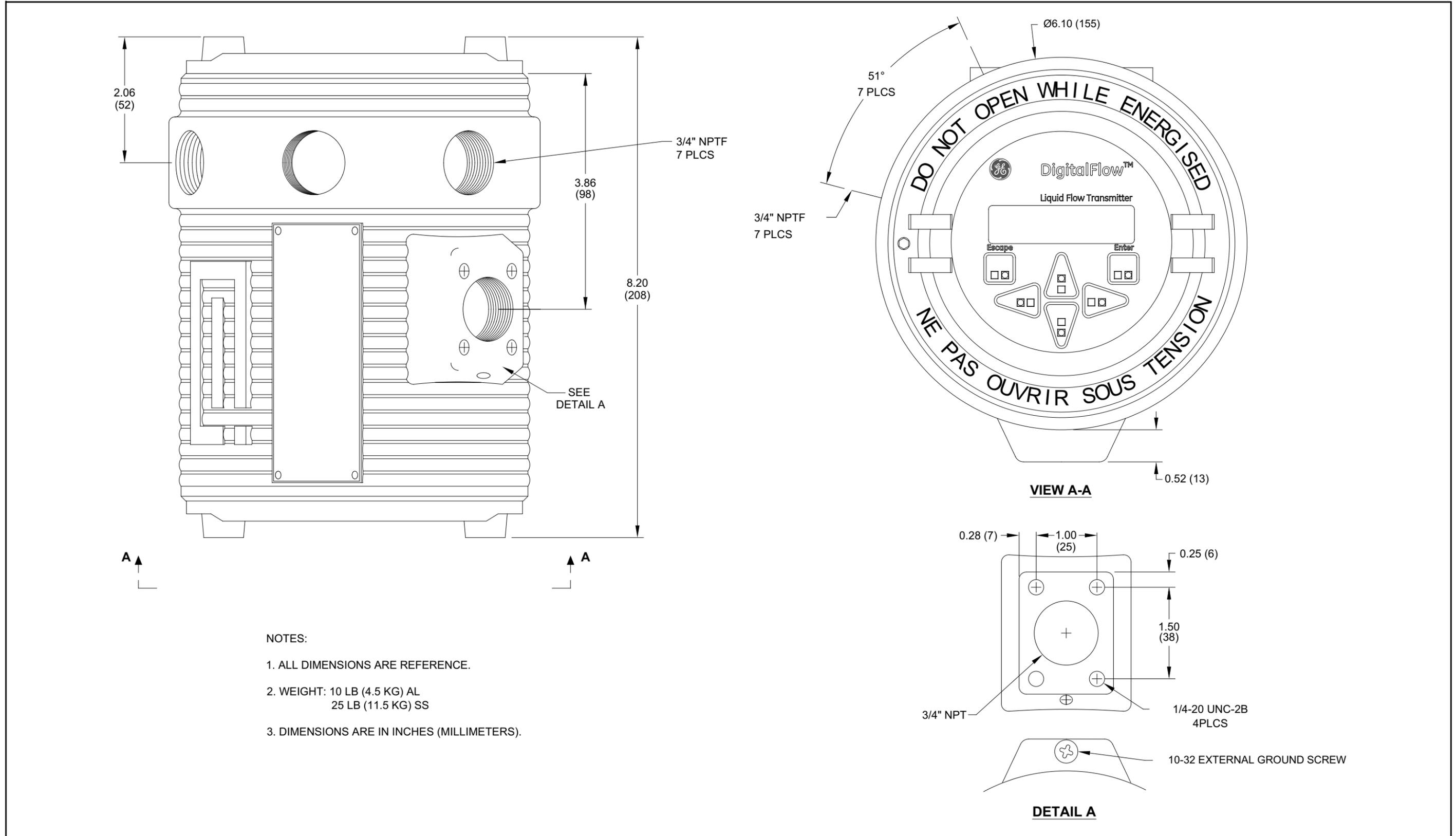
Figure 8: Model XGS868i Outline and Installation (ref. dwg #712-1318)

2.06
(52)

3/4" NPTF
7 PLCS

3.86
(98)

8.20
(208)

3/4" NPTF
7 PLCS

SEE
DETAIL A

A

A

Ø6.10 (155)

51°
7 PLCS

DO NOT OPEN WHILE ENERGISED

NE PAS OUVRIR SOUS TENSION

DigitalFlow™

Liquid Flow Transmitter

Escape

Enter

0.52 (13)

VIEW A-A

NOTES:

1. ALL DIMENSIONS ARE REFERENCE.

2. WEIGHT: 10 LB (4.5 KG) AL
   25 LB (11.5 KG) SS

3. DIMENSIONS ARE IN INCHES (MILLIMETERS).

0.28 (7)

1.00
(25)

0.25 (6)

1.50
(38)

3/4" NPT

1/4-20 UNC-2B
4PLCS

10-32 EXTERNAL GROUND SCREW

DETAIL A

DETAIL C
8 PLACES

SEE DETAIL C

6.00

5.00

1.250

1.250

1.250

.625

1.00   1.000

.375

MATERIAL: AL 6x6 x .375 THK (REF)
STRUCTUAL ANGLE

DETAIL B

.135 R   .135   .410

.205   .270

2.06 (52)

3.86 (98)

8.20 (208)

SEE DETAIL A

A   A

VIEW A-A

1.08   2.830

6.00

2.830

1.40

Ø.330
4 HOLES

5.00

0.28 (7)   1.00 (25)

0.25 (6)

1.50 (38)

3/4" NPT

1/4-20 UNC-2B
4PLCS

10-32 EXTERNAL GROUND SCREW

DETAIL A

Ø6.10 (155)

51°
7 PLCS

3/4" NPTF
7 PLCS

DigitalFlow™
Liquid Flow Transmitter

DO NOT OPEN WHILE ENERGISED
NE PAS OUVRIR SOUS TENSION

Escape   Enter

0.52 (13)

1/4-20 x 3/4 BOLT
LOCK WASHER
WASHER
4 PLACES

2.375" PIPE
REF ONLY

5/16 -18 NUT
LOCK WASHER
WASHER
4 PLACES

BRACKET
SEE DETAIL B

2" PIPE U-BOLT
2 PLACES

NOTES:

1. ALL DIMENSIONS ARE REFERENCE

2. WEIGHT = 10 LB (4.5 KG)

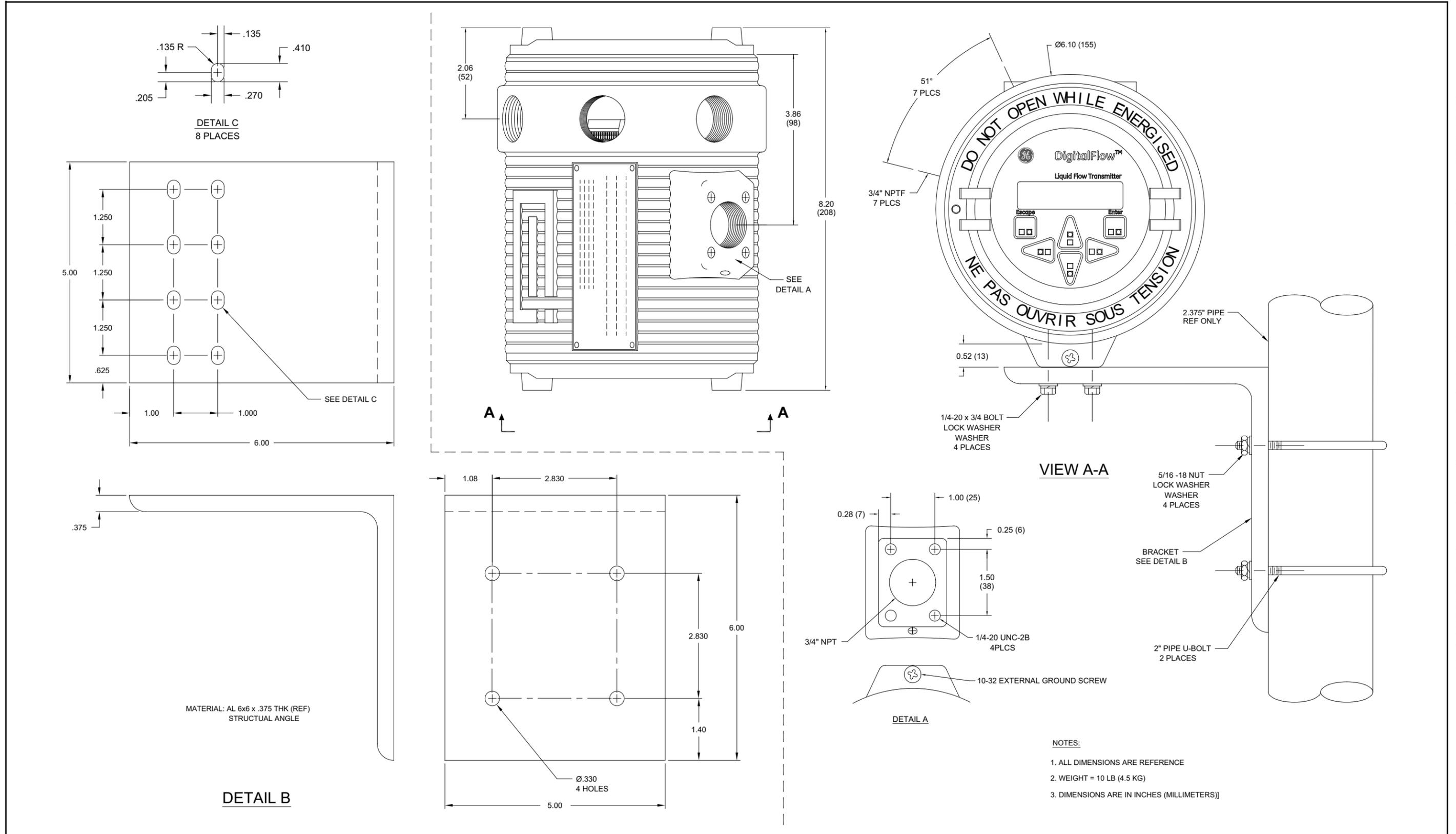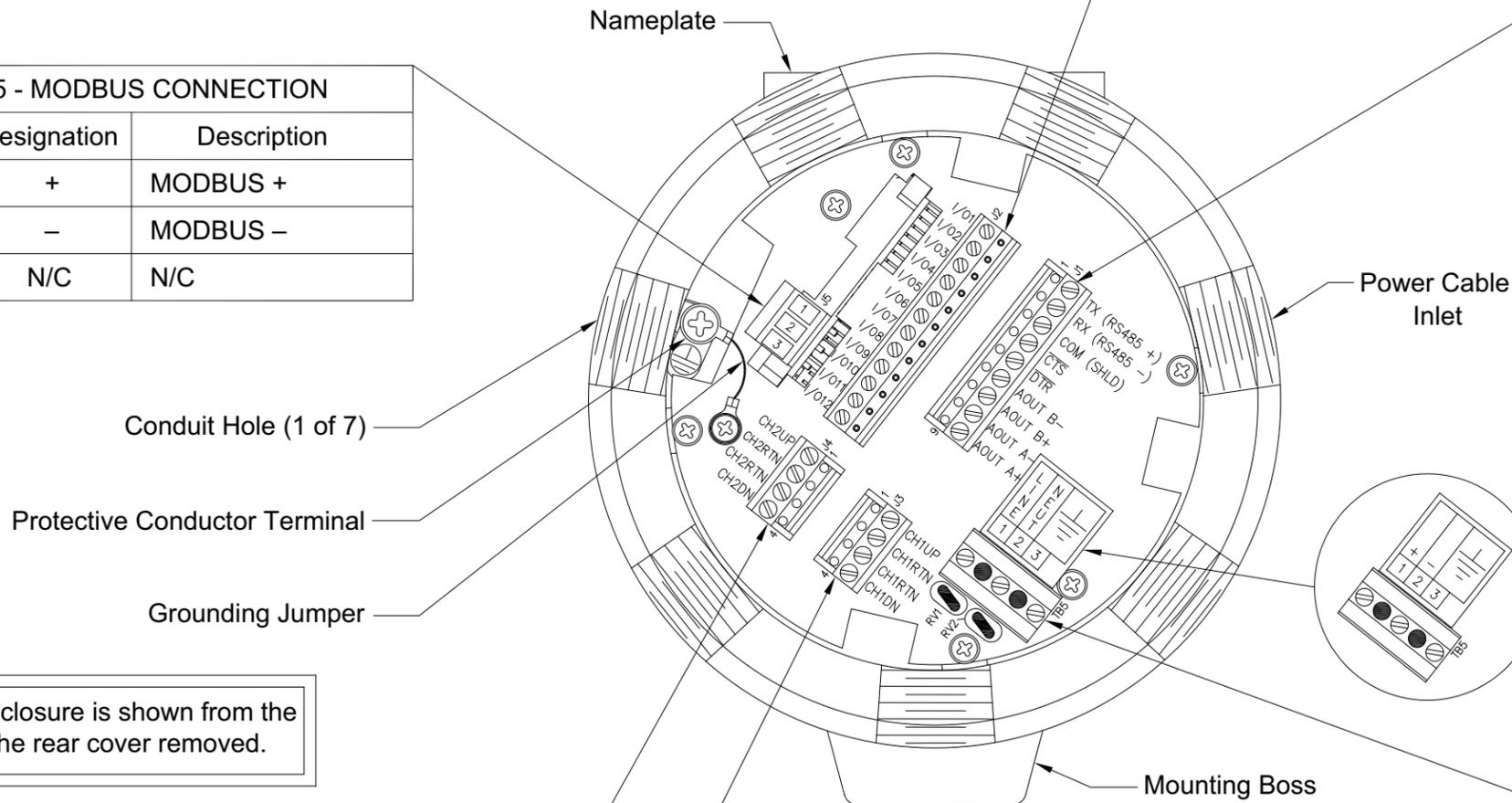3. DIMENSIONS ARE IN INCHES (MILLIMETERS)]

Figure 9: Model XGS868i Outline and Installation – Right Angle Mounting Bracket (ref. dwg #712-1317)

NOTE: *For compliance with the EU Low Voltage Directive, this unit requires an external power disconnect device such as a switch or circuit breaker. The disconnect device must be marked as such, clearly visible, directly accessible and located within 1.8 m (6 ft) of the unit.*

J2 - INPUT/OUTPUT CONNECTIONS*

Pin #	1	2	3	4	5	6	7	8	9	10	11	12
Designation	I/O1	I/O2	I/O3	I/O4	I/O5	I/O6	I/O7	I/O8	I/O9	I/O10	I/O11	I/O12
Description	*See the wiring label inside the rear cover.											

J1 - RS232/ 4-20 OUTPUT

Pin #	Designation	Description
1	TX	Transmit / +
2	RX	Receive / –
3	COM (SHLD)	Ground
4	$\overline{CTS}$	Clear To Send
5	$\overline{DTR}$	Data Terminal Ready
6	AOUT B–	4-20 Output 2 RTN
7	AOUT B+	4-20 Output 2 SIG
8	AOUT A–	4-20 Output 1 RTN
9	AOUT A+	4-20 Output 1 SIG

J5 - MODBUS CONNECTION

Pin #	Designation	Description
1	+	MODBUS +
2	–	MODBUS –
3	N/C	N/C

Nameplate

Power Cable Inlet

Conduit Hole (1 of 7)

Protective Conductor Terminal

Grounding Jumper

Mounting Boss

NOTE: Enclosure is shown from the rear with the rear cover removed.

DC POWER INPUT

Pin #	Description
1	Line Positive
2	Line Negative
3	No Connection

J4 - CH2 TRANSDUCER CONNECTION (optional)

Pin #	Designation	Description
1	CH2UP	Upstream Transducer SIG(+)
2	CH2RTN	Upstream Transducer Analog RTN(-)
3	CH2RTN	Downstream Transducer Analog RTN(-)
4	CH2DN	Downstream Transducer SIG(+)

J3 - CH1 TRANSDUCER CONNECTION

Pin #	Designation	Description
1	CH1UP	Upstream Transducer SIG(+)
2	CH1RTN	Upstream Transducer Analog RTN(–)
3	CH1RTN	Downstream Transducer Analog RTN(-)
4	CH1DN	Downstream Transducer SIG(+)

AC POWER INPUT

Pin #	Description
1	Line Power
2	Line Neutral
3	Earth Ground

Figure 11: Option Card Connection Labels (ref. dwg #442-615)

-01 (AA,HH) (dimensions: 2.43, .90)
- ALARM A-NO
- ALARM A -COM
- ALARM A-NC
- ALARM B-NO
- ALARM B-COM
- ALARM B-NC
- ALARM C-NO
- ALARM C-COM
- ALARM C-NC
- ALARM D-NO
- ALARM D-COM
- ALARM D-NC

-02 (FF,TT,FT,CT,CF)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- OUT-C
- RTN-C
- NC
- OUT-D
- RTN-D
- NC

-03 (FO,TO,CO)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- NC
- NC
- NC
- NC
- NC
- NC

-04 (FA,FH,TA,TH,CA,CH)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- ALARM C-NO
- ALARM C-COM
- ALARM C-NC
- ALARM D-NO
- ALARM D-COM
- ALARM D-NC

-05 (CI,TI,FI)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- OUT C-+24V
- INPUT C-+
- INPUT C-RTN
- OUT D-+24V
- INPUT D-+
- INPUT D-RTN

-06 (CR,FR,TR)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- RTD-C
- COMM-C
- ICOM-C
- RTD-D
- COMM-D
- COM-D

-07 (CIR)
- OUT - A
- RTN - A
- NC
- OUT - B
- RTN - B
- NC
- OUT C - +24V
- INPUT C - +
- INPUT C - RTN
- RTD - D
- COMM - D
- COM - D

-08 (AI,HI)
- ALARM A-NO
- ALARM A-COM
- ALARM A-NC
- ALARM B-NO
- ALARM B-COM
- ALARM B-NC
- OUT C-+24V
- INPUT C-+
- INPUT C-RTN
- OUT D-+24V
- INPUT D-+
- INPUT D-RTN

-09 (OI)
- NC
- NC
- NC
- NC
- NC
- NC
- OUT C-+24V
- INPUT C-+
- INPUT C-RTN
- OUT D-+24V
- INPUT D-+
- INPUT D-RTN

-10 (OR)
- NC
- NC
- NC
- NC
- NC
- NC
- RTD-C
- COMM-C
- COM-C
- RTD-D
- COMM-D
- COM-D

-11 (AR,HR)
- ALARM A-NO
- ALARM A-COM
- ALARM A-NC
- ALARM B-NO
- ALARM B-COM
- ALARM B-NC
- RTD-C
- COMM-C
- COM-C
- RTD-D
- COMM-D
- COM-D

-12 (II)
- OUT A-+24V
- INPUT A-+
- INPUT A-RTN
- OUT B+24V
- INPUT B-+
- INPUT B-RTN
- OUT C-+24V
- INPUT C-+
- INPUT-C-RTN
- OUT D+24V
- INPUT D-+
- INPUT D-RTN

-13 (RR)
- RTD-A
- COMM-A
- COM-A
- RTD-B
- COMM-B
- COM-B
- RTD-C
- COMM-C
- COM-C
- RTD-D
- COMM-D
- COM-D

-14 (IR)
- RTD-A
- COMM-A
- COM-A
- RTD-B
- COMM-B
- COM-B
- OUT C-+24V
- INPUT C-+
- INPUT-C-RTN
- OUT D+24V
- INPUT D-+
- INPUT D-RTN

-15 (FHII)
- FREQ A-OUT
- FREQ A-RTN
- FREQ A-NC
- ALARM B-NO
- ALARM B-COM
- ALARM B-NC
- OUT C-+24V
- ANALOG IN C-+
- ANALOG IN C-RTN
- OUT D-+24V
- ANALOG IN D-+
- ANALOG IN D-RTN

-16 (HART)
- OUT A-HART+
- OUT A-HART-
- NC
- NC
- NC
- NC
- NC
- NC
- NC
- NC
- NC
- NC

-17 (HART/OI)
- OUT A-HART+
- OUT A-HART-
- NC
- NC
- NC
- NC
- OUT C-+24V
- INPUT C-+
- INPUT D-RTN
- OUT D-+24V
- INPUT D-+
- INPUT C-RTN

-18 (F(F)HH)
- FREQ A-OUT
- FREQ A-RTN
- FREQ A-NC
- FREQ B-OUT
- FREQ B-RTN
- FREQ B-NC
- ALARM C-NO
- ALARM C-COM
- ALARM C-NC
- ALARM D-NO
- ALARM D-COM
- ALARM D-NC

-19 (HART/RI)
- OUT A-HART+
- OUT A-HART-
- NC
- NC
- NC
- NC
- RTD-C
- COMM-C
- COM-C
- OUT D-+24V
- INPUT D-+
- INPUT D-RTN

-20 (A/GATE HART)
- ALARM A-NO
- ALARM A-COM
- ALARM A-NC
- ALARM B-NO
- ALARM B-COM
- ALARM B-NC
- D-RTN
- D-GATE
- D-NC
- OUT D-HART+
- OUT D-HART-
- NC

-21 (FRI)
- OUT-A
- RTN-A
- NC
- OUT-B
- RTN-B
- NC
- RTD-C
- COMM-C
- COM=C
- OUT D-24V
- INPUT D-+
- INPUT D-RTN

-22 (ORI)
- NC
- NC
- NC
- NC
- NC
- NC
- RTD-C
- COMM-C
- COM-C
- OUT D-+24V
- INPUT D-+
- INPUT D-RTN

NOTES

1. MATERIAL: .003 THK (REF) MYLAR WITH REVERSE SCREENING, AND 3M #467MP (OR EQUIVALENT) ADHESIVE BACKING.
2. MARKINGS: BACKGROUND - WHITE. ALL MARKINGS PROCESS BLACK C.
3. ALL COLORS PER PANTONE MATCHING SYSTEM.
4. ALL DIMENSIONS PER -01.
5. ARTWORK CREATED IN ADOBE ILLUSTRATOR (FILE#: 442-615_N.AI).
6. ALL DIMENIONS REFERENCE.
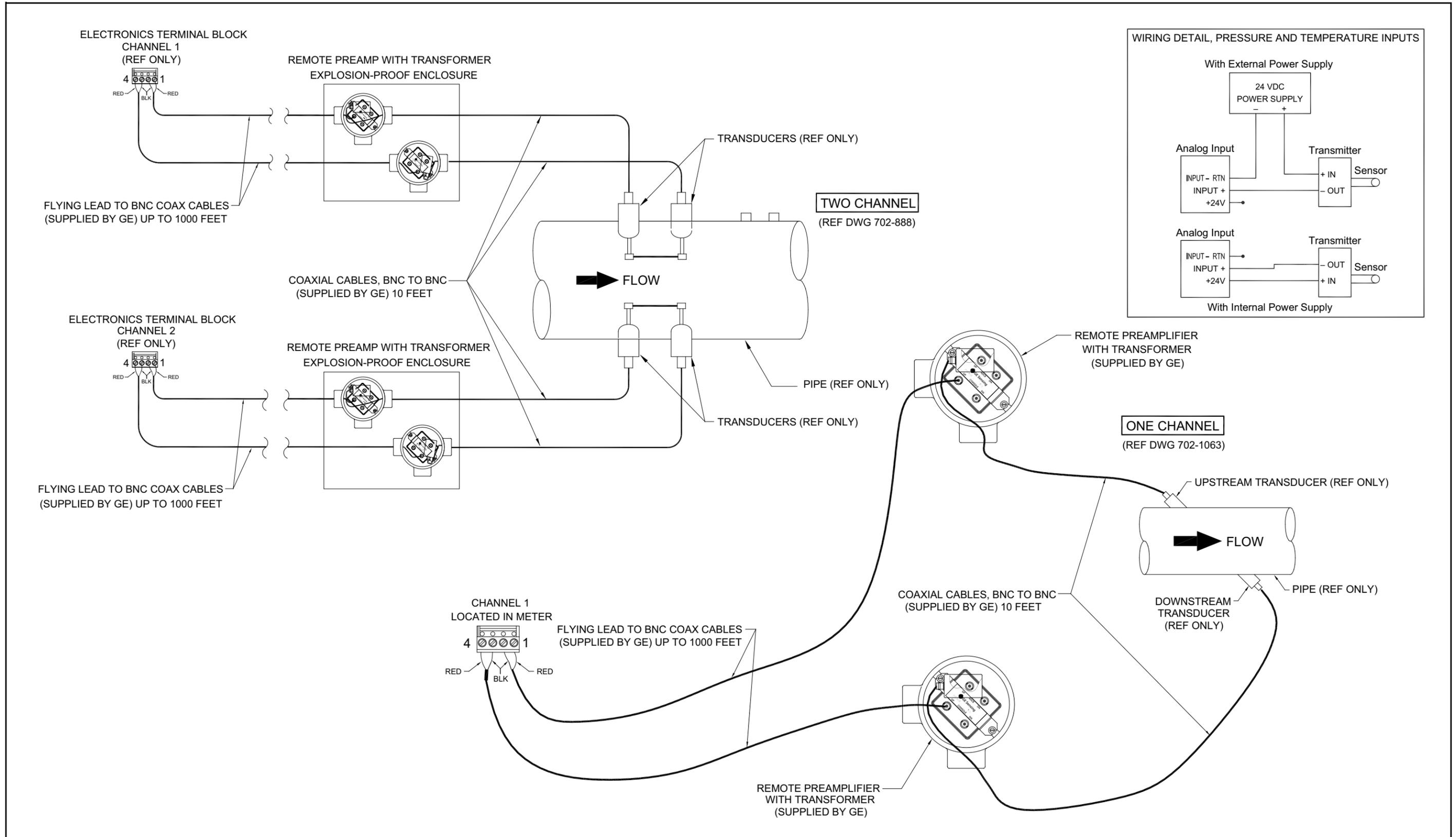
Figure 12: Transducer/Preamplifier Wiring Diagram

(a)
ETHERNET
Terminal Block Connector

(b)
FOUNDATION FIELDBUS
Terminal Block Connector

(c)
MODBUS/TCP
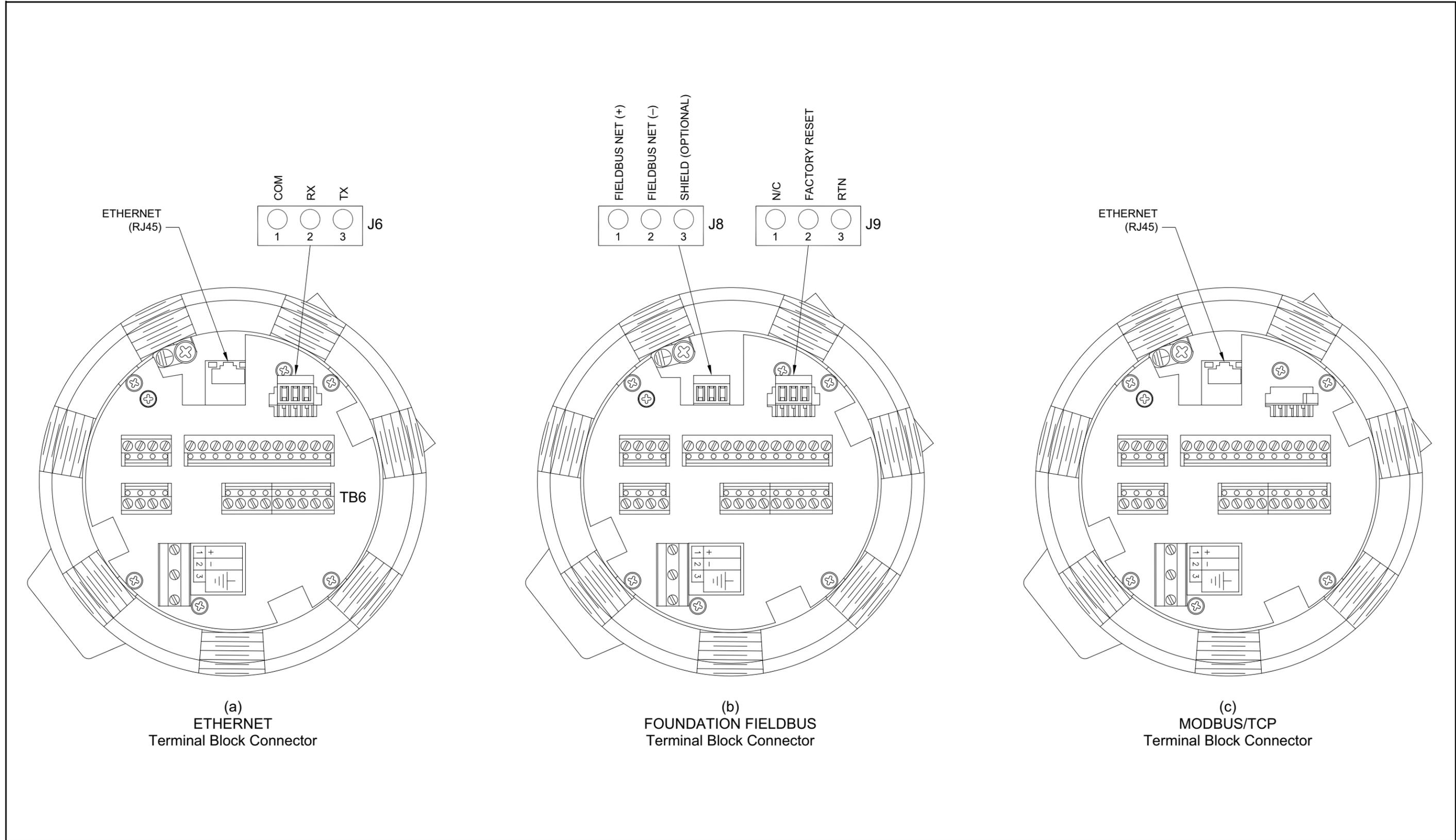Terminal Block Connector

Figure 13: Ethernet, Foundation Fieldbus and MODBUS/TCP Terminal Block Connections

Chapter 2.   Initial Setup

2.1   Introduction

This chapter provides instructions for programming the minimum amount of data required to place the Model XGS868i flow meter into operation. Before the Model XGS868i can begin taking measurements and displaying valid data, the system and pipe parameters must be entered. In addition, a 2-Channel meter requires that each channel be activated prior to use. Additional programming options provide access to the more advanced features of the Model XGS868i, but this information is not required to begin taking measurements.

Note: *Refer to the* Programming Manual *for information on programming all other features. Be sure to record all programming data in Appendix B,* Data Records.

As a guide in following the programming instructions in this chapter, the relevant portions of the Model XGS868i menu map have been reproduced in *Figure 15 on page 39*.

2.2   Programming Methods

Note: *See the* Programming Manual *for information on those* User Program *features not covered in this chapter.*

You can program the XGS868i via either the magnetic keypad on the lower part of the glass enclosure, or GE's **PanaView™** software, which is a PC-based, non-resident software program that communicates with the XGS868i via its RS232 serial port. PanaView supplements basic XGS868i functions with several additional capabilities, such as:

- Load and save site file data

- Create and save graph and log files

- Display text output and graphs of live measurement data

- Create custom templates for displaying text, graph and log data

- Interface with multiple GE instruments.

This chapter focuses on programming via the magnetic keypad. For more information on programming the XGS868i via PanaView, refer to Appendix C of the *Programming Manual*.

2.3 The XGS868i Enclosure Keypad

Along with the 2-line, 16-character LCD, the XGS868i includes a 6-key magnetic keypad. The decal cutout for each key contains a hall effect sensor, pushbutton switch and visible red LED. The magnetic wand used to activate a magnetic key is attached below the front panel of the electronics enclosure. An operator activates the key by pressing the magnetic wand against the glass cover over the desired key. The LED will light indicating a successful key press.

> **WARNING!** The pushbutton switch can also act as a key press but it must be done with the front cover of the electronics enclosure removed. **Do not** use the pushbutton switch in a hazardous area where the cover must not be removed.

Use the magnetic keypad to navigate through the user program. The menu map may be followed in sequence, or the four arrow keys may be used to scroll through the prompt screens. *Figure 14* below shows the front of the XGS868i, with magnetic keypad and magnetic wand.
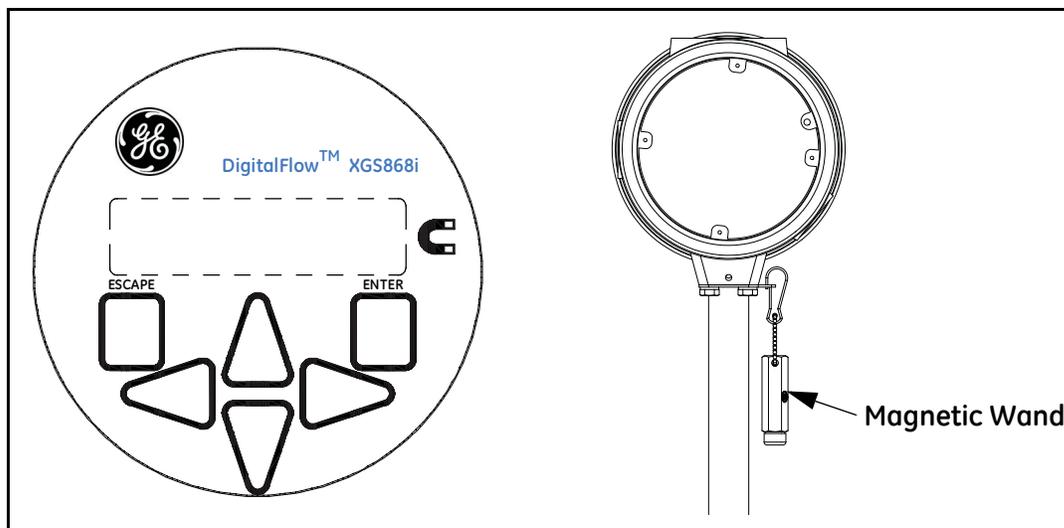
Figure 14: XGS868i Magnetic Keypad and Wand

IMPORTANT: *The magnetic keypad permits programming of the meter through the glass faceplate without removing the cover. Thus, all programming may be performed while the meter is installed in a hazardous area.*

These six keys on the keypad enable users to program the XGS868i:

- [Enter] - confirms the choice of a specific option and a data entry within that option

- [Escape] - allows users to exit from a specific option without entering unconfirmed data

- [△] and [▽] - enable users to view a specific measurement in the Key display setting (see *page 45*) or to scroll through a list of options in a menu. Also, used to change a selected character in a string.

- [◁] and [▷] - enable users to scroll to a specific option, among available choices in a menu, or to select a specific character in a text entry.

2.3   The XGS868i Enclosure Keypad (cont.)

When you power up the XGS868i, the display first shows the model and software version:

```
            GE
      XGS868i Y4AS.STD
```

The meter then starts to display measured parameters.

```
CH1      VEL              E1
         10.00            Ft/s
```

To enter the *Keypad Program*, press the [Escape] key, followed by the [Enter] key, and the [Escape] key again. Each successive key must be entered within 10 seconds of the prior key.

As a guide in following the programming instructions in this chapter, the relevant portions of the Model XGS868i menu map have been reproduced in *Figure 15 on page 39*. Proceed to the following sections to enter data in the Channel or GLOBL menus.

IMPORTANT: *If the keypad has not been pressed for 10 minutes, the XGS868i exits the* Keypad Program *and returns to displaying measurements. The meter retains any configuration changes that were confirmed with the* [Enter] *key, and restarts as if the operator had completed the programming cycle.*

2.4   Entering Data in the Global Menu

To begin programming your meter, you must select the system units from the GLOBL menu as discussed below. Refer to *Figure 15 on page 39* and remember to record all programming data in Appendix B, *Data Records*.

Note: *Refer to the* Programming Manual *for information on the other submenus in the GLOBL menu.*

2.4.1   Entering Global System Data

The GLOBL-SYSTM submenu is used to enter several general system parameters (e.g., English or metric units). For meters with 2 channels, this menu is also used to compute parameters such as the sum, difference or average of the channel 1 and channel 2 signals. When calculating the SUM, DIF or AVE readouts, data from the GLOBL-SYSTM submenu is used. Any conflicting data entered in the CHANNEL-SYSTM submenu is overridden.

1. In the *Keypad Program,* scroll to PROG and press [Enter].

2. In the PROG menu, scroll to GLOBL and press [Enter].

3. In the Global PROGRAM menu, scroll to SYSTM and press [Enter].

4. Scroll to the desired *System Units* selection (either metric or English) and press [Enter]. The XGS868i will display all parameters and measurements in the designated units.

5. Scroll to the desired *Pressure Units* selection (absolute or gauge) and press [Enter].

6. Do one of the following:

    • If PSIa (absolute) was selected, proceed to Step 7.

    • If PSIg (gauge) was selected, enter the desired atmospheric pressure, press [Enter] and proceed to Step 7.

7. Do one of the following:

    • For a single-channel XGS868i, the program returns to the Global PROGRAM menu.

    • For a 2-channel meter, proceed to Step 1 on the next page.

2.4.1a   Selecting Volumetric Units

1. Scroll to the desired *Volumetric Units* for the flow rate display and press [Enter]. *Table 6* below lists the available volumetric units.

Table 6: Available Volumetric/Totalizer Units

English	Metric
ACF = Actual Cubic Feet	ACM = Actual Cubic Meters
KACF = Thousands of ACF	KACM = Thousands of ACM
MMACF = Millions of ACF	MMACM = Millions of ACM
SCF = Standard Cubic Feet	SCM = Standard Cubic Meters
KSCF = Thousands of SCF	KSCM = Thousands of SCM
MMSCF = Millions of SCF	MMSCM = Millions of SCM

2. Scroll to the desired unit of *Volumetric Time* (from seconds to days), and press [Enter].

3. Scroll to the desired number of *Vol Decimal Digits* (digits to the right of the decimal point) in the volumetric flow display, and press [Enter].

2.4.1b   Selecting Totalizer Units

4. Scroll to the desired *Totalizer Units* for the flow rate display and press [Enter]. Available units are listed in *Table 6* above.

5. Scroll to the desired number of *Tot Decimal Digits* (digits to the right of the decimal point in the totalized flow rate display) and press [Enter].

6. Do one of the following:

   • If MASS FLOW is ON, proceed to *Selecting Mass Flow Units* on page 35.

   • If MASS FLOW is OFF, the meter returns to the Global PROGRAM window. Press [Escape] and scroll to CH1 to continue setup programming.

2.4.1c   Selecting Mass Flow Units

Note: *To activate mass flow, refer to the* Programming Manual. *The following prompts appear only if mass flow is activated for both channels.*

1. Scroll to the desired *Mass Flow* units for the flow rate display and press [Enter]. The available units for this prompt are determined by the selection made at the *System Units* screen (see *Table 7* below).

Table 7: Available Mass Flow Units

English	Metric
LB = Pounds	Kilograms
KLB = Thousands of LB	Metric Tons (1000 KG)
MMLB = Millions of LB	
Tons (2000 LB)	

2. Scroll to the desired *Mass Flow Time* units for the mass flow rate display (from seconds to days) and press [Enter].

3. Scroll to the desired number of *Mdot Dec. Digits* (digits to the right of the decimal point in the mass flow rate display) and press [Enter].

4. Scroll to the desired *Mass (Totalizer)* units for the totalized mass flow rate display and press [Enter]. The available units for this prompt are determined by the selection made at the *System Units* prompt.

5. Scroll to the desired number of *Mass Dec. Digits* (digits to the right of the decimal point in the totalized mass flow rate display) and press [Enter].

6. After completing the above steps, the XGS868i returns to the Global PROGRAM window. Press [Escape] and scroll to CH1 or CH2 to continue setup programming.

2.5   Activating a Channel

The Channelx-ACTIV submenu permits selection of the desired measurement method. In addition, it is used to activate/deactivate one or both of the channels in a 2-Channel Model XGS868i.

To access the Channelx-ACTIV submenu, proceed as follows:

1. From the *Keypad Program,* scroll to CH1 or CH2 and press [Enter].

2. In the Channel PROGRAM menu, scroll to ACTIV and press [Enter].

3. Scroll to *Burst* to activate the channel/path, and press [Enter].

Note: Burst *is automatically selected for a 1-Channel meter.*

4. Scroll to one of the measurement methods described below and press [Enter].

   - *Skan Only* is the preferred technique for locating the acoustic signal and for high velocity measurements. It is more robust in a noisy environment than the Measure technique.

   - *Skan/Measure* is the preferred technique to use for low velocity measurements.

If *Skan Only* is selected at the above prompt, the meter uses this technique exclusively. However, if *Skan/Measure* is selected, the meter uses *Skan Only* to find the acoustic signal and then tries to use the *Skan/Measure* technique for the actual measurement.

After completing the above step, the meter returns to the Channel PROGRAM window. Proceed to the next section to continue programming your meter.

2.6 Entering System Data for the Channel

The Channelx-System submenu is used to enter system parameters for the channel.

2.6.1 Accessing the Channelx-System Submenu

1. From the Channel PROGRAM menu, scroll to SYSTM and press [Enter].

2. The first prompt asks for the *Channel Label.*Use the four scrolling keys to enter the desired label (in any numeric or text combination up to five characters), and press [Enter].

3. The next prompt asks for the *Channel (Site) Message*. Enter the desired text in the same manner as the channel label with up to 15 characters, and press [Enter].

2.6.1a Selecting Volumetric Units

1. Scroll to the desired *Volumetric Units* for the flow rate display and press [Enter]. Available units are listed in *Table 8* below.

2. Scroll to the desired *Volumetric Time* units for the flow rate display (from seconds to days) and press [Enter].

3. Scroll to the desired number of *Vol Decimal Digits* (digits to the right of the decimal point in the volumetric flow rate display) and press [Enter].

Table 8: Available Volumetric/Totalizer Units

English	Metric
ACF = Actual Cubic Feet	ACM = Actual Cubic Meters
KACF = Thousands of ACF	KACM = Thousands of ACM
MMACF = Millions of ACF	MMACM = Millions of ACM
SCF = Standard Cubic Feet	SCM = Standard Cubic Meters
KSCF = Thousands of SCF	KSCM = Thousands of SCM
MMSCF = Millions of SCF	MMSCM = Millions of SCM

2.6.1b Selecting Totalizer Units

1. Scroll to the desired *Totalizer Units* for the totalized flow rate display and press [Enter]. Available units are listed in *Table 8* above.

2. Scroll to the desired number of *Tot Decimal Digits* (digits to the right of the decimal point in the totalized flow rate display) and press [Enter].

3. Do one of the following:

   - If MASS FLOW is ON, proceed to *Selecting Mass Flow Units* on page 35.

   - If MASS FLOW is OFF, the meter returns to the Channel PROGRAM window. Proceed to *"Entering Transducer and Pipe Parameters" on page 36*.

Note: *To activate mass flow, refer to the* Programming Manual.

2.6.1c   Selecting Mass Flow Units

1. Scroll to the desired *Mass Flow* units for the flow rate display and press [Enter]. The available units for this prompt are determined by the selection made at the *System Units* prompt (see *Table 9* below).

Table 9: Available Mass Flow Units

English	Metric
LB = Pounds	Kilograms
KLB = Thousands of LB	Metric Tons (1000 KG)
MMLB = Millions of LB	
Tons (2000 LB)	

2. Scroll to the desired *Mass Flow Time* units for the mass flow rate display and press [Enter].

3. Scroll to the desired number of *Mdot Decimal Digits* (digits to the right of the decimal point in the mass flow rate display) and press [Enter].

4. Scroll to the desired *Mass (Totalizer)* units for the totalized mass flow rate display and press [Enter]. The available units for this prompt are determined by the selection made at the *System Units* prompt.

5. Scroll to the desired number of *Mass Dec. Digits* (digits to the right of the decimal point in the totalized mass flow rate display) and press [Enter].

After completing the above steps, the XGS868i returns to the Channel PROGRAM window. Proceed to the next section to program transducer and pipe parameters.

2.7 Entering Transducer and Pipe Parameters

Enter the transducer and pipe parameters via the PIPE submenu as follows:

1. From the Channel PROGRAM menu, scroll to the PIPE option and press [Enter].

2. The first prompt asks for the *Transducer Number.*

   - For a standard transducer, use the arrow keys to enter the number engraved on the transducer head, and press [Enter].

   - If there is no number engraved on the transducer head, press the right arrow key to scroll to the STD option, and use the up and down arrow keys to change to SPEC. Then use the arrow keys to enter an assigned number (from 91 to 99), and press [Enter].

IMPORTANT: *Special transducers, which have no number engraved on the head, are rarely used. Examine the transducer head carefully for a number.*

   - If you entered the number for a standard transducer, proceed to the *Pipe OD* prompt in step 5.

   - If you entered the number for a special transducer, proceed to step 3 below.

2.7.1 Special Transducers

3. Scroll to the transducer *Frequency* (supplied by the factory) and press [Enter].

Note: *The frequency is required to transmit an excitation voltage at the transducer's natural frequency.*

4. Enter the special transducer *Tw* (time delay) value (supplied by the factory) and press [Enter]

Note: Tw *is the time required for the transducer signal to travel through the transducer and its cable. This time delay must be subtracted from the transit times of the upstream and downstream transducers to ensure an accurate measurement.*

2.7.2   Pipe Data

If either a standard or a special transducer is being used, the programming sequence should be rejoined at this point:

5. To select the appropriate *Pipe OD Unit* type from the list shown in *Table 10* below, scroll to the right side of the screen, and use the up and down arrow keys to step through the list. Press [Enter]. Then use the arrow keys to enter the known pipe outside diameter or circumference on the left side and press [Enter].

Note: *Obtain the required information by measuring either the pipe outside diameter* (OD) *or circumference at the transducer installation site. The data may also be obtained from the standard pipe size tables found in GE's* Sound Speeds and Pipe Size Data (p/n 916-119).

Table 10: Available Pipe OD Units

English	Metric
inch	mm = millimeters
feet	m = meters
in/PI = pipe circumference in inches	mm/PI = pipe circumference in millimeters
ft/PI= pipe circumference in feet	m/PI = pipe circumference in meters

6. Use the arrow keys to enter the known *Pipe Wall Thickness* (in inches or mm) and press [Enter]. If your pipe wall thickness is not available, look up the value in a table of standard pipe size data which can be found in the GE's Sound Speeds and Pipe Size Data (p/n 916-119).

2.7.2a   Path and Axial Lengths

7. Enter the *Path Length:*

    a. Use the [$\triangleright$] arrow key to highlight the path length unit type at the right of the screen. Then use the [$\triangle$] and [$\triangledown$] arrow keys to scroll to the desired unit type.

    b. Use the [$\triangleleft$] arrow key to return to the numeric entry on the left, and enter the path length of the ultrasonic signal. Press [Enter].

Note: *If a spoolpiece was ordered with the meter, the transducer signal path length* (P) *and the transducer signal axial length* (L) *are engraved on the flowcell and/or are included in the documentation supplied with the meter. For on-site transducer installations, refer to Appendix C,* Measuring P and L Dimensions.

2.7.2a Path and Axial Lengths (cont.)

8. In the same manner, enter the appropriate *Axial Length L* unit type and axial length of the ultrasonic signal, and press [Enter].

9. Scroll to the desired *Fluid Type* and press [Enter]. Then do one of the following:

    • If OTHER was selected - proceed to Step 10.

    • If STEAM was selected - proceed to Step 11.

10. Use the arrow keys to enter the *Fluid Soundspeed* (in feet per second) in the gas to be measured and press [Enter].

11. Scroll to the appropriate choice to set the *Reynolds Correction*, and press [Enter].

    • If Off is selected, go to Step 12.

    • If On is selected, you need to enter the *Kinematic Viscosity* of your fluid. Use the arrow keys to enter the required value, and press [Enter].

12. Use the arrow keys to enter a value for the flow *Calibration Factor* and press [Enter]. The default value is 1.00, but values between 0.50 and 2.0 may be entered.

2.7.2b   Procedure Options

After completing the above steps, the XGS868i returns to the Channel PROGRAM window. Press [Escape] twice to return to the meter display. Then proceed to Chapter 3, *Operation*, for instructions on taking measurements, or refer to the *Programming Manual* for instructions on programming the Model XGS868i advanced features.
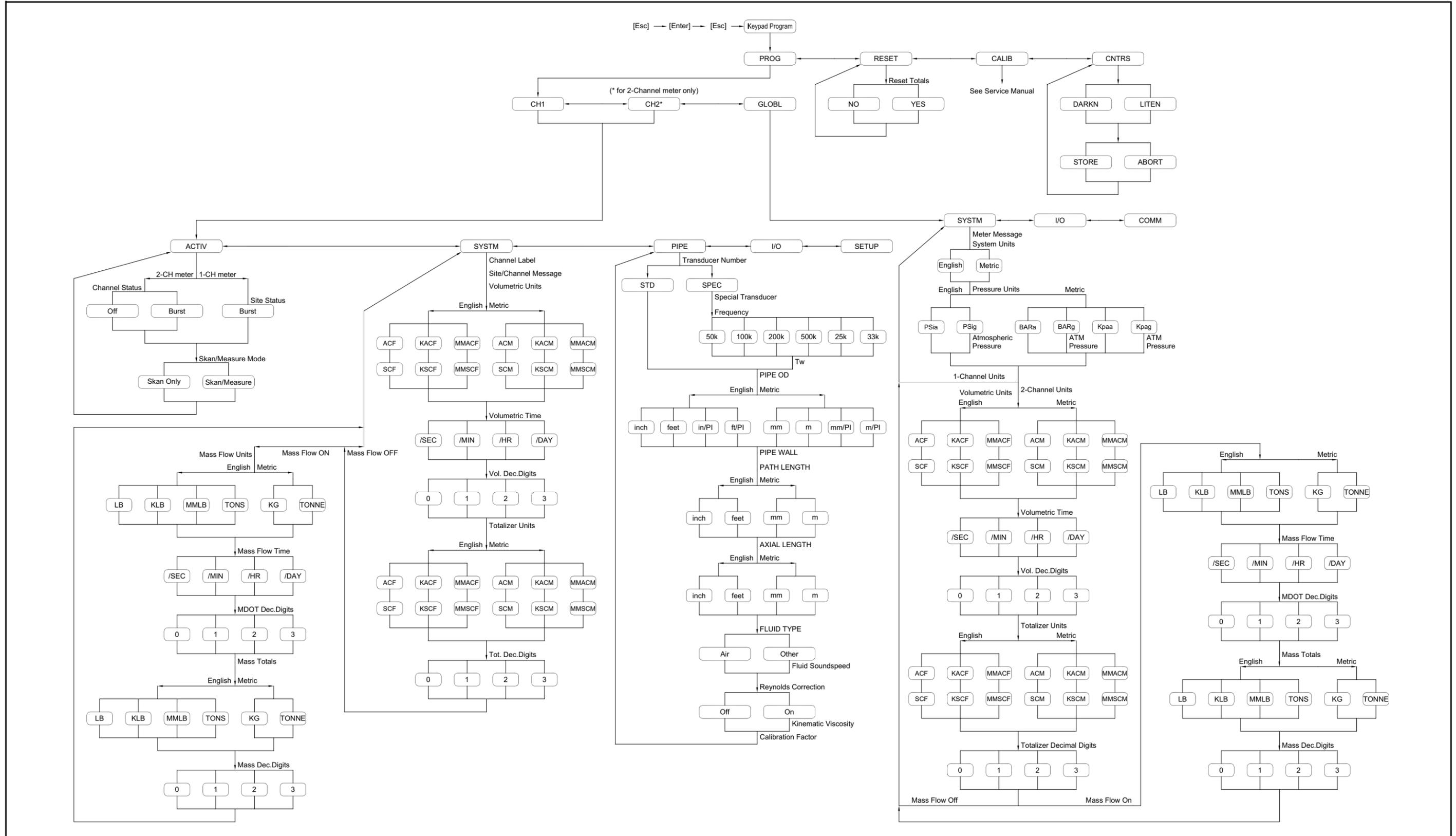
Figure 15: Model XGS868i Initial Setup Menu Map

[no content intended for this page]

Chapter 3.   Operation

3.1   Introduction

See Chapter 1, *Installation*, and Chapter 2, *Initial Setup*, to prepare the Model XGS868i system for operation. When the meter is ready to take measurements, proceed with this chapter. The following specific topics are discussed:

- "Powering Up" on page 42

- "The Optional PanaView Display" on page 44

- "Taking Measurements" on page 45

Note: *All inputs and outputs of the Model XGS868i are calibrated at the factory, prior to shipment. If it becomes necessary to recalibrate any of the inputs and/or outputs, see Chapter 1,* Calibration*, of the* Service Manual *for instructions.*

WARNING! To ensure the safe operation of the Model XGS868i, it must be installed and operated as described in this manual. Be sure to follow all applicable local safety codes and regulations for installing electrical equipment and working with hazardous gases or flow conditions. Consult company safety personnel or local safety authorities to verify the safety of any procedure or practice.

3.2 Powering Up

Because the Model XGS868i does **not** have an ON/OFF switch, it will power up as soon as the connected power source is energized.

⚠ **Attention European Customers!** For compliance with the European Union's Low Voltage Directive, this unit requires an external power disconnect device such as a switch or circuit breaker. The disconnect device must be marked as such, clearly visible, directly accessible, and located within 1.8 m (6 ft) of the unit.

There are three methods for obtaining readings from the XGS868i:

- Built-in LCD display

- PanaView software on a computer

- Device to read the XGS868i analog output

At least one of the above display options must be installed in order to obtain flow rate readings from the meter.

Immediately upon power up the software version display appears. Then, the meter performs a series of internal checks, which take about 45 seconds, prior to displaying the flow rate data.

Note: *If the Model XGS868i fails any of the internal checks (see Chapter 2,* Error Codes*, in the* Service Manual*), try disconnecting the power and then powering the unit back On. If the meter continues to fail any of the internal checks, contact the factory for assistance.*

After successfully performing the internal checks, the Model XGS868i begins taking measurements and the software version display is replaced by a measurement mode display. Proceed to the appropriate section for instructions on using the LCD display and the PanaView display option.

Note: *As a minimum, the system and pipe parameters (for each installed channel of a 2-channel meter) must be entered before the Model XGS868i can display valid data. Refer to Chapter 2,* Initial Setup*, for specific instructions.*

3.2.1   The LCD Display

The components of the LCD display are shown in *Figure 16* below, along with a typical mass flow rate readout.
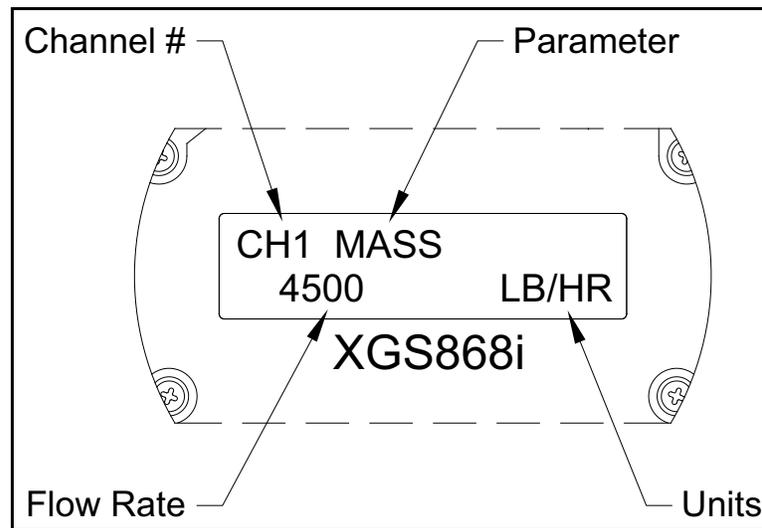
Figure 16: Typical LCD Flow Rate Display

As shown in *Figure 16* above, the display screen includes the following information:

- Channel Number

- Flow Parameter

- Units of Measure

- Flow Rate Value

The example in *Figure 16* above uses the default display settings. However, the first three items in the list above may be reprogrammed to display a variety of alternative choices. See the *Programming Manual* for detailed instructions on programming these parameters.

Note: *The LCD backlight flashes to signal errors. If the backlight is Off when an error is detected, the display is illuminated briefly. If the backlight is already On, the light is interrupted briefly. Error code messages may appear in the upper right corner of the LCD display. For information about these error codes and how to respond to them, refer to Chapter 2,* Error Codes*, in the* Service Manual.

Proceed to *"Taking Measurements" on page 45* to use the XGS868i.

3.3   The Optional PanaView Display

The components of the PanaView text display are shown in *Figure 17* below, along with a typical flow rate readout.
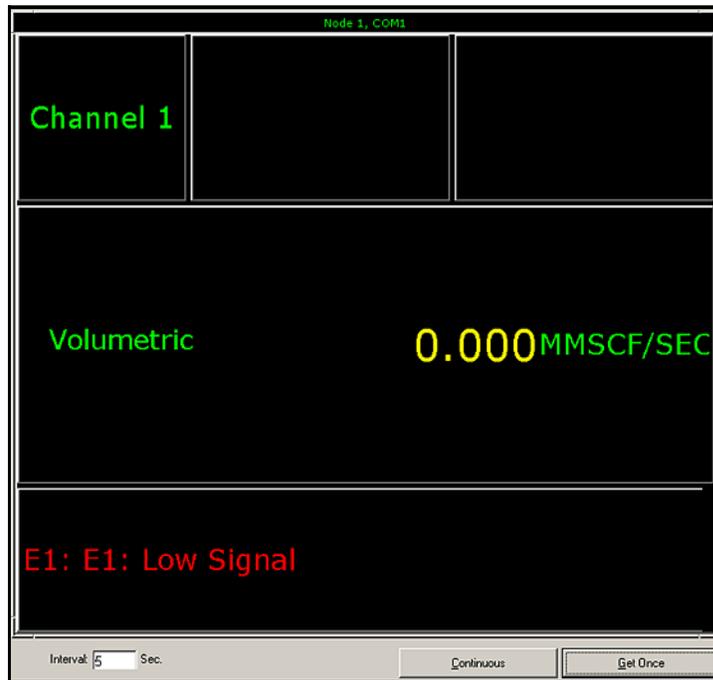
Figure 17: Typical PanaView Text Display

As shown in *Figure 17* above, the text pane includes the following information:

- Channel Number

- Flow Parameter

- Units of Measure

- Flow Rate Value

The example in *Figure 17* above is typical, but the first three items in the list above may be reprogrammed to display a variety of alternative choices. See the next section for detailed instructions on programming these parameters.

Note: *Error code messages may appear in the lower left corner of the PanaView text display window. For information about these error codes and how to respond to them, refer to Chapter 2,* Error Codes*, in the* Service Manual.

Proceed to *"Taking Measurements" on page 45* to use the XGS868i.

3.4   Taking Measurements

The Model XGS868i is capable of displaying several different variables in a variety of formats. However, this manual will only discuss the basic measurement displays using the LCD display or the PanaView display. Refer to Chapter 2, *Displaying Data*, in the *Programming Manual* for instructions on setting up alternate choices. Also, refer to the *Programming Manual* and/or the *PanaView User's Manual* to use PanaView or the analog outputs to obtain the flow rate data.

3.4.1   Programming the LCD

Note: *When you first initialize the XGS868i, the number of LCD parameters is set to* OFF. *You must program the LCD to display any measured parameters.*

Through the *Keypad Program*, you can program the LCD display to display up to four variables in sequence. Complete the following steps to program the LCD display:

1. Power up the XGS868i and wait until it has initialized.

2. Press [Escape], [Enter], [Escape].

3. In the *Keypad Program* window, scroll to PROG and press [Enter].

4. In the PROG menu, scroll to GLOBL and press [Enter].

5. Scroll to I/O and press [Enter].

6. Scroll to LCD and press [Enter].

7. The window now asks for the *# of LCD Parameters*. Scroll to the desired number (from OFF through 1-4 and KEY) and press [Enter].

The OFF setting switches the measurement display off, while the KEY setting enables users to change the measurement display via the arrow keys, without accessing the *Keypad Program.* If you select KEY:

•   To view a parameter other than the one currently displayed, press the [△] or [▽] keys to scroll through the various parameters.

•   To scroll through the channel options on a two-channel XGS868i, press the [◁] or [▷] keys to select the desired option.

3.4.1 Programming the LCD (cont.)

For a 1-Channel XGS868i, the data for Channel 1 is displayed automatically, and you can skip to step 9. However, for a 2-Channel meter, the channel data to be displayed must be specified at the following prompt.

8. Scroll to the desired *Channel option*, as listed in *Table 11* below.

Table 11: Channel Options

Option	Description
CH1	Channel 1
CH2	Channel 2
SUM	CH1+CH2
DIF	CH1-CH2
AVE	(CH1+CH2)/2

9. For each channel, select the desired *Measurement Parameter*, as shown in *Table 12* below.

Table 12: Available Measurement Parameters

Option Bar	Description	Good	Bad
VEL	Displays the flow velocity.	N.A.	N.A.
VOLUM	Displays the volumetric flow.	N.A.	N.A.
+TOTL	Displays the forward totalized volume flow.	N.A.	N.A.
-TOTL	Displays the reverse totalized volume flow.	N.A.	N.A.
TIMER	Displays the total flow measurement time.	N.A.	N.A.
MDOT	Displays the mass flow.	N.A.	N.A.
+MASS	Displays the forward totalized mass flow.	N.A.	N.A.
-MASS	Displays the reverse totalized mass flow.	N.A.	N.A.
SS up	Displays the signal strength for the upstream transducer.	50–75	<50 or >75
SS do	Displays the signal strength for the downstream transducer.	50–75	<50 or >75
SNDSP	Displays the measured speed of sound in the gas.	N.A.	N.A.
Tup	Displays the upstream ultrasonic signal transit time.	N.A.	N.A.
Tdown	Displays the downstream ultrasonic signal transit time.	N.A.	N.A.
DELTA	Displays the transit time difference between the upstream and downstream signals.	N.A.	N.A.
Tot K	Displays the total K factor.	N.A.	N.A.
PEAK%	Displays the percentage of peak (set to +50 by default).	N.A.	N.A.
Qup	Displays the signal quality for the upstream transducer.	>|800|	<|800|
Qdown	Displays the signal quality for the downstream transducer.	>|800|	<|800|
AMPup	Displays the value for the signal amplitude of the upstream transducer.	24 ± 5	<19 or >29
AMPdn	Displays the value for the signal amplitude of the downstream transducer.	24 ± 5	<19 or >29

Table 12: Available Measurement Parameters (cont.)

Option Bar	Description	Good	Bad
CNTup	Displays the AGC DAC count for the upstream gain setting.	N.A.	N.A.
CNTdn	Displays the AGC DAC count for the downstream gain setting.	N.A.	N.A.
P#up	Displays signal peaks for the upstream transducer.	100-2300	<100 or >2300
P#dn	Displays signal peaks for the downstream transducer.	100-2300	<100 or >2300
TEMP	Displays the gas temperature (from 0/4-20 mA input).	N.A.	N.A.
PRESR	Displays the gas pressure (from 0/4-20 mA input).	N.A.	N.A.
AcVOL	Displays actual volumetric flow.	N.A.	N.A.
StVOL	Displays standard volumetric flow.	N.A.	N.A.
Tu S[1]	Displays Skan transit time upstream.	N.A.	N.A.
Td S[1]	Displays Skan transit time downstream.	N.A.	N.A.
DT S[1]	Displays Skan Delta T.	N.A.	N.A.
Tu M[1]	Displays Measure transit time upstream.	N.A.	N.A.
Td M[1]	Displays Measure transit time downstream.	N.A.	N.A.
DT M[1]	Displays Measure Delta T.	N.A.	N.A.
Vinst	Displays the instantaneous velocity.	N.A.	N.A.
1available only if Burst Mode = S/M			

Note: *The measurement units that appear in these prompts are those selected in the* GLOBL-SYSTM *menu earlier in this section. Also, when differences in one channel's programming invalidate an output previously chosen for the other, the measurement defaults to the nearest selectable item in the parameter list.*

The previous two prompts repeat until all of the specified # of LCD Parameters have been set up. When all of the display parameters have been set up, the meter returns to the Global I/O window. To leave the *Keypad Program*, press the [Escape] key three times.

After leaving the *Keypad Program*, the XGS868i will reset itself and will begin to display the parameters specified in this section. If more than one parameter was set up, each of the parameters will be displayed in sequence, with a pause of several seconds between display changes.

3.4.2   Using the LCD Display

To use the programmed LCD display for obtaining flow rate data, simply power on the XGS868i as described earlier in this chapter. Then, read the flow rate directly from the display, as shown in *Figure 16 on page 43*.

Note: *See Chapter 2,* Displaying Data*, in the* Programming Manual *to customize the contents of the LCD display.*

3.4.3 The PanaView Display

Launch the PanaView software, establish communications with the XGS868i, and enter the required startup parameters, as described in Chapter 2, *Initial Setup*. Then, proceed as follows:

Note: *See Chapter 2,* Initial Setup*, in this manual and/or Chapter 1,* Programming Site Data*, in the* Programming Manual *for complete instructions on entering startup data via PanaView.*

1. In PanaView, pull down the *Output* menu, as shown in *Figure 18* below, and click on the *Text Display* option.
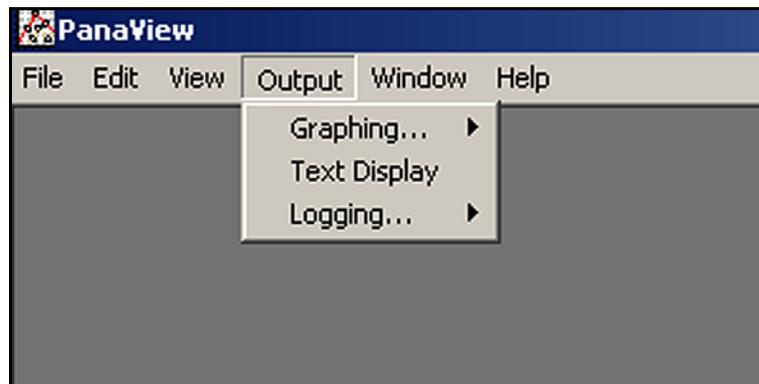
Figure 18: The Output Menu

Note: *The* Text Display *window that appears after Step 1 is actually stacked on top of any previously opened windows (such as the* Meter Browser *window).*

2. Using the *Window* menu, as described in the *PanaView User's Manual,* arrange the open windows in the desired format. For this discussion, Figure 19 below shows the *Text Display* window in its maximized (full-screen) size.
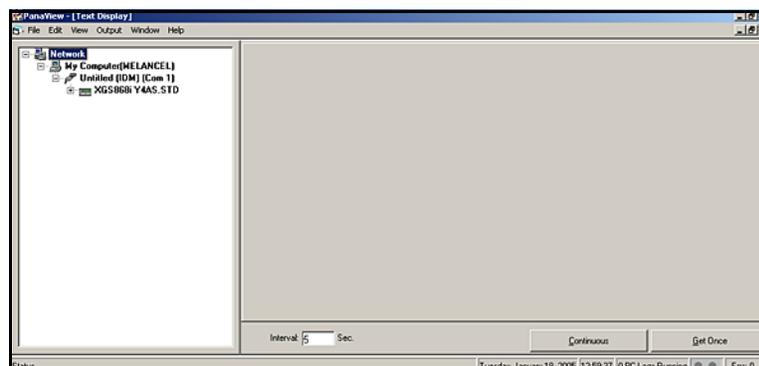
Figure 19: The Text Display Window

3. The left pane of the *Text Display* window contains the standard PanaView network tree. Expand the **XGS** branch, and double-click on the desired channel (on 2-channel units, you can also display the **SUM**, **DIFF** or **AVG** parameters).

3.4.3 PanaView Display (cont.)

4. From the expanded tree, double-click on the desired flow parameter to display it in the right pane of the window.

5. Before actual data values can be displayed in the text pane, activate one of the following data collection modes (see *Figure 19 on page 48*):

    •   Click on the [Get Once] option button at the bottom of the right pane in the *Text Display* window. The current value of the selected process parameter, as specified in the PanaView network tree, is displayed in the right pane of the *Text Display* window.

<div align="center">or</div>

    •   Enter an *"interval"* in the text box at the bottom of the right pane in the *Text Display* window, or check the *"Max. Comm Rate"* box to collect readings as fast as the system allows (1 sec). Then, click on the [Continuous] option button to begin collecting data for display in the right pane of the *Text Display* window.

Note: *Any value entered in the* Interval *text box is overridden if the* **Max. Comm Rate** *box is checked.*

The right pane now appears similar to *Figure 17 on page 44*.

6. If the [Continuous] option was selected in Step 5 above, click on the [Stop] option button, which has replaced the original [Continuous] option button, to terminate data collection.

The *Text Display* window may be left open while other tasks are performed, or it may be closed by clicking on the *lower* [X] control button at the far right of the menu bar.

IMPORTANT: *If you click on the* upper [X] *control button at the far right of the PanaView title bar, you will exit PanaView completely.*

3.4.3a   Displaying Multiple Process Parameters

The procedure for displaying a single process parameter in a text screen may be repeated to simultaneously display multiple process parameters. To do so, proceed as follows:

1. Display the first process parameter in a text screen, as described in the previous section.

2. Repeat Step 1 for any desired additional process parameters, by double clicking on them in the PanaView network tree. PanaView automatically tiles the multiple text screens in the right pane of the *Text Display* window, as shown in *Figure 20* below.
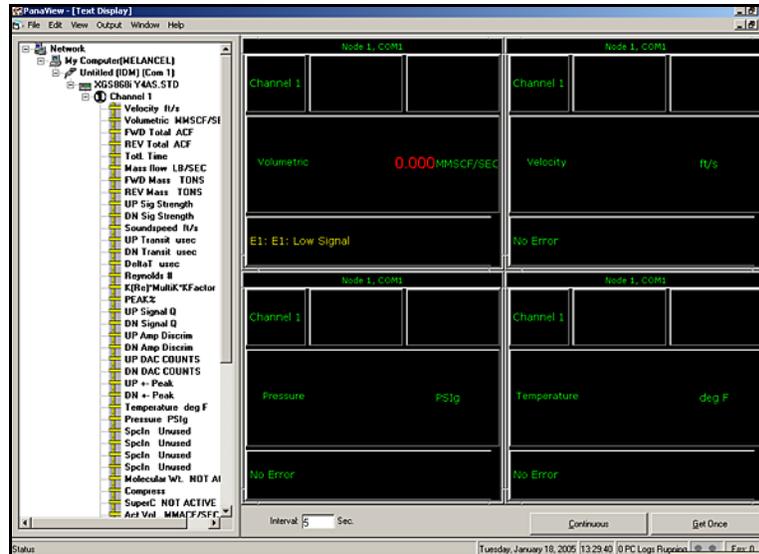
Figure 20: Multiple Text Screens in the *Text Display* Window

3. If desired, as in any standard Windows application, resize the multiple text screens by dragging their borders. Also, the individual panes within a parameter's text screen may be resized by dragging the borders within that text screen.

4. To close an open text screen, right click anywhere within that screen (except in the *title bar* or the *error* section) and click on the [Remove] option that pops up in the context menu.

Note: *After resizing or removing any of the multiple text screens, the default* tiled *layout may be restored by opening the* Window *menu (see the* PanaView User's Manual) *and clicking on the* Tile Output Displays *option.*

3.4.3b Displaying Multiple Text Windows

The procedures for displaying one or more process parameters in a single *Text Display* window may be repeated to open multiple *Text Display* windows. To do so, proceed as follows:

1. To open another *Text Display* window and display the desired process parameters in the new window, repeat the steps in *PanaView Display*.

2. Arrange the multiple *Text Display* windows as desired via the *Window* menu (see the *PanaView User's Manual*).

3.4.4 Pausing Measurement

On occasion, it might become necessary to stop the XGS868i from taking measurements. Through PanaView, you can direct the XGS868i to pause measurements without cutting off power from the meter.

1. From the meter tree in the *New Meter Browser*, click on the XGS868i entry.

2. Expand the *Edit Functions* option, and double-click on the *Pause Measurement* entry. A window similar to *Figure 21* below opens.
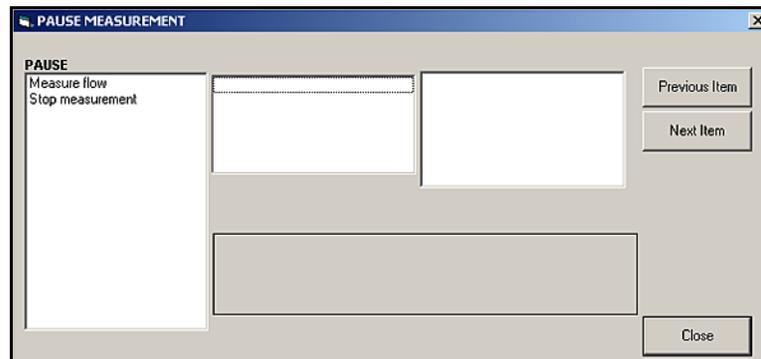
Figure 21: The *Pause Measurement* Window

3. To pause the measurements, double-click on the *Stop measurement* option. The window closes, and the XGS868i stops taking measurements.

4. To resume taking measurements, double-click on the *Pause Measurement* entry, and then on the *Measure Flow* option. The XGS868i resumes taking flow measurements.

3.4.4a Procedure Options

The *Startup Guide* is intended to provide only those instructions necessary to get the XGS868i installed and operating. By following the instructions in this chapter, the Model XGS868i can be set up to display the desired channel option and the desired measurement parameter, using either the LCD display or PanaView.

To utilize the more advanced capabilities of the Model XGS868i, refer to the *Programming Manual* and/or the *Service Manual* for the meter. Also, refer to the *PanaView™ User's Manual* for instructions on using GE's PanaView software with the XGS868i.

Chapter 4.   Specifications

4.1   General Specifications

The general specifications for the Model XGS868i flow transmitter are as follows:

4.1.1   Hardware Configuration

4.1.1a   Enclosures:

Standard: Epoxy-coated aluminum Type 4X IP66

Class 1, Division 1, Groups B C, D FM J.I.1B1A9.AE,CSA

LR44204-26Flameproof ISSeP02ATEX008

Ⓔⓧ II 2GD EE d IIC T5 IP66 T95°C

Optional: Stainless steel

4.1.1b   Physical:

Size: 8.2 in. long x 6.6 in. diameter (208 x 168 mm)
Weight: AL = 10 lb (4.5 kg), SS = 30 lb (13.6 kg)

4.1.2   Environmental

4.1.2a   Operating Temperature:

–40° to 140°F (–40° to 60°C)

4.1.2b   Storage Temperature:

–67° to 167°F (–55° to 75°C)

4.1.3   Velocity Accuracy

4.1.3a   % of Reading:

±1% to 2% of reading typical

Note: *Accuracy depends on pipe size and whether measurement is 1-path or 2-path. Accuracy to ±0.5% of reading may be achievable with process calibration.*

4.1   General Specifications (cont.)

4.1.1   Velocity Range

4.1.1a   Bidirectional:

–150 to –0.1 ft/s (–46 to –0.03 m/s)

0.1 to 150 ft/s (0.03 to 46 m/s)

4.1.2   Rangeability

1500:1

4.1.3   Repeatability

±0.2 to ±0.5%

Note: *Specifications assume a fully developed flow profile (typically 20 diameters upstream and 10 diameters downstream of straight pipe run) and flow velocity greater than 3 ft/s (1 m/s).*

4.2   Electrical Specifications

The electrical specifications for the Model XGS868i flow transmitter are as follows:

4.2.1   Power Supply

4.2.1a   Options:

Standard: 95 to 240 VAC, 50/60 Hz, ± 10%.

Optional: 12 to 28 VDC, ± 5%.

4.2.2   Power Consumption

20 W maximum

4.2.3   Operating Mode

Correlation Transit-Time™ flow measurement

4.2.4   European Compliance

See the *CE Declaration of Conformity* and the *Certification & Safety Statements* at the back of this manual.

4.2   Electrical Specifications (cont.)

4.2.1   Input/Output Specifications

4.2.1a   Digital Display:

Optional 2-line x 16-character, software-configurable, LCD display with LED backlight

4.2.1b   Digital Interfaces:

Standard: RS232

Optional: RS485 (multiuser)

   MODBUS protocol

   Ethernet TCP/IP

   MODBUS TCP/IP (Ethernet)

   Foundation Fieldbus

4.2.1c   Analog Outputs (built-in):

Two isolated 0/4–20 mA analog outputs, 600 Ω maximum load

4.2.1d   Option Cards:

Optional Inputs/Outputs of the following types may be added:

1.   *Analog Inputs:* two or four isolated 0/4-20 mA inputs,
                         24-V loop power.

2.   *RTD Inputs:*   two or four isolated 3-wire RTD inputs;
                         Span –148° to 662°F (–100° to 350°C)

   Inputs of the following types may be used:

   a.   Temp from –40° to 500°F (–40° to 260°C)

   b.   Pressure from 0–3,000 psig

   c.   Steam quality from 0.0 to 1.0

4.2.1   Input/Output Specifications (cont.)

4.2.1d Option Cards (cont.):

3. *Analog Outputs:* two isolated 0/4–20 mA analog outputs, 1000 Ω maximum load

4. *Data Logging:* 128 kB (expandable to 2 MB) of memory

5. *Totalizer/Frequency Outputs:* two or four optically isolated pulse or frequency outputs, 100 VDC/3 A/1 W/10 kHz max.

    Totalizer Mode: one pulse per defined unit of parameter (e.g., 1 pulse/gal).

    Frequency Mode: pulse frequency proportional to magnitude of parameter (e.g., 10 Hz = 1 gal/min).

6. *Alarm Relays:* two or four Form-C relays

    General Purpose: 120 VAC, 28 VDC max., 5 A max., DC = 30 W max., AC = 60 VA max.

Note: *The above optional inputs/outputs are available only in specific combinations. Consult GE or see* Table 14 on page 61 *for details.*

4.2.2   Preamplifier

In-line preamplifier for long cable lengths or attenuating installations,

operating temperature –40° to 140°F (–40° to 60°C)

4.3   Flow Transducer Specifications

The ultrasonic flow transducer specifications for the Model XGS868i flow transmitter are as follows:

4.3.1   Type

Standard: T9
Optional: BWT™ System

4.3.2   Temperature Range

Standard: –40° to 400°F (–40° to 205°C)
Optional: –310° to 932°F (–190° to 500°C)

4.3.3   Pressure Range

Standard: 0-250 psig (0.1013-1.824 MPa), 750 psig (5.272 MPa) test
Optional: 3,480 psig (24.109 MPa)

4.3.4   Materials

Standard: all metal, titanium
Optional: Monel®, Hastelloy®, and 316 stainless steel

4.3.5   Physical

4.3.5a   Cable Type and Length:

   Standard: RG-62 a/U coaxial, up to 3 ft (1 m)

   Optional: RG-62 a/U coaxial, up to 1,000 ft (300 m)

4.3.5b   Area Classifications:

   Standard: General purpose

   Optional: Weatherproof Type 4X/IP66

                 Explosion-proof (Class 1, Division 1, Groups B, C & D)

                 Flameproof $\langle\!Ex\!\rangle$ II2 GD EEx d IIC T6

4.4   Flowcell Specifications

The flowcell specifications for the Model XGS868i flow transmitter are as follows:

4.4.1   Spoolpiece

4.4.1a   Process Connections:

Flanged typical, welded optional

4.4.1b   Transducer Connections:

Standard: 1.5 in., 300 lb. flange for T9 transducer

Optional: 1.5 in., 150-2,500-lb. flange for BWT transducers

4.4.2   Cold Tap

4.4.2a   Process Connections:

N/A

4.4.2b   Transducer Connection:

Standard: PanaPort cold tap kit

Optional: ANSI flanged 150 to 300#

4.4.3   Pipe Size & Materials

4.4.3a   Outside Diameter (OD):

2 to 48 in. (50 to 1200 mm).

4.4.3b   Materials:

All metals. Consult GE for other materials.

Appendix A.   CE Mark Compliance

A.1   Introduction

For CE Mark compliance, the Model XGS868i flow transmitter must be wired in accordance with the instructions in this appendix.

IMPORTANT: *CE Mark compliance is required for all units intended for use in EU countries.*

A.2   Wiring

The Model XGS868 must be wired with the recommended cable, and all connections must be properly shielded and grounded. Refer to *Table 13* below for the specific requirements.

Table 13: Wiring Requirements

Connection	Cable Type	Ground Termination
Transducer	Armored RG62 a/U	Grounded via cable gland.
Input/Output	Armored 22 AWG shielded with armored material added to outside of jacket	Grounded via cable gland.
Power	Armored 14 AWG 3 conductor	Grounded via cable gland.

Note: *If the Model XGS868 is wired as described in this appendix, the unit will comply with the EMC Directive.*

[no content intended for this page]

Appendix B.   Data Records

B.1   Available Option Cards

The Model XGS868i can hold one option card in Slot 1 and one in Slot 2. The available configurations are listed in *Table 14* below.

Table 14: Option Card Configurations

Card #	Slot #	Configuration
1215-02	1	FF - 4 Frequency Outputs
1215-03		TT - 4 Totalizer Outputs
1215-04		FT - 2 Frequency Outputs/2 Totalizer Outputs
1215-05		FO - 2 Frequency Outputs
1215-06		TO - 2 Totalizer Outputs
1215-07		AA - 4 Standard Alarms
1215-09		FA - 2 Frequency Outputs/2 Standard Alarms
1215-11		TA - 2 Totalizer Outputs/2 Standard Alarms
1223-02/1473-02		OI - 2 Current Inputs
1223-03/1473-03		OR - 2 RTD Inputs
1223-04/1473-04		TI - 2 Current Inputs/2 Totalizer Outputs
1223-05/1473-05		TR - 2 RTD Inputs/2 Totalizer Outputs
1223-06/1473-06		FI - 2 Current Inputs/2 Frequency Outputs
1223-07/1473-07		FR - 2 RTD Inputs/2 Frequency Outputs
1223-08/1473-08		AI - 2 Current Inputs/2 Standard Alarms
1223-10/1473-10		AR - 2 RTD Inputs/2 Standard Alarms
1225-13		CO - 2 Current Outputs
1225-14		CF - 2 Current Outputs/2 Frequency Outputs
1225-15		CT - 2 Current Outputs/2 Totalizer Outputs
1225-16		CA - 2 Current Outputs/2 Standard Alarms
1430-03		RR - 4 RTD Inputs
1430-04		IR - 2 RTD Inputs/2 Current Inputs
1146-02/1332-02	2	128 KB Memory
1146-03/1332-03		2 MB Memory
1345-04		Modbus Communications Protocols
1385		HART Communications
1477-03	2	MODBUS/TCP Communications
1477-01	2	Ethernet
1475-01	2	Foundation Fieldbus

B.2 Option Cards Installed

Whenever an option card is installed or changed in the Model XGS868i flow transmitter, record the type of card and any additional setup information in the appropriate row of *Table 15* below.

Table 15: Option Cards Installed

Slot #	Type of Option Card	Additional Setup Information
0	Analog Outputs (A, B)	
1		
2		

B.3   Setup Data

After the Model XGS868i flow transmitter has been installed, setup data must be entered via the *User Program* prior to operation. Record that information in *Table 16* below.

<div align="center">Table 16: Setup Data</div>

General Information						
Model #				Serial #		
Software Vers.				Setup Date		
Channel - Status						
Channel 1				**Channel 2**		
Channel Status	Off	Burst		Channel Status	Off	Burst
Measure Mode	Skan	S/M		Measure Mode	Skan	S/M
Channel - System						
Channel Label				Channel Label		
Site/Channel Msg.				Channel Message		
Vol. Units				Vol. Units		
Vol. Time Units				Vol. Time Units		
Vol. Dec. Digits				Vol. Dec. Digits		
Totalizer Units				Totalizer Units		
Tot. Dec. Digits				Tot. Dec. Digits		
Mass Flow				Mass Flow		
Mass Flow Time				Mass Flow Time		
MDOT Dec. Dig.				MDOT Dec. Dig.		
Mass Totalizer				Mass Totalizer		
Mass Dec. Dig.				Mass Dec. Dig.		
Channel - Pipe Parameters						
Channel 1				**Channel 2**		
Trans. Type	STD	SPEC		Trans. Type	STD	SPEC
Transducer #				Transducer #		
Spec. Trans. Freq.				Spec. Trans. Hz		
Spec. Trans. Tw				Spec. Trans. Tw		
Pipe O.D.				Pipe O.D.		
Pipe Wall				Pipe Wall		
Path Length (P)				Path Length (P)		
Axial Length (L)				Axial Length (L)		
Fluid Type	Steam	Other		Fluid Type	Steam	Other
Other/Sndspd				Other/Sndspd		
Calibration Factor				Calibration Factor		

Table 16: Setup Data (cont.)

Channel - Input/Output						
Zero Cutoff				Zero Cutoff		
Temp. Input				Temp. Input		
Base Temp.				Base Temp.		
Pressure Input				Pressure Input		
Base Pressure				Base Pressure		
Low Press. Switch	No	Yes		Low Press. Switch	No	Yes
Pressure Limit				Pressure Limit		
Channel - SETUP - V Averaging						
Response Time				Response Time		
Channel - SETUP - Advanced Features - Multi K Factors						
K-Factor #	Velocity	K-Factor		K Factor #	Velocity	K-Factor
1				1		
2				2		
3				3		
4				4		
5				5		
6				6		
7				7		
8				8		
9				9		
10				10		
11				11		
12				12		
13				13		
14				14		
15				15		
16				16		
17				17		
18				18		
19				19		
20				20		
Channel - SETUP - Advanced Features - Mass Flow Calculation						
Mass Flow	Yes	No		Mass Flow	Yes	No
Fluid Density				Fluid Density		

Table 16: Setup Data (cont.)

Global - System						
Meter Message				Totalizer Units		
System Units	English	Metric		Tot. Dec. Digits		
Pressure Units				Mass Flow		
Atmos. Pressure				Mass Flow Time		
Vol. Units				MDOT Dec. Digit		
Vol. Time Units				Mass Totals		
Vol. Dec. Digits				Mass Dec. Digits		
Global - Input/Output - Error Handling						
Error Handling				2-Path Error	No	Yes
Global - Communications Port						
Meter Address				MOD. Parity		
Baud Rate				MOD. Stop Bits		
MOD. Baud Rate				MOD. Address		

[no content intended for this page]

Appendix C. Measuring P and L Dimensions

C.1   Introduction

When programming the PIPE menu in the Model XGS868's *User Program*, the *path length* (P) and the *axial dimension* (L) must be entered. These parameters are determined by measurements on the actual transducer installation, with P equal to the face-to-face distance between the transducers and L equal to the axial distance between the centers of the transducer faces.

The accuracy of the programmed P and L values is critical to precise flow rate measurements. If GE supplies the flowcell for the system, the correct values will be included in the documentation supplied with the system. For transducers installed on an existing pipe (see *Figure 22 on page 68*), P and L must be measured at the site. This appendix provides instructions for properly determining these dimensions.

C.2   Measuring P and L

Whenever possible, physically measure the face-to-face distance (P) and the axial distance (L) between the centers of the flat faces of the transducers. Refer to *Figure 22 on page 68* for an illustration of the proper distances to measure, in a typical installation.

In some situations only one of the required distances can be directly measured. When this happens, a knowledge of the installation angle (θ) of the transducers, permits the second distance to be calculated from Equation C-1 below:

$$\cos\theta \ = \ \frac{L}{P} \tag{C-1}$$

As an example, assume that the transducer installation angle is known to be 45° and the L distance is measured to be 10.00 inches. Then, the P distance is calculated to be P = 10.00/0.707 = 14.14 inches.

With a Bias 90° transducer installation, it sometimes happens that the only known parameters are the transducer angle (θ) and the centerline distance between the transducer bodies (CL). In these cases, it is still possible to calculate P and L by combining Equation C-1 above with the additional Equation C-2 below (see *Figure 22 on page 68*):

$$P \ = \ CL - 1.2 \tag{C-2}$$

Standard GE 90° transducers have the face offset from the centerline of the body by 0.6 inches. Thus, a pair of transducers has a total offset of 1.2 inches, as indicated in Equation C-2 above. For example, suppose that the transducer installation angle is 30° and CL is measured to be 12.00 inches. Then,
P = 12.00 – 1.2 = 10.80 inches and **L** = 10.80 x 0.866 = 9.35 inches.
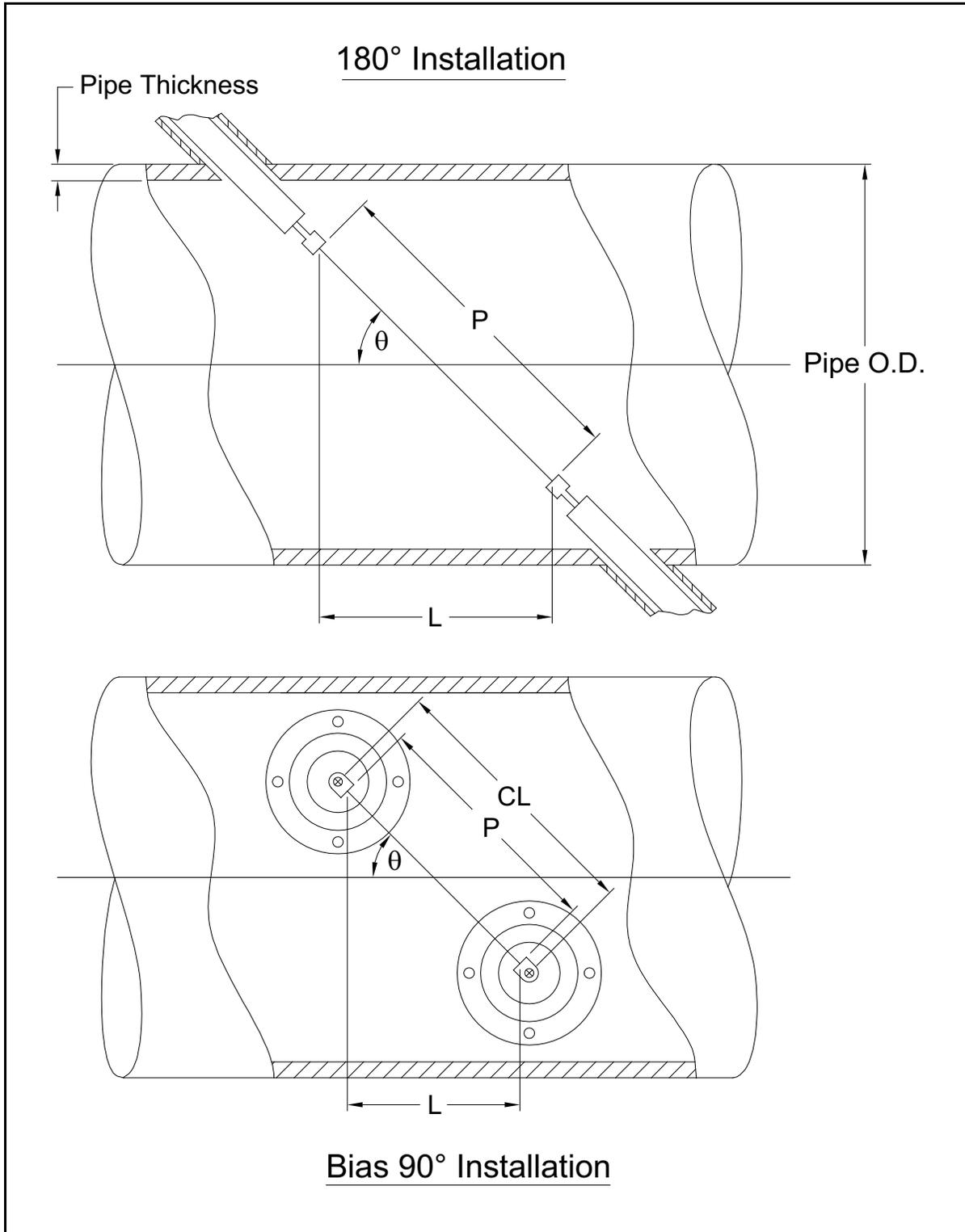
Figure 22: Top View of Typical Transducer Installations

Symbols
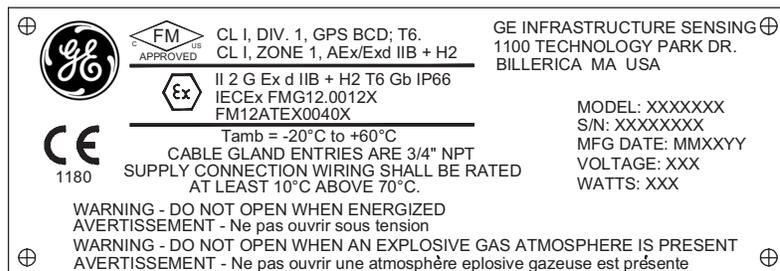
A

C

D

E

F

G

Certification & Safety Statements for GE Measurement & Control Ultrasonic Flow Transmitters

When installing this apparatus, the following requirements must be met:

- Field wiring shall be rated at least 10°C above 70°C.

- Connecting cables shall be mounted securely and protected from mechanical damage, pulling and twisting.

- Cable entries are ¾" NPT.

- Cable glands of an approved flameproof design are required. These must be installed according to the manufacturer's instructions. Where the cable glands are provided by GE, the manufacturer's instructions, as supplied, to GE, will be included in the documentation.

- Unused cable entries must be sealed using a certified threaded plug.

- Modifications to the flameproof enclosure are not permitted.

- The apparatus should be de-energized before opening.

- Installation should comply with IEC/EN 60079-14.

- Equipment is of type flameproof "d" design and complies with: EN 60079-0:2009, EN 60079-1:2007, EN 60529:1991 +A1:2000, IEC 60079-0:2011, IEC 60079-1:2007, IEC 60529:2001.

- The product contains no exposed parts which produce surface temperature infrared, electromagnetic ionizing, or non-electrical dangers.

- The product must not be subjected to mechanical or thermal stresses in excess of those permitted in the certification documentation and the instruction manual.

- The product cannot be repaired by the user; it must be replaced by an equivalent certified product. Repairs should only be carried out by the manufacturer or by an approved repairer.

- Only trained, competent personnel may install, operate and maintain the equipment

- The product is an electrical apparatus and must be installed in the hazardous area in accordance with the requirements of the EC Type Examination Certificate. The installation must be carried out in accordance with all the appropriate international, national and local standard codes and practices and site regulations for flameproof apparatus and in accordance with the instructions contained in the manual. Access to the circuitry must not be made during operation.

Special Conditions for Safe Use: Consult the manufacturer if dimensional information on the flameproof joints is necessary.

Markings: Markings shall appear on the product as shown below:

1100 Technology Park Drive, Billerica, MA 01821, U.S.A.
Telephone: 978-437-1000 or 800-833-9438

Sensing House, Shannon Free Zone East, Shannon, County Clare, Ireland
Telephone: +353 61 470200

CSS-0001, Rev. H
June 2012

[no content intended for this page]

We,

GE Sensing
1100 Technology Park Drive
Billerica, MA 01821
USA

declare under our sole responsibility that the

DigitalFlow™ XGF868i Ultrasonic Flare Gas Flow Transmitter
DigitalFlow™ XGM868i Ultrasonic Gas Flow Transmitter
DigitalFlow™ XGN868i Ultrasonic Natural Gas Flow Transmitter
DigitalFlow™ XGS868i Ultrasonic Steam Flow Transmitter
DigitalFlow™ XMT868i Ultrasonic Liquid Flow Transmitter
DigitalFlow™ IGM878i Ultrasonic Industrial Gas Flow Transmitter

to which this declaration relates, are in conformity with the following standards:

- EN 60079-0: 2009
- EN 60079-1: 2007
- II 2 G Ex d IIC T5; ISSeP07ATEX015 (ISSeP, B7340 Colfontaine, Belgium - NoBo 492)
- EN 61326-1: 2006, Class A, Annex A, Continuous Unmonitored Operation
- EN 61010-1: 2012, Overvoltage Category II

following the provisions of Directives 2004/108/EC EMC and 94/9/EC ATEX.

Where products were initially assessed for compliance with the Essential Health and Safety Requirements of the ATEX Directive 94/9/EC using earlier harmonized standards, a subsequent review has determined that "technical knowledge" is unaffected by the current harmonized standards listed above.

Billerica - September 1, 2015
Issued

Mr. Gary Kozinski
Certification & Standards, Lead Engineer

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