

"Density Meter for Dredging and Mineral Slurries."

SDM SERIES - SLURRY DENSITY METER PRODUCT INFORMATION



CONTINUOUS IN-LINE MONITORING & PROCESS CONTROL



SDM – Non-nuclear Density Meter

INTRODUCTION

For several years, Rhosonics has been successful as the only alternative supplier of density meters, replacing nuclear density meters for the measurement of abrasive slurries.

We are now proud to introduce the Rhosonics SDM Slurry Density Meter, lifting the performance to an unrivalled level.

This new density meter employs the field proven ultrasonic technology, however includes many new features, improving service life, reliability and accuracy while dramatically reducing maintenance needs.

SLURRY DENSITY METER

The Rhosonics Slurry Density Meter has its sensor, analyzer, cable and software integrated in just one system. Therefore, the new density meter weighs less than its predecessor. In addition, the 'HART' protocol is integrated to improve communication. The SDM has new sensor material and is therefore suitable for new and more challenging applications.



SDM with wafer installation

IMPROVEMENTS

The SDM has a single probe, employing a unique measuring technology. This enables accurate density measurements in light to very dense slurries.

Unlike other sensors used in slurry measurement, the Rhosonics sensor employs a unique hybrid construction which is extremely durable and abrasion resistant.

A special alloy of selected ceramics in combination with newly developed sensor technologies are combined to provide a sensor ensuring long service life and a reliable density measurement under rough operating conditions.

INDUSTRIES

SDM is used in the following industries:

- Mining and Minerals
- Dredging
- Building Materials
- Energy & Power supply
- Any other industry or application where density measurement is required.



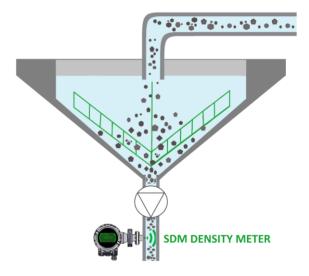
In addition, maintenance needs have been further reduced and simplified, resulting in the least amount of maintenance need of density meters which are available on the market.

FEATURES AND BENEFITS

- Non-Nuclear technology
- Durable probe system
- Lowest possible maintenance needs
- High accuracy and reproducibility
- Suitable for all types of slurries
- Compact integrated system
- Process connection via HART and 4-20mA
- Continuous data & system logging
- New temperature technology

A TYPICAL APPLICATION

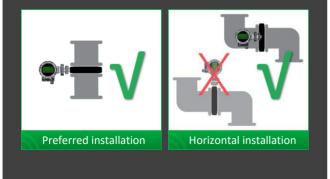
The SDM density meter can be used in many applications to measure the density of a slurry. For the mining industry, typical applications are a thickener underflow and a cyclone feedline. Also applications like dredging, power plant ash, lime stone milk and many others are possible. The measured density value is used for process control but also in combination with flow measurement for production yield. The Rhosonics ultrasonic density meter is in general THE alternative for nuclear density technology for heavy slurries with a high abrasive impact.



The following guidelines apply to all probe types:

HOW TO INSTALL

- Install the probe with 5xD length of straight pipe length upstream or 3xD of straight pipe length downstream.
- Vertical pipe installation is preferred. Horizontal pipe installation: the sensors must be installed sidewise.



Density measurement in the slurry of a thickener underflow

INSTALLATION METHODS

Rhosonics offers different installation methods to fit every customer's need. The major installation methods are discussed.

- UFTC Spool
- Weldolet
- UWC Wafer

UFTC Spool (Ultrasonic Flow Through Spool)

An UFTC is a metal pipe piece which can be mounted between two flanges. The spool type and size are on customers' request.

Weldolet

Rhosonics designed a special low cost Weldolet solution. The Weldolet can be installed by drilling a hole of 36 mm in a steel pipe. On the outside of the pipe, the Weldolet is welded-on so the sensor can be installed flush mounted.

UWC Wafer (Ultrasonic Wafer Cell)

The UWC is a synthetic 60 mm thick ring made of UHPE (Ultra High Density Poly Ethylene). It can be clamped between two flanges in almost every pipe system. Rhosonics always tries to guarantee the maximum performance and therefore produces custom-made wafers. The thickness of a liner (if present) and the internal diameter of the pipe are important dimensions to guarantee flush mounted installation.

HOW DOES IT WORK?

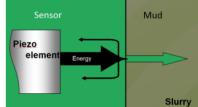
The density measurement is based on the measurement of the acoustic impedance using the Physical law established by Sir Rayleigh.

$Z = C \times p$

Z = acoustic impedance in MRayl C = speed of sound in m/s p = density in g/l

The acoustic impedance is the reflection of the ultrasonic signal on the interface between the sensor and the slurry medium. The speed of sound is based on the sound velocity of water which is programed in the analyser.

Ultrasonic measurement principle



SDM MODELS

SDM MODEL	SDM-1	SDM-2	& SDM-3	SDM-4 8	& SDM-5
Installation method	UFTC Spool	Weldolet		UWC Wafer	
Suitable for nominal pipe OD	2"16"	All	All	3"30" *	30"60" *
Sensor depth (in mm)	16	34	52	146	200
Suitable for pipe WT (in mm)	N/A	217	1740	N/A	N/A

* Depending on the standard, determined by Rhosonics

PERFORMANCE SPECIFICATIONS

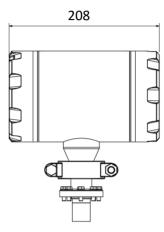
Method:	Ultrasonic Spectral Power /	
	Acoustic impedance	
Density Range:	700 3.000 g/l	
Resolution:	0.2 g/l	
Readings:	S.G., Density g/l	
Accuracy:	+/- 0.005 S.G +/- 0.5%	
Decay time:	1 to 99 s (adjustable)	
Display:	RGB display, visible through glass cover.	
Operation:	Push-buttons, HART, Computer	

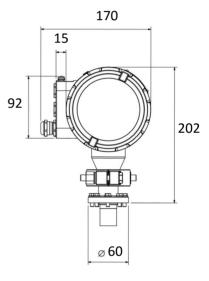
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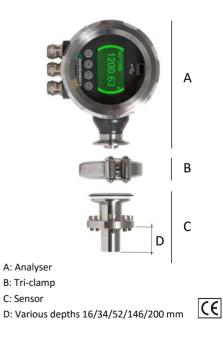
GENERAL SPECIFICATIONS

Process conditions

Process conditions			
Pressure:	1 16 bar		
Temperature:	0 110 °C (32 230°F)		
Wetted materials:	Ceramics and Stainless steel		
Electrical specifications			
Power supply:	18 32 VDC, 8 Watt Optional: Power supply/converter for 90 240 VAC		
Output:	4 20 mA / HART		
Communication:	2-way through HART protocol		
Data logging & fault reporting:	Internal memory, via USB memory stick		
Cable entries:	3X M16X1.5, cable OD Ø 3-10 mm		
Ambient conditions			
Ambient temperature:	-20 +65 °C (-4 149 °F)		
Humidity:	< 95% at 40 °C (noncondensing)		
Protection:	IP67, NEMA 4X		
Vibration:	Resistant to moderate / high vibration of pumps		
Dimensions and weights			
Weight:	Approx. 6.4 – 6.8 kg		
Housing materials:	Coated stainless steel		
Housing dimensions:	218 – 402 mm * (L) x 208 (W) x 170 mm (H) * Various depths, depending on probe type		
Process connection:	Spool(sensor depth: 16 mm)Weldolet(sensor depth: 34 or 52 mm)Wafer(sensor depth: 146 or 200 mm)		
Standards:	DIN/ANSI/JIS (others on request)		
Nominal pipe size:	Up to 60"		







 $\ensuremath{\mathbb{C}RHOSONICS}\xspace$ \cdot The mentioned specifications are tentative \cdot 09/2016



About us



THE SOLUTION SPECIALIST

At Rhosonics, we continuously work on improving our analysers and sensors. We believe that we can offer solutions for almost any application. We can help you by adapting our solutions to improve your production processes, together with our worldwide network of distributors.

We proudly meet the requirements

for the ISO9001 standard since 2010.

CONTACT US

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